

# ***INTERSTATE***

**TRAILERS, INC.**

## **PARTS & SERVICE MANUAL**



## **BST & BST/S SERIES TRAILERS**

1101 HERITAGE PARKWAY · MANSFIELD, TX 76063 · 800-433-5384



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**PLEASE HAVE THE FOLLOWING INFORMATION READY  
WHEN ORDERING PARTS:**

1. Trailer MODEL and YEAR of manufacture.
2. COMPLETE 17 digit serial number.
3. Quantity and part number.
4. Description of part.  
(Be sure to designate roadside or curbside  
in cases where similar parts appear on  
both sides of trailer.)
5. Ship To Address.
6. Method of Shipping  
(Next Day, Second Day, Ground,  
Common Carrier, Etc.)

OWNER NAME \_\_\_\_\_

DATE OF PURCHASE \_\_\_\_\_

TRAILER MODEL \_\_\_\_\_

SERIAL NUMBER \_\_\_\_\_

DEALERSHIP \_\_\_\_\_

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

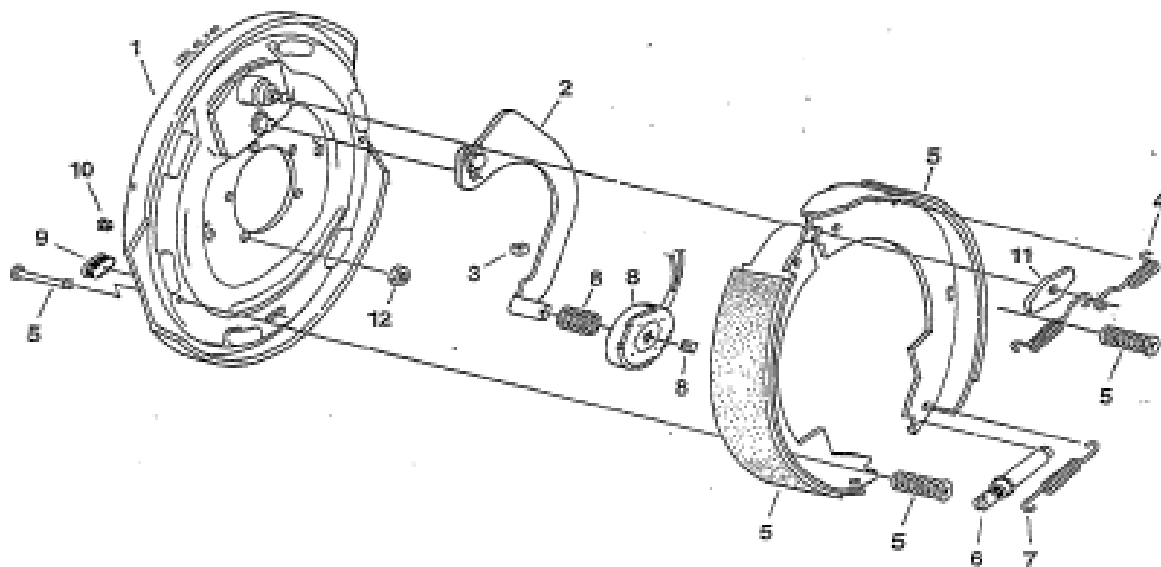
# **INTERSTATE**

## **TRAILERS, INC.**

### **12BST & 18BST ONLY**

### **6K ELECTRIC BRAKE**

| ITEM | QTY PER<br>12BST | TRAILER<br>18BST | DESCRIPTION                  | PART #       |
|------|------------------|------------------|------------------------------|--------------|
|      | 2                | 3                | COMPLETE AXLE ASSEMBLY       | CALL FACTORY |
| 1    | 4                | 6                | BACKING PLATE ASSEMBLY       | 4837         |
| 2    | 2                | 3                | L.H. ACTUATING LEVER ASM     | 4838         |
| 2A   | 2                | 3                | R.H. ACTUATING LEVER ASM     | 4839         |
| 3    | 8                | 12               | WIRE CLIP                    | 4846         |
| 4    | 8                | 12               | RETRACTOR SPRING             | 4844         |
| 5    | 4                | 6                | SHOE & LINING KIT            | 4610         |
|      |                  |                  | PRIMARY SHOE & LINING        |              |
|      |                  |                  | SECONDARY SHOE & LINING      |              |
|      |                  |                  | SHOE HOLD DOWN PIN # 2       |              |
|      |                  |                  | SHOE HOLD DOWN SPRING & CLIP | 4847         |
| 6    | 4                | 6                | ADJUSTER ASSEMBLY            | 4848         |
| 7    | 4                | 6                | ADJUSTING SCREW SPRING       | 4821         |
| 8    | 4                | 6                | MAGNET KIT                   | 4840         |
|      |                  |                  | MAGNET (WHITE WIRE)          |              |
|      |                  |                  | MAGNET CLIP                  | 4849         |
|      |                  |                  | MAGNET SPRING                | 4802         |
| 9    | 8                | 12               | PLUG, ADJUSTER SLOT          | 4842         |
| 10   | 4                | 6                | WIRE GROMMET                 | 4843         |
| 11   | 4                | 6                | ANCHOR POST WASHER           | 5201         |
| 12   | 20               | 30               | NUT WASHER ASSEMBLY          | 5202         |



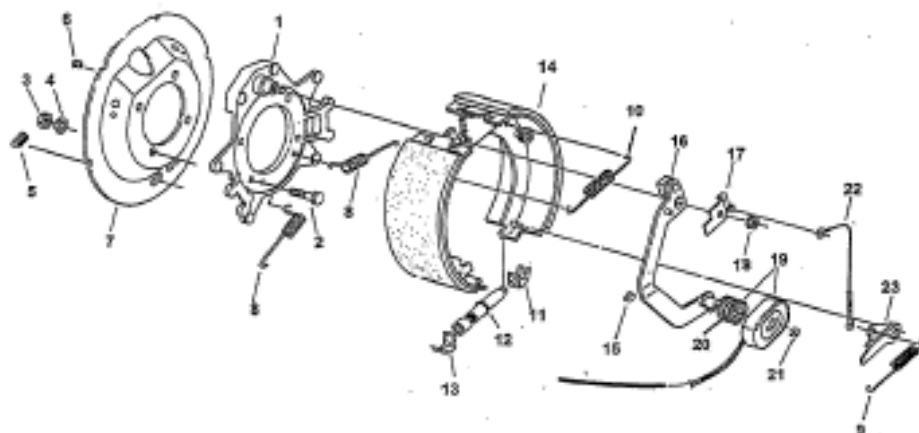
# **INTERSTATE**

## **TRAILERS, INC.**

### **16BST ONLY**

### **8K ELECTRIC BRAKE**

| ITEM | QTY PER TRAILER | DESCRIPTION                     | PART # |
|------|-----------------|---------------------------------|--------|
| 1    | 4               | BACKING PLATE ASSEMBLY          | 7527   |
| 2    | 16              | BRAKE MOUNTING BOLT             | 5264   |
| 3    | 16              | BRAKE MOUNTING NUT              | 5265   |
| 4    | 16              | LOCK WASHER                     | 5301   |
| 5    | 8               | ADJUSTER SLOT PLUG              | 4842   |
| 6    | 4               | WIRE GROMMET                    | 4843   |
| 7    | 4               | DUST SHIELD                     | 7207   |
| 8    | 8               | CENTERING SPRING                | 5335   |
| 9    | 4               | ADJUSTER SPRING                 | 7536-1 |
| 10   | 4               | RETURN SPRING                   | 7555   |
| 11   | 4               | ADJUSTER CLIP (BARREL END)      | 4813-1 |
| 12   | 4               | L.H. ADJUSTER ASSEMBLY (SILVER) | 7534   |
| 12B  | 4               | R.H. ADJUSTER ASSEMBLY (GOLD)   | 7535   |
| 13   | 4               | ADJUSTER CLIP (THREAD END)      | 4813   |
| 14   | 2               | L. H. SHOE & LINING KIT         | 7528-1 |
| 14A  | 2               | R. H. SHOE & LINING KIT         | 7529-1 |
| 15   | 12              | WIRE CLIP                       | 4846-1 |
| 16   | 4               | L.H. ACTUATING ARM              | 7553   |
| 16A  | 4               | R.H. ACTUATING ARM              | 7554   |
| 17   | 4               | L.H. ARM/SHOE RETAINER          | 7557   |
| 17A  | 4               | R.H. ARM/SHOE RETAINER          | 7558   |
| 18   | 4               | FLANGE NUT                      | 5295   |
| 19   | 4               | MAGNET KIT                      | 5289-1 |
| 20   | 4               | MAGNET SPRING                   | 7556-1 |
| 21   | 4               | MAGNET RETAINER CLIP            | 7542-1 |
| 22   | 4               | ADJUSTER CABLE                  | 7547-1 |
| 23   | 4               | L.H. ADJUSTER LEVER             | 7546-1 |
| 23A  | 4               | R.H. ADJUSTER LEVER             | 7548-1 |



for brakes manufactured after 4/01/2000

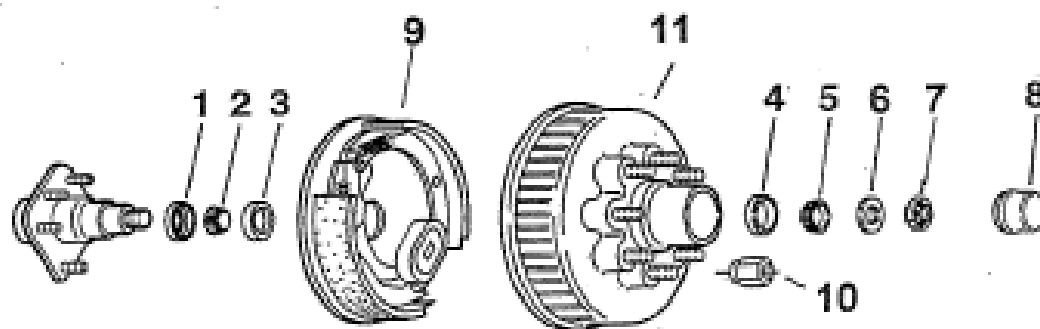
# ***INTERSTATE***

## **TRAILERS, INC.**

### ***12BST & 18BST ONLY***

### ***6K HUB & DRUM***

| ITEM | QTY PER<br>12BST | TRAILER<br>18BST | DESCRIPTION                  | PART #       |
|------|------------------|------------------|------------------------------|--------------|
|      | 2                | 3                | COMPLETE AXLE ASSEMBLY       | CALL FACTORY |
| 1    | 4                | 6                | 6K OIL SEAL 2.25'            | 4710-1       |
| 2    | 4                | 6                | INNER BEARING CONE           | 5262         |
| 3    | 4                | 6                | INNER BEARING CUP            | 5263         |
| 4    | 4                | 6                | OUTER BEARING CUP            | 7103         |
| 5    | 4                | 6                | OUTER BEARING CONE           | 7104         |
| 6    | 4                | 6                | SPINDLE WASHER               | 4604         |
| 7    | 4                | 6                | SPINDLE NUT                  | 4605         |
| 8    | 4                | 6                | GREASE CAP                   | 7105         |
| 9    | 2                | 3                | L.H. COMPLETE ELECTRIC BRAKE | 4835         |
| 9A   | 2                | 3                | R.H. COMPLETE ELECTRIC BRAKE | 4836         |
| 10   | 32               | 48               | NUT, WHEEL LUG               | CALL FACTORY |
| 11   | 4                | 6                | 6K HUB/DRUM W/CUPS AND STUDS | 7102         |



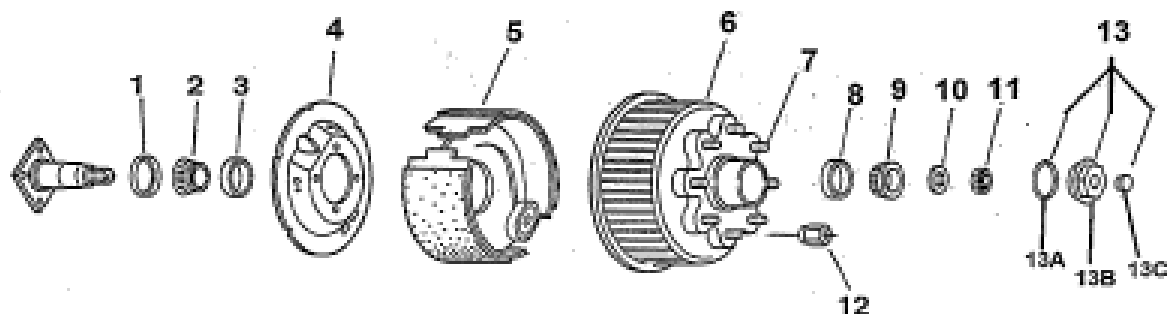
# **INTERSTATE**

## **TRAILERS, INC.**

### **16BST ONLY**

### **8K HUB & DRUM**

| ITEM | QTY PER<br>16BST | DESCRIPTION                  | PART #       |
|------|------------------|------------------------------|--------------|
|      | 2                | COMPLETE AXLE ASSEMBLY       | CALL FACTORY |
| 1    | 4                | 8K OIL SEAL                  | 5261         |
| 2    | 4                | INNER BEARING CONE           | 5262         |
| 3    | 4                | INNER BEARING CUP            | 5263         |
| 4    | 4                | DUST SHIELD                  | 7207         |
| 5    | 2                | L.H. COMPLETE ELECTRIC BRAKE | 5266         |
| 5A   | 2                | R.H. COMPLETE ELECTRIC BRAKE | 5267         |
| 6    | 4                | 8K HUB/DRUM W/CUPS & STUDS   | 5215         |
| 7    | 32               | WHEEL STUD                   | 7109         |
| 8    | 4                | OUTER BEARING CUP            | 5216         |
| 9    | 4                | OUTER BEARING CONE           | 5217         |
| 10   | 4                | SPINDLE WASHER               | 5273         |
| 11   | 4                | SPINDLE NUT                  | 5274         |
| 12   | 32               | NUT, WHEEL LUG               | 7517         |
| 12A  | 32               | NUT, WHEEL LUG FLANGED       | 7517-1       |
| 13   | 4                | CAP KIT, HUB OIL             | 6020         |
| 13A  | 4                | O RING, HUB OIL CAP          | 5275         |
| 13B  | 4                | CAP, HUB OIL (ONLY)          | 5279         |
| 13C  | 4                | PLUG, HUB OIL CAP            | 7515         |
|      | 4                | WHEEL, 17.5 X 6.75           | 6138         |



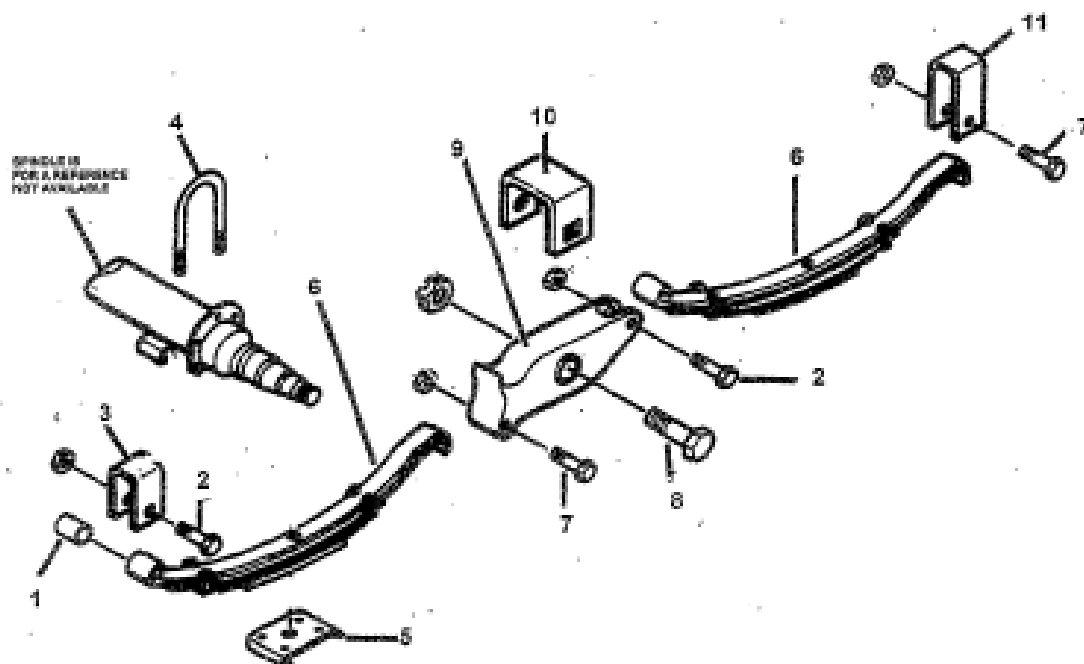
# **INTERSTATE**

## **TRAILERS, INC.**

### **12BST & 18BST ONLY**

### **6K BST SUSPENSION**

| ITEM | QTY PER<br>12BST | TRAILER<br>18BST | DESCRIPTION                  | PART #        |
|------|------------------|------------------|------------------------------|---------------|
|      | 2                | 3                | AXLE SPINDLE                 | FOR REFERENCE |
| 1    | 4                | 6                | BUSHING, SPRING EYE          | 4719          |
| 2    | 4                | 6                | SPRING EYE BOLT W/NUT        | 4720          |
| 3    | 2                | 2                | FRONT HANGER BST             | 4718          |
| 4    | 8                | 12               | U BOLT W/NUTS                | 4717          |
| 5    | 4                | 6                | TIE PLATE                    | 4721          |
| 6    | 4                | 6                | 5-LEAF SPRING                | 4712          |
| 7    | 4                | 6                | SPRING RETAINING BOLT W/ NUT | 9452          |
| 8    | 2                | 4                | EQUALIZER BOLT W/NUT         | 4722          |
| 9    | 2                | 4                | EQUALIZER                    | 4715          |
| 10   | 2                | 4                | CENTER HANGER BST            | 4716          |
| 11   | 2                | 2                | REAR HANGER BST              | 4863          |





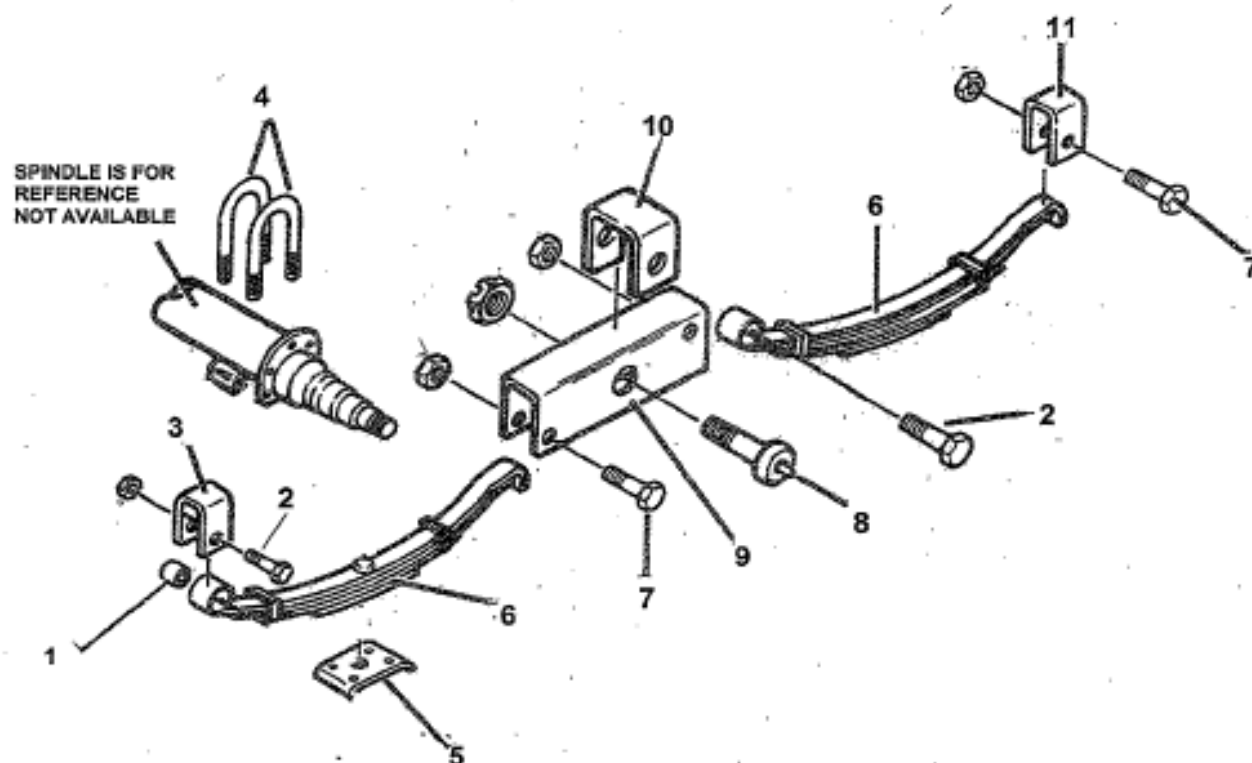
# **INTERSTATE**

## **TRAILERS, INC.**

### **16BST ONLY**

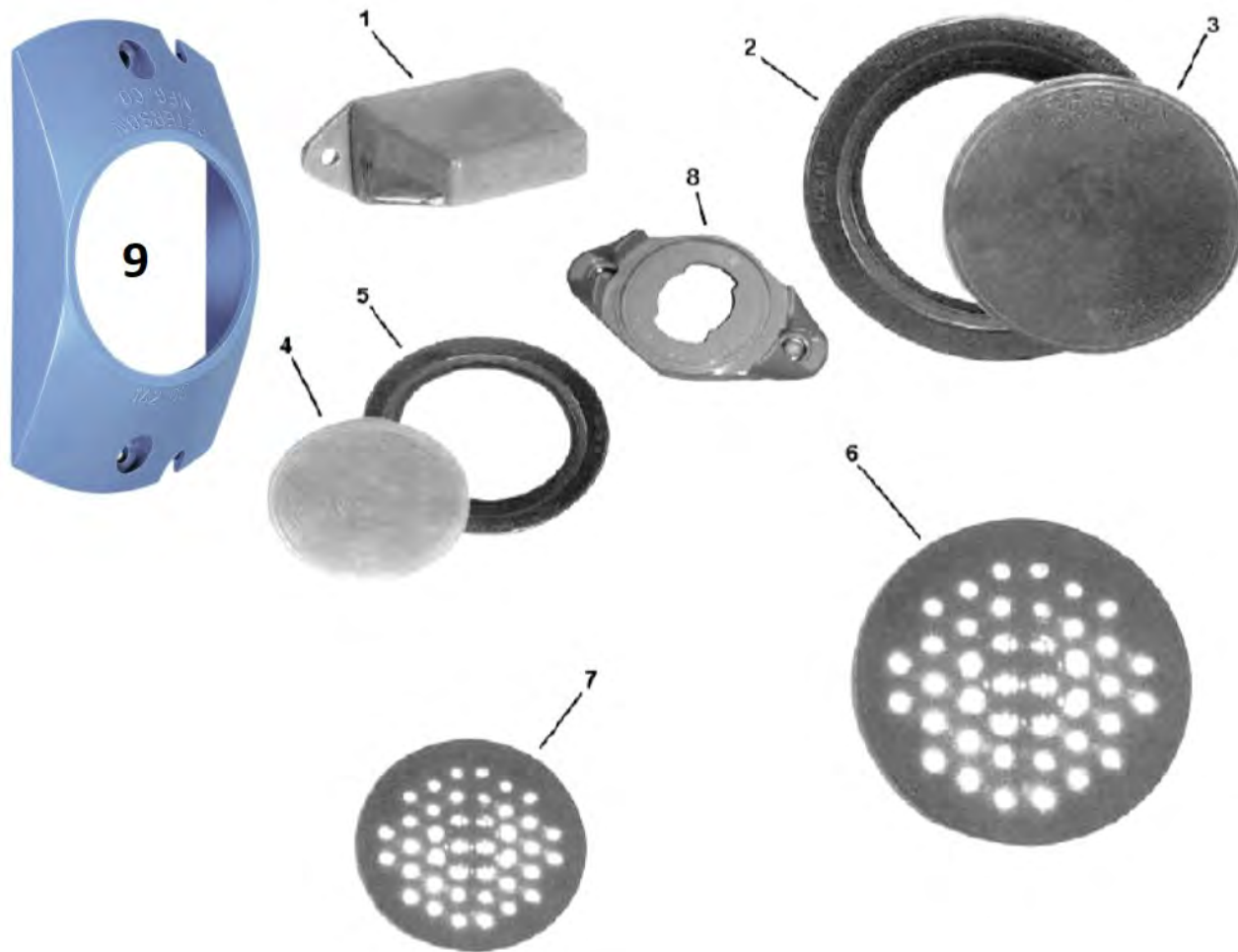
### **8K BST SUSPENSION**

| ITEM | QTY PER<br>16BST | DESCRIPTION                  | PART #        |
|------|------------------|------------------------------|---------------|
|      | 2                | AXLE SPINDLE                 | FOR REFERENCE |
| 1    | 4                | BUSHING, SPRING EYE          | 4719          |
| 2    | 4                | SPRING EYE BOLT W/NUT        | 4720          |
| 3    | 2                | FRONT HANGER BST             | 4718          |
| 4    | 8                | U BOLT W/NUTS                | 4708          |
| 5    | 4                | TIE PLATE                    | 4707          |
| 6    | 4                | 7-LEAF SPRING                | 5220          |
| 7    | 4                | SPRING RETAINING BOLT W/ NUT | 9452          |
| 8    | 2                | EQUALIZER BOLT W/NUT         | 4722          |
| 9    | 2                | EQUALIZER                    | 5219          |
| 10   | 2                | CENTER HANGER BST            | 4716          |
| 11   | 2                | REAR HANGER BST              | 4863          |



# **INTERSTATE** TRAILERS, INC.

## LIGHTING



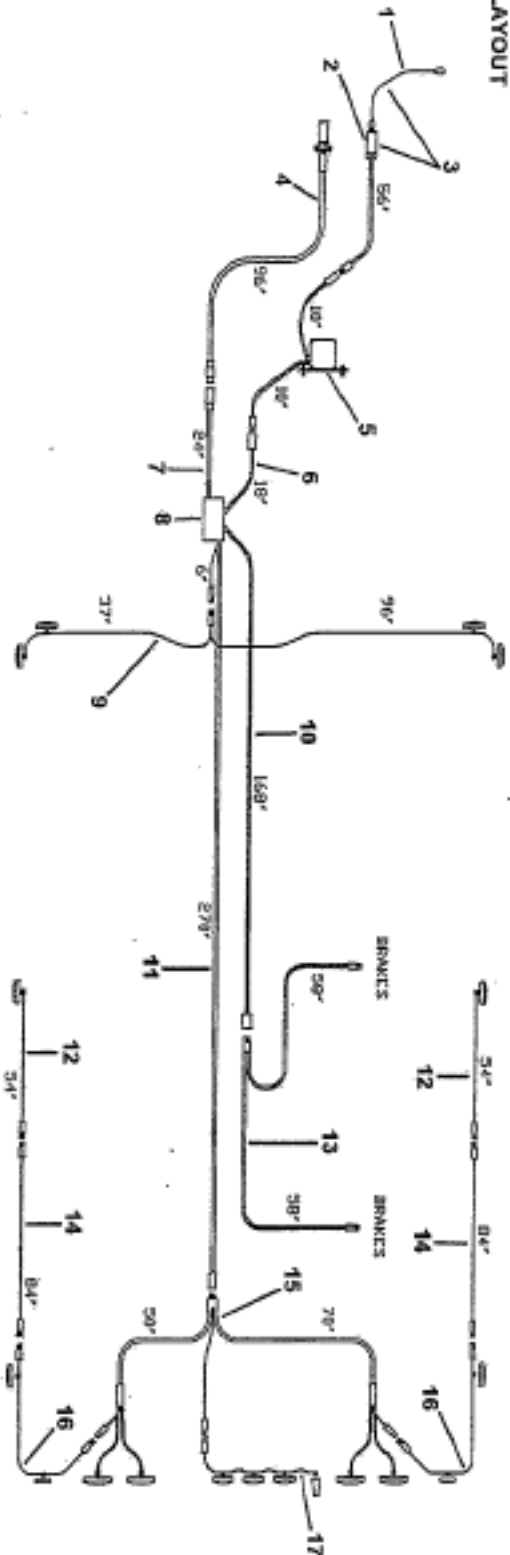
| ITEM# | DESCRIPTION                            | PART NUMBER |
|-------|----------------------------------------|-------------|
| 1     | TAG LIGHT                              | 7074        |
| 2     | 4" TAIL LIGHT MOUNTING GROMMET         | 7067        |
| 3     | 4" INCANDESCENT TAIL LIGHT             | 7068        |
| 4     | 2" INCANDESCENT MARKER LIGHT, RED      | 5170        |
| 4     | 2.5" INCANDESCENT MARKER LIGHT, RED    | 7070        |
| 4     | 2.5" INCANDESCENT MARKER LIGHT, AMBER  | 7071        |
| 5     | 2.5" MARKER LIGHT MOUNTING GROMMET     | 7069        |
| 6     | 4" L.E.D. TAIL LIGHT                   | 7068-2      |
| 7     | 2" L.E.D. MARKER LIGHT, RED            | 5170-2      |
| 7     | 2.5" LED MARKER LIGHT, RED             | 7070-2      |
| 7     | 2.5" LED MARKER LIGHT, AMBER           | 7071-2      |
| 8     | ABS LAMP MOUNTING BRACKET              | 7083        |
| 8     | ABS BRACKET AND LIGHT COMBO            | 7083-1      |
| 9     | BRANCH DEFLECTOR BRACKET               | 7080        |
|       | BRANCH DEFLECTOR W/GROMMET & LED LIGHT | 7080-1      |

# INTERSTATE

## TRAILERS, INC.

### BST HARNESS DIAGRAM

#### BST WIRING LAYOUT



| ITEM# | QTY PER TRAILER | DESCRIPTION                                                 | PART NUMBER |
|-------|-----------------|-------------------------------------------------------------|-------------|
| 1     | 1               | BREAK A WAY PULL PIN                                        | 4896        |
| 2     | 1               | BREAK A WAY SWITCH ONLY                                     | 6561        |
| 3     | 1               | BREAK A WAY SWITCH AND PIN ASSEMBLY                         | 6561-1      |
| 4     | 1               | NOSE HARNESS 6-WAY STANDARD                                 | 0102-2      |
| 5     | 1               | NOSE HARNESS 6-WAY OPTIONAL                                 | 0102-4      |
| 6     | 1               | BREAK A WAY LEAD OUT HARNESS                                | 0106        |
| 7     | 1               | JUNCTION BOX, INCLUDES CIRCUIT BREAKERS                     | 5993-1      |
| 8     | 1               | FRONT MARKER LIGHT HARNESS                                  | 4882        |
| 9     | 1               | ELECTRIC BRAKE LEAD OUT HARNESS                             | 0108        |
| 10    | 1               | MAIN HARNESS, WITH JUNCTION BOX                             | 0126        |
| 11    | 2               | CENTER MARKER HARNESS                                       | 0101-3      |
| 12    | 1               | TANDEM BRAKE HARNESS                                        | 0145        |
| 13    | 2               | MARKER HARNESS EXTENSION                                    | 0103        |
| 14    | 1               | REAR HARNESS (INCLUDES 16, 17)                              | 0146        |
| 15    | 1               | CORNER MARKER HARNESS                                       | 0104-1      |
| 16    | 2               | REAR CENTER MARKER HARNESS                                  | 0122-2      |
| 17    | 1               | BREAK A WAY BATTERY, BOX, AND HARNESS (INCLUDES ITEMS 1, 2) | 0126-2      |

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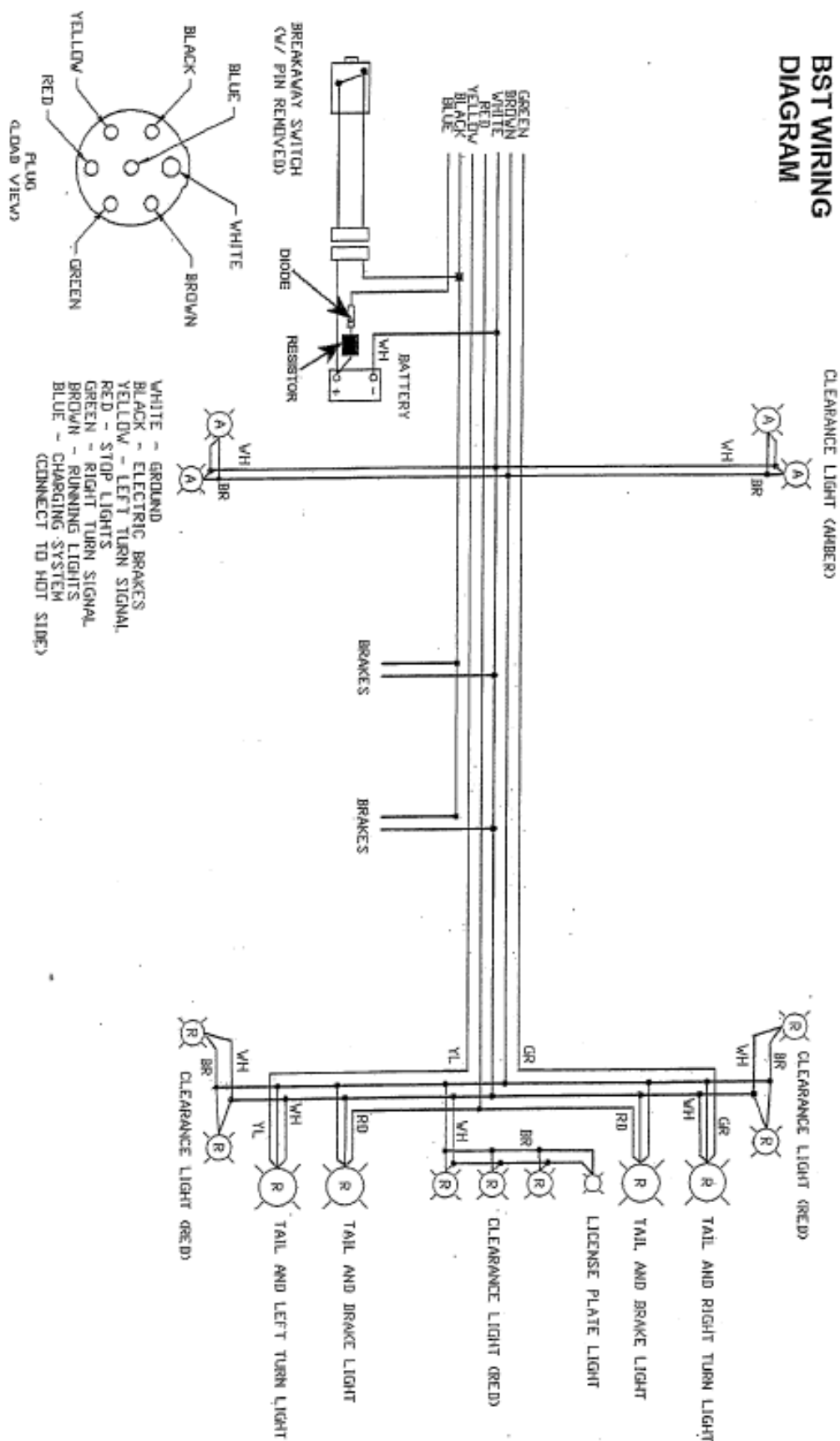
COMPLETE BST WIRING HARNESS (LESS BREAK A WAY SYSTEM)  
BREAK A WAY BATTERY, BOX, AND HARNESS (INCLUDES ITEMS 1, 2)

1104  
8003-1

# INTERSTATE

## TRAILERS, INC.

### BST WIRING DIAGRAM

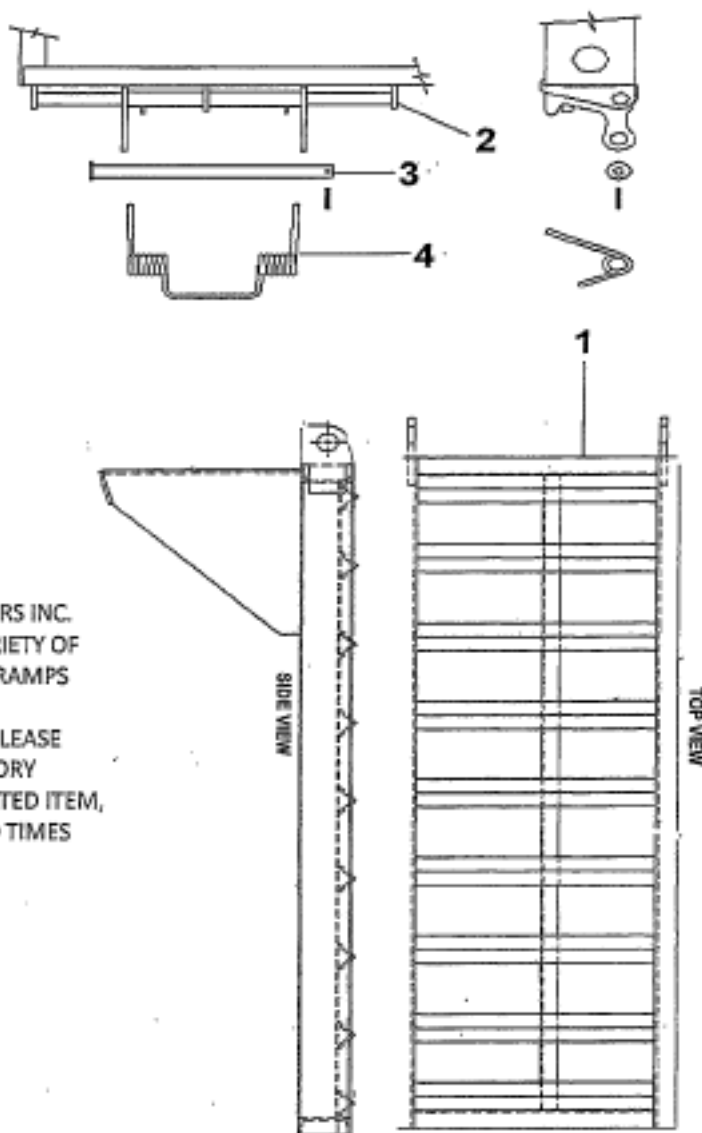




# INTERSTATE

## TRAILERS, INC.

### BST RAMP & LINKAGE (STANDARD)



INTERSTATE TRAILERS INC.  
OFFERS A WIDE VARIETY OF  
TRAILER LOADING RAMPS

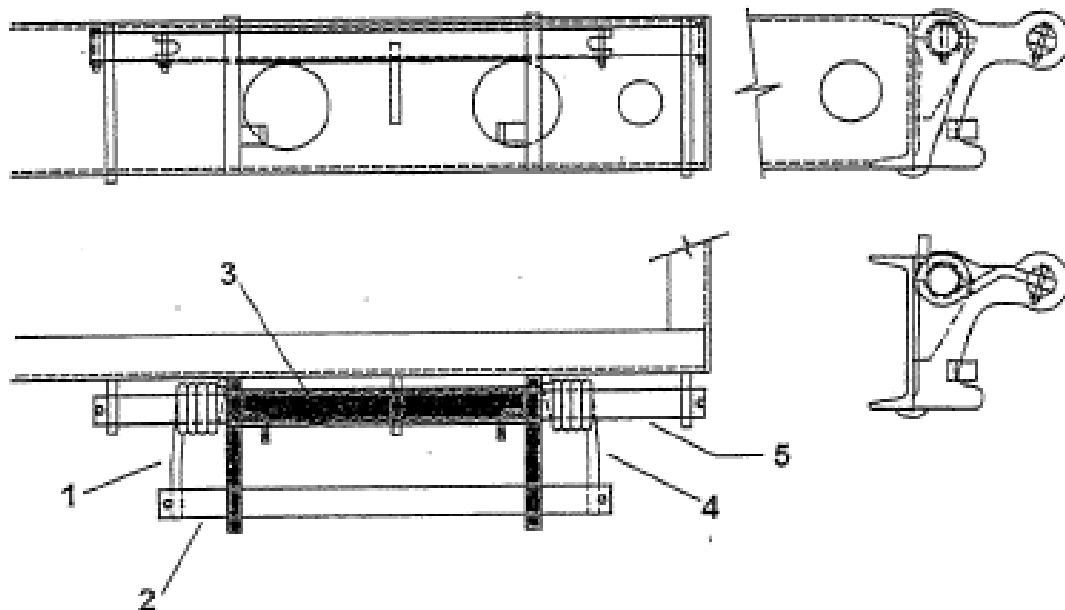
FOR ASSISTANCE PLEASE  
CALL OUR FACTORY  
RAMPS ARE A FABRICATED ITEM,  
AND REQUIRE LEAD TIMES

| ITEM# | DESCRIPTION                      | PART   |
|-------|----------------------------------|--------|
| 1     | LOADING RAMP, WOOD DECK          | 7113   |
| 1     | LOADING RAMP, STEEL DECK (SHOWN) | 7113-1 |
| 2     | RAMP LINKAGE ASSEMBLY            | 4897   |
| 3     | RAMP PIVOT PIN                   | 4640-1 |
| 4     | RAMP LIFT ASSIST SPRING          | 4638   |

# **INTERSTATE**

## **TRAILERS, INC.**

### TWO WAY SPRING ASSIST SYSTEM



| ITEM# | QTY PER RAMP | DESCRIPTION                          | PART NUMBER |
|-------|--------------|--------------------------------------|-------------|
| 1     | 1            | LEFT SIDE (OF LINKAGE) SPRING        | 4638-1      |
| 2     | 1            | RAMP PIN, SINGLE GROOVE              | 4640-9      |
| 2     | 1            | RAMP PIN, TWO GROOVES                | 4640-8      |
| 3     | 1            | LINKAGE MID SECTION (SHADED)         | 4697-2      |
| 4     | 1            | RIGHT SIDE (OF LINKAGE) SPRING       | 4638-2      |
| 5     | 1            | RAMP PIN, CROSS DRILLED ON EACH END* | 4623        |

\*THIS PIN MUST BE MEASURED PRIOR TO ORDERING AS SOME TRAILERS HAVE DIFFERENT WIDTH LINKAGES.

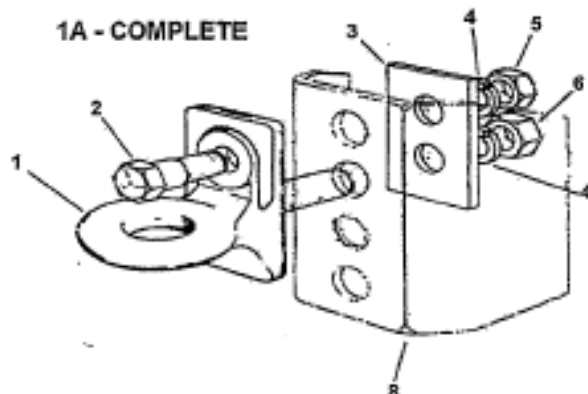
\*THIS TWO WAY SPRING ASSIST BECAME AVAILABLE AS A FACTORY OPTION FOR THE 2005 MODEL YEAR, HOWEVER IT CAN BE RETRO FITTED TO OLDER TRAILERS. CALL FACTORY FOR DETAILS.

# INTERSTATE

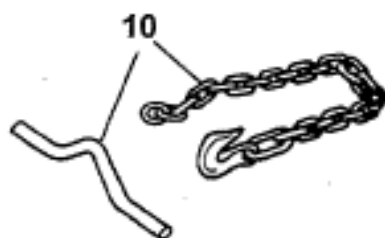
## TRAILERS, INC.

### 12BST-18BST MISC. PARTS

EYE HITCH ASSEMBLY

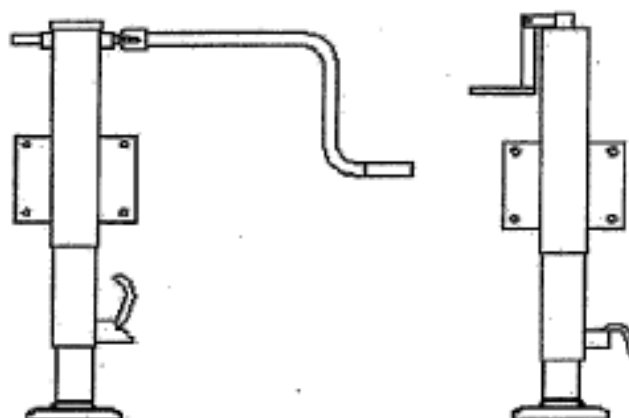
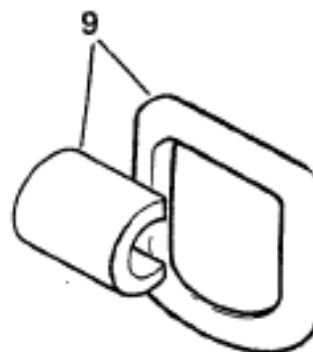


7 NOT SHOWN



SAFETY CHAIN & ANCHOR

TIE DOWN RING & CLIP



11 TONGUE JACKS

| Item | Part No. | Qty. | Description                           |
|------|----------|------|---------------------------------------|
| 1A   | 4789     | 1    | HITCH, COMPLETE 1 1/2" BST            |
| 1    | 4734     | 1    | BOLT - 1-1/2"                         |
| 2    | 4726     | 1    | HITCH (LESS ATTACHING PARTS)          |
| 3    | 4723     | 1    | REINFORCEMENT PLATE                   |
| 4    | 4731     | 2    | LOCKWASHER - 1-1/2"                   |
| 5    | 4730     | 1    | NUT - 1-1/2" COARSE THREAD            |
| 6    | 4724     | 1    | NUT - 1-1/2" FINE THREAD              |
| 7    | 4787     | 1    | HITCH, COMPLETE 2 5/16" BALL ASSEMBLY |
| 8    | 6125-1   | 1    | NOSE PLATE (VIN REQUIRED)             |
| 9    | 4792     | 6    | D-RING W/CLIP                         |
| 10   | 4746     | 2    | 3/8" SAFETY CHAIN W/ANCHOR            |
| 11   | 7114-2   | 1    | JACK, 10K TOP CRANK                   |
| 11A  | 7130     | 1    | JACK, 12K SIDE CRANK                  |



## **Trailer Operations Check List**

### **Proper Loading Procedures:**

1. Ensure that tow vehicle and trailer are on level ground.
2. Engage parking brake on tow vehicle. Place chock blocks in front of and behind trailer tires.
3. Check to see that hitch is properly secured to tow vehicle.
4. Raise landing gear and secure in travel position to avoid damage during loading.
5. Clear trailer deck of all debris and obstacles before loading.
6. Fold down loading ramps making sure that all personnel are clear of a dropping ramp or any pinch points. Ramps are extremely heavy and caution should be exercised at all times while raising and lowering.
7. Adjust loading ramps so that center of ramps line up with track centers of equipment being loaded.
8. Clear ramps of any debris such as mud, ice or snow that could cause loss of traction while loading.
9. Load equipment and position so that load is properly balanced both front to back and side to side. An improperly balanced load may cause abnormal tire wear, suspension damage or dangerous towing characteristics such as fishtailing.
10. Secure load per D.O.T. Federal Motor Carrier Safety Regulations 392.9, 393.100 and 393.102. If you have any questions, contact your local law enforcement or D.O.T. before towing.
11. Raise and secure loading ramps into travel position using the same precautions outlined in step 6 above.
12. Remove all chock blocks and store properly.
13. Make a final visual inspection of the tow vehicle, trailer and load for any abnormalities.

\*\*\*\*\* The above steps are to provide you with a basic guideline for safely loading your trailer. Common sense and extreme caution should always be exercised while applying these steps.

### **Pre-Trip Inspection:**

1. Check and correct air pressure on all tires of the tow vehicle and trailer.
2. Make sure the wheel lug nuts/bolts on the trailer are tightened to the correct torque specifications. Failure to do so may result in wheel damage.



## **Page 2 of 2 – Trailer Operations Check List**

3. Be sure the hitch, coupler, draw bar, and other equipment that connect the trailer and the tow vehicle are properly secured and adjusted. Trailer should run level when loaded.
4. Check that the wiring is properly connected - not touching the road, but loose enough to make turns without disconnecting or damaging the wires.
5. Make sure all running lights, brake lights, turn signals, and hazard lights are working.
6. Attach safety chains to tow vehicle, cross them if possible. Chains should be loose enough as not to bind while turning.
7. Verify that the brakes on the tow vehicle and trailer are operating correctly. Air lines should be secured in a manner which prevents chafing and pinching during travel.
8. Be sure the trailer jack, tongue support, and any attached stabilizers are raised and locked in place.
9. Check load distribution to make sure the tow vehicle and trailer are properly balanced front to back and side to side.
10. Inspect D-rings and clips before use - replace if cracked, worn, or deformed.
11. Check to ensure that all loads have been secured per D.O.T. Federal Motor Carrier Safety Regulations 392.9, 393.100 and 393.102. If you have any questions, contact your local law enforcement or D.O.T. before towing. \*\*
12. While in transit, periodically stop to check load to ensure that securement devices such as chains, binders and straps are tight and load has not shifted.

\*\* Requirements for securing loads differ from state to state. Please familiarize yourself with all state and local regulations before transporting any loads.

### **Weekly Inspections:**

1. Inspect tow hitch for excessive wear. Replace when needed.
2. Check for proper tow hitch to noseplate connection. Tighten as needed.
3. Inspect wheels for cracks or deformities. Replace if needed.
4. Inspect suspension components for excessive wear, cracks or deformities. Replace or repair as needed.
5. Inspect trailer frame for cracks and deformities. Repair as needed.
6. Check tires for excessive or unusual wear. Unusual wear may indicate a suspension alignment or tire inflation problem. Repair or replace as needed.
7. Inspect decking for broken, rotted or missing boards. Replace as needed.

\*\*\*\* Information provided is a basic guideline for safe trailer operation and in no way supersedes Federal, State or Local regulations.



# **INTERSTATE TRAILERS, INC.**

## **MAINTENANCE SCHEDULE**

- TIRES** - CHECK DAILY - MAINTAIN 235/85R16 AND 245/75R16 TIRES @ 80 PSI COLD.
- WHEEL LUGS** - CHECK WEEKLY - LIGHTLY GREASE STUDS TORQUE TO 200 FL. LBS.
- WHEEL BEARINGS** - CHECK OIL LEVEL DAILY. USE SAE 80W-90 API-GL-5 OIL
- BRAKES** - SHOULD BE CHECKED FOR ADJUSTMENT MONTHLY. BRAKE LININGS SHOULD BE REPLACED WHEN LININGS ARE WORN TO RIVET HEADS (AIR) OR BACKING PLATE (ELECTRIC). DO NOT WEAR LININGS PAST RIVET HEADS OR INTO BACKING PLATE.
- MAGNETS** - CHECK AT ANY INDICATION OF BRAKE PROBLEMS, AT BRAKE REPLACEMENT BEARING INSPECTION, OR ANY TIME A HUB IS PULLED. MAGNETS SHOULD BE REPLACED IF BARE WIRE IS SHOWING AT WEAR SURFACE, SURFACE OF MAGNET IS GOUGED OR SCORED, OR IF MAGNET IS WORN UNEVENLY
- SUSPENSION** - THE HUTCHENS 9700 SUSPENSION DOES NOT REQUIRE LUBRICATION. THE SUSPENSION SHOULD BE INSPECTED FOR WEAR PERIODICALLY AND ANY WORN PARTS SHOULD BE REPLACED IMMEDIATELY.
- TOW RING** - INSPECT FOR TIGHTNESS DAILY BEFORE USE. RING PLATE MUST BE TIGHT AGAINST NOSE PLATE TO PREVENT NOSE PLATE DEFORMATION. RING SHOULD BE INSPECTED DAILY AND REPLACED IF RING SHOWS EXCESSIVE WEAR. TO INSTALL RING ON TRAILER DETERMINE PROPER HEIGHT ACCORDING TO THE TOW VEHICLE WHICH WILL BE USED. INSTALL TOW RING WITH BOLT IN THE LOWER POSITION WHENEVER POSSIBLE. TIGHTEN NUTS ON BOLT AND STUD UNTIL BOTH LOCK WASHER ARE FULLY COMPRESSED. DO NOT USE WITH A TOW HITCH THAT IS EXCESSIVELY LOOSE OR ONE THAT BINDS WHEN TURNING.
- LIGHTS** - CHECK PLUG FOR CONDITION AND TIGHTNESS OF TERMINALS. INSPECT ALL LIGHTS FOR PROPER OPERATION DAILY AND REPLACE BULBS AS NEEDED.
- JACK(S)** - CHECK JACK DAILY FOR ANY PHYSICAL DAMAGE OR LACK OF OPERATION DUE TO RUST OR CORROSION. REPLACE IF SEVERELY RUSTED OR DAMAGED. CHECK MOUNTING BOLTS FOR TIGHTNESS AND BE SURE LOCKING HARDWARE IS USED.

### **WARNINGS**

- \*WARNING\*** - BE SURE TRAILER IS CONNECTED TO TOW VEHICLE WHEN LOADING AND UNLOADING MACHINERY. LOCK TRUCK BRAKES BEFORE LOADING AND UNLOADING
- \*WARNING\*** - CHECK TIRE INFLATION DAILY
- \*WARNING\*** - CHECK WHEEL LUGS WEEKLY
- \*WARNING\*** - USE CAUTION WHEN RAISING OR LOWERING REAR RAMPS.  
**DO NOT PLACE HANDS OR FEET UNDER RAMPS WHEN RAISING OR LOWERING!**
- \*WARNING\*** - TRAILER SHOULD BE LEVEL WHEN FULLY LOADED. ADJUST HITCH TO MAKE TRAILER LEVEL WHEN LOADED.

**HUTCHENS RECOMMENDS THAT ALL NUTS AND BOLTS BE CHECKED TO INSURE THAT THE RECOMMENDED TORQUE VALUES ARE BEING MAINTAINED AFTER AN INITIAL BREAK IN PERIOD (APPROXIMATELY 1000 MILES) AND AT LEAST EVERY 4 MONTHS PERIODICALLY THEREAFTER.**

# INTERSTATE TRAILERS, INC.



PINTLE EYE LOCK  
PART# 5805-2



FLOOR SCREWS  
PART#6202



2X8 OAK DECKING  
PART# 6200



50 TON PINTLE HOOK  
PART# 2354454



DECK CLIP      CLIP KIT  
PART# 4644      # 4644-1



50 TON PINTLE HOOK  
PART# 2354454S



RATCHET BINDER  
1/2" PART# 4595  
3/8" PART# 4594



4"X30' WINCH STRAP  
PART# 0430



SELF CONTAINED RATCHET  
STRAP 2" – PART# 9511-1



# INTERSTATE

\* The Definition of Value \*



14P8S



40TDL



40APC



10ST/12ST



100SDGN



Ask Your  
Sales Representative  
for Details

**INTERSTATE TRAILERS, INC.**

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MANSFIELD, TEXAS 76063  
[www.interstatetrailers.com](http://www.interstatetrailers.com)



20DT

"Take the 10-Ton Challenge"



50/70LBQ



50TDL



40DLA



50DLA