

INTERSTATE **TRAILERS, INC.**

PARTS & SERVICE MANUAL



ST, TST, BST, BST/S & RBS **SERIES TRAILERS**

1101 HERITAGE PARKWAY • MANSFIELD, TX 76063 • 800-433-5384

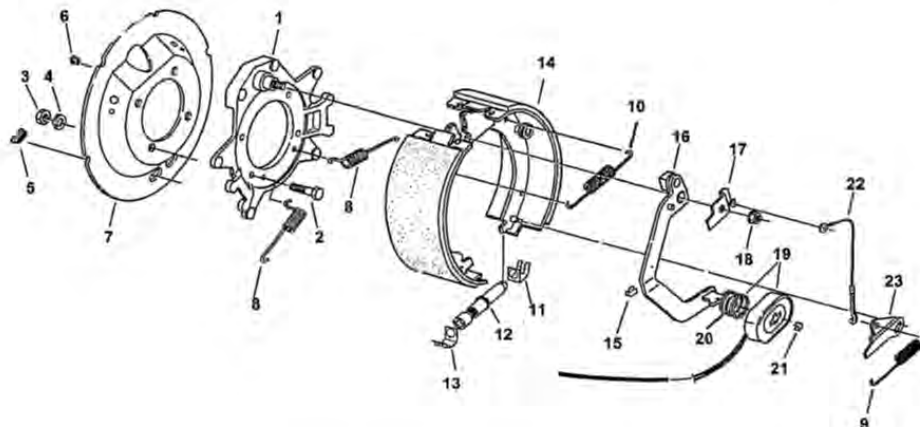
INTERSTATE

TRAILERS, INC.

6K ELECTRIC BRAKE

10TST, 12TST, 12BST, 12BST/S, 12RBS, 18BST, 18BST/S & ALL ST MODELS

ITEM	QTY PER TRAILER	DESCRIPTION	PART #
1	4	BACKING PLATE ASSEMBLY	7527
2	16	BRAKE MOUNTING BOLT	5264
3	16	BRAKE MOUNTING NUT	5265
4	16	LOCK WASHER	5301
5	8	ADJUSTER SLOT PLUG	4842
6	4	WIRE GROMMET	4843
7	4	DUST SHIELD	7207
8	8	CENTERING SPRING	5335
9	4	ADJUSTER SPRING	7536-1
10	4	RETURN SPRING	7555
11	4	ADJUSTER CLIP (BARREL END)	4613-1
12	4	L.H. ADJUSTER ASSEMBLY (SILVER)	7534
12B	4	R.H. ADJUSTER ASSEMBLY (GOLD)	7535
13	4	ADJUSTER CLIP (THREAD END)	4613
14	2	L. H. SHOE & LINING KIT	7528-1
14A	2	R. H. SHOE & LINING KIT	7529-1
15	12	WIRE CLIP	4846-1
16	4	L.H. ACTUATING ARM	7553
16A	4	R.H. ACTUATING ARM	7554
17	4	L.H. ARM/SHOE RETAINER	7557
17A	4	R.H. ARM/SHOE RETAINER	7558
18	4	FLANGE NUT	5295
19	4	MAGNET KIT	5289-1
20	4	MAGNET SPRING	7556-1
21	4	MAGNET RETAINER CLIP	7542-1
22	4	ADJUSTER CABLE	7547-1
23	4	L.H. ADJUSTER LEVER	7546-1
23A	4	R.H. ADJUSTER LEVER	7548-1



for brakes manufactured after 4/01/2000

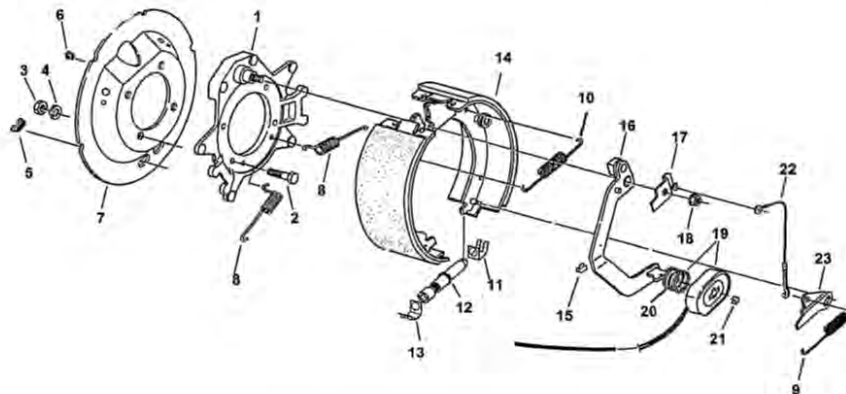
INTERSTATE

TRAILERS, INC.

8K ELECTRIC BRAKES

16TST, 16RBS, 16BST, 16BST/S

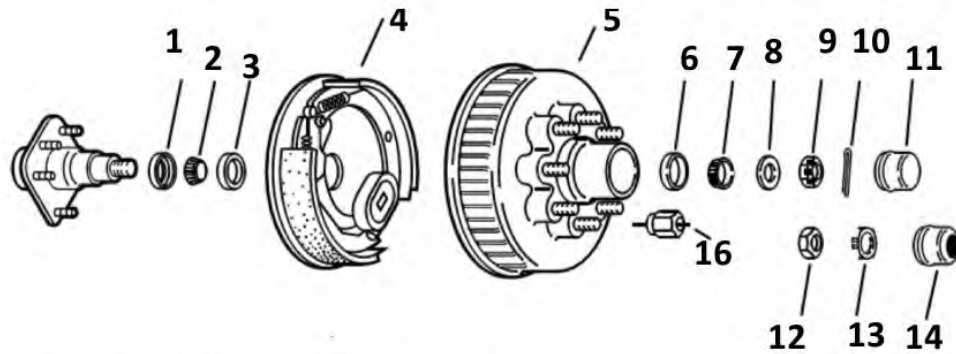
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16A	4	R.H. ACTUATING ARM	7554
17	4	L.H. ARM/SHOE RETAINER	7557
17A	4	R.H. ARM/SHOE RETAINER	7558
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for brakes manufactured after 4/01/2000

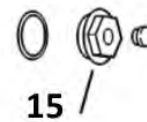
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TRAILERS, INC.



6K-7K HUB & DRUM

10TST, 12TST, 12BST, 12BST/S, 12RBS, 14TST,
14RBS, 18BST, 18BST/S & ALL ST MODELS



	GREASE SEAL	4710-1
1	OIL SEAL	5261
2	INNER BEARING CONE	5262
3	INNER BEARING CUP	5263
4	6K ELECTRIC BRAKE ASSY LH	4835
4	6K ELECTRIC BRAKE ASSY RH	4836
4	7K ELECTRIC BRAKE ASSY LH	4835-2
4	7K ELECTRIC BRAKE ASSY RH	4836-2
5	HUB, 8 LUG GREASE 1/2 STUD	7102
5	HUB, 8 LUG , OIL BATH 5/8 STUD	7102-2
6	OUTER BEARING CUP	7103
7	OUTER BEARING CONE	7104
8	SPINDLE WASHER	4604
9	SPINDLE NUT	4605
10	COTTER PIN	4002
11	GREASE CAP	7105
12	SPINDLE NUT (EZ LUBE AFTER 2002)	7585
13	SPINDLE NUT RETAINER (EZ LUBE AFTER 2002)	7586
14	GREASE CAP, EZ LUBE	7105-2
15	OIL CAP	6020
16	WHEEL NUT, 1/2 CONE	7107
16	WHEEL NUT, 5/8 FLANGED	7517-1

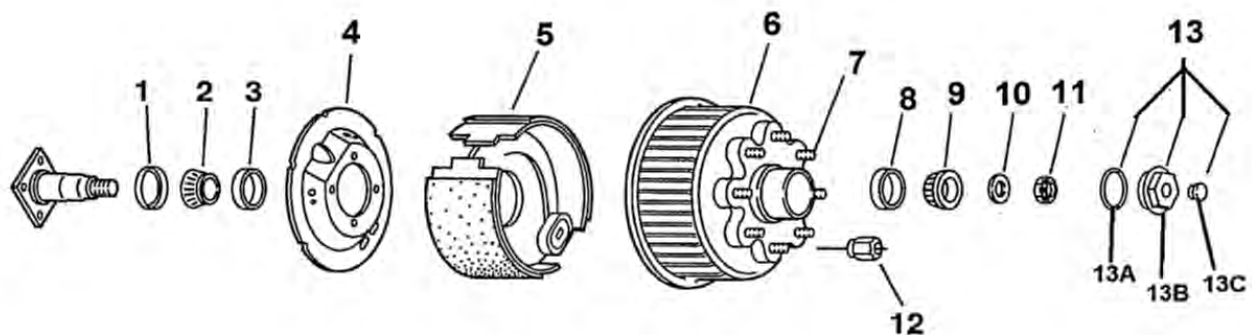
INTERSTATE

TRAILERS, INC.

8K ELECTRIC BRAKES

16TST, 16RBS, 16BST, 16BST/S

ITEM	QTY PER 16BST	DESCRIPTION	PART #
	2	COMPLETE AXLE ASSEMBLY	CALL FACTORY
1	4	8K OIL SEAL	5261
2	4	INNER BEARING CONE	5262
3	4	INNER BEARING CUP	5263
4	4	DUST SHIELD	7207
5	2	L.H. COMPLETE ELECTRIC BRAKE	5266
5A	2	R.H. COMPLETE ELECTRIC BRAKE	5267
6	4	8K HUB/DRUM W/CUPS & STUDS	5215
7	32	WHEEL STUD	7109
8	4	OUTER BEARING CUP	5216
9	4	OUTER BEARING CONE	5217
10	4	SPINDLE WASHER	5273
11	4	SPINDLE NUT	5274
12	32	NUT, WHEEL LUG	7517
12A	32	NUT, WHEEL LUG FLANGED	7517-1
13	4	CAP KIT, HUB OIL	6020
13A	4	O RING, HUB OIL CAP	5275
13B	4	CAP, HUB OIL (ONLY)	5279
13C	4	PLUG, HUB OIL CAP	7515
	4	WHEEL, 17.5 X 6.75	6138

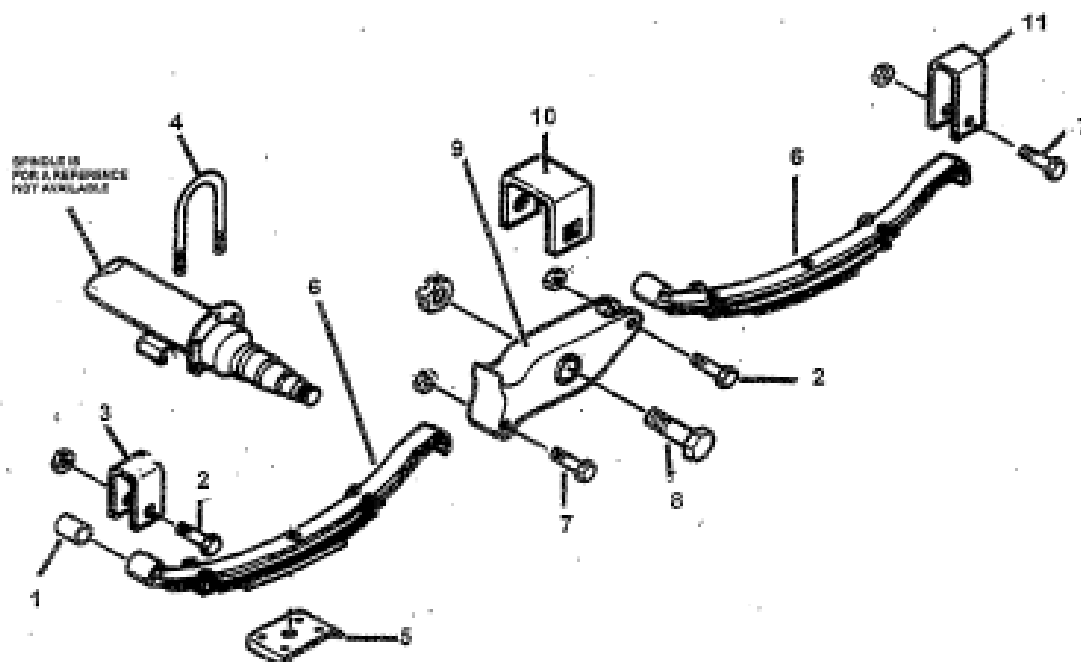


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6K-7K AXLE, SPRING SUSPESION

ITEM	QTY PER 12BST	TRAILER 18BST	DESCRIPTION	PART #
	2	3	AXLE SPINDLE	FOR REFERENCE
1	4	6	BUSHING, SPRING EYE	4719
2	4	6	SPRING EYE BOLT W/NUT	4720
3	2	2	FRONT HANGER BST	4718
4	8	12	U BOLT W/NUTS	4717
5	4	6	TIE PLATE	4721
6	4	6	5-LEAF SPRING	4712
7	4	6	SPRING RETAINING BOLT W/ NUT	9452
8	2	4	EQUALIZER BOLT W/NUT	4722
9	2	4	EQUALIZER	4715
10	2	4	CENTER HANGER BST	4716
11	2	2	REAR HANGER BST	4863

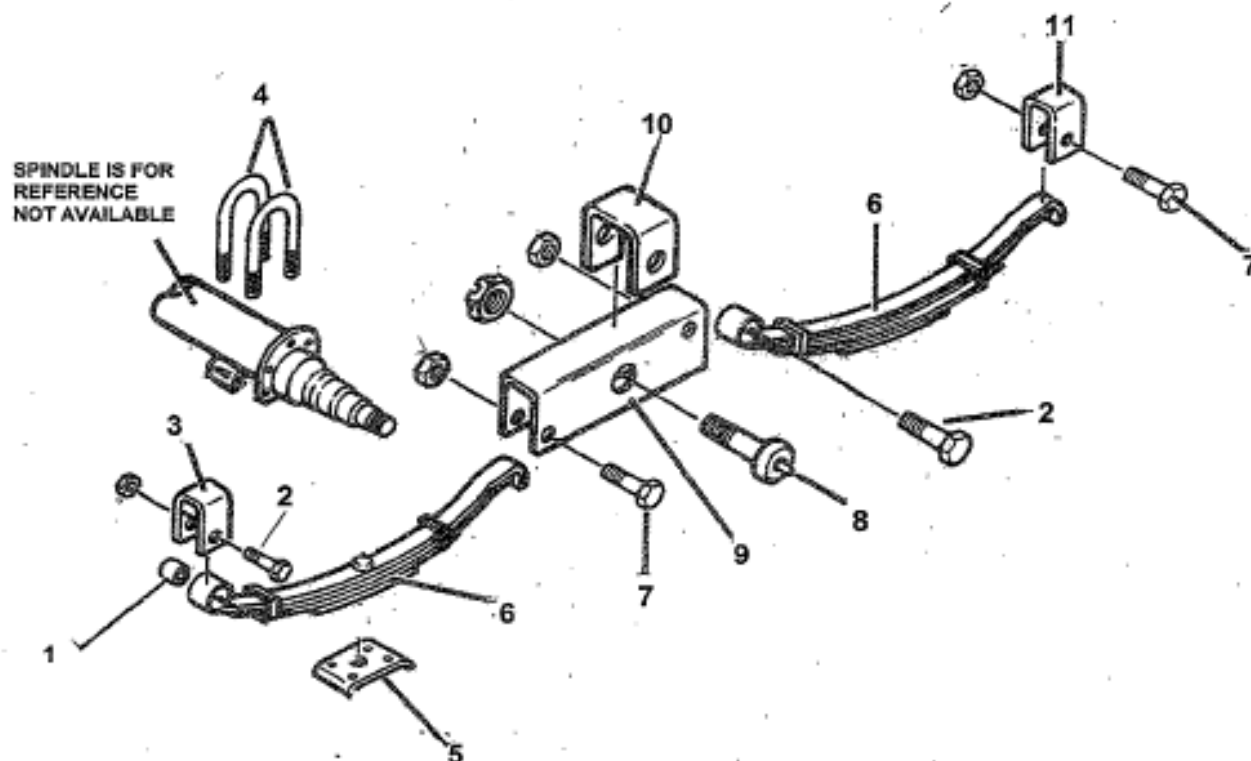


INTERSTATE

TRAILERS, INC.

8K AXLE, SPRING SUSPESION

ITEM	QTY PER 16BST	DESCRIPTION	PART #
	2	AXLE SPINDLE	FOR REFERENCE
1	4	BUSHING, SPRING EYE	4719
2	4	SPRING EYE BOLT W/NUT	4720
3	2	FRONT HANGER BST	4718
4	8	U BOLT W/NUTS	4708
5	4	TIE PLATE	4707
6	4	7-LEAF SPRING	5220
7	4	SPRING RETAINING BOLT W/ NUT	9452
8	2	EQUALIZER BOLT W/NUT	4722
9	2	EQUALIZER	5219
10	2	CENTER HANGER BST	4716
11	2	REAR HANGER BST	4863

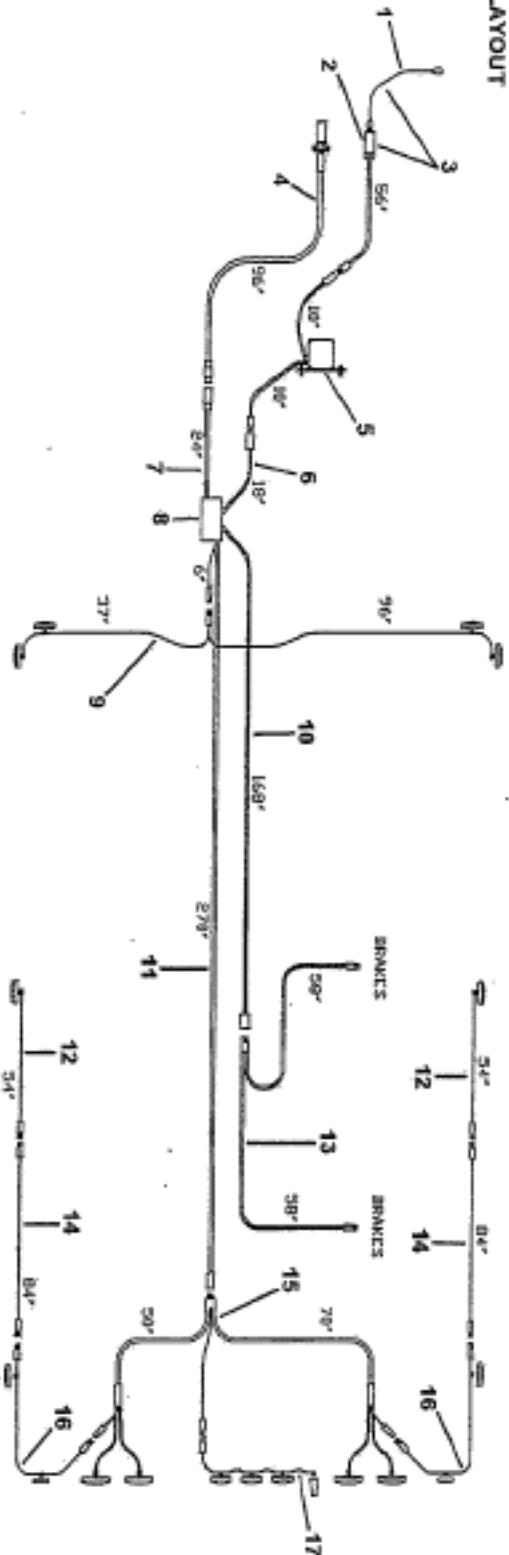


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BST HARNESS DIAGRAM

BST WIRING
LAYOUT



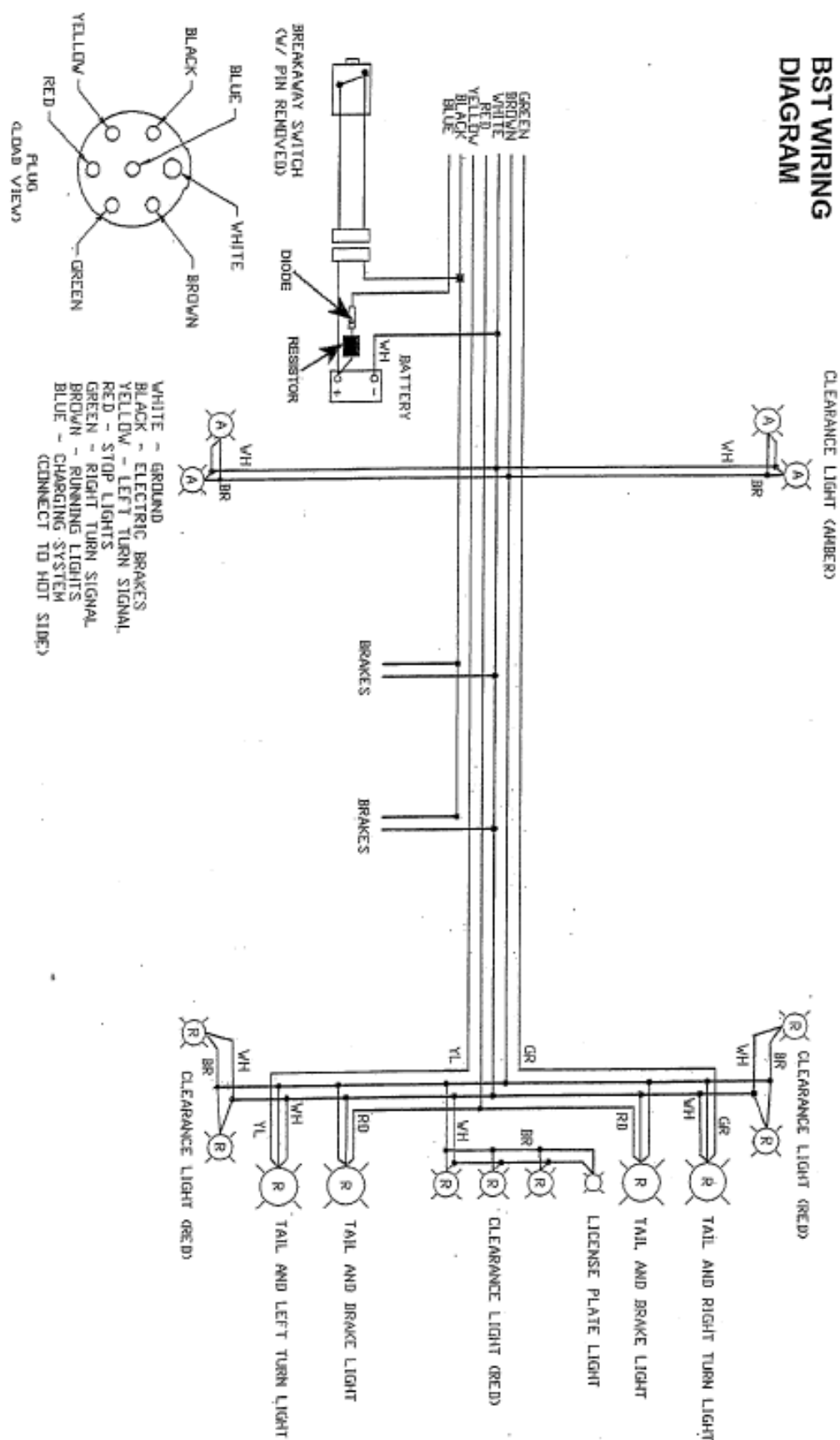
ITEM#	QTY PER TRAILER	DESCRIPTION	PART NUMBER
1	1	BREAK A WAY PULL PIN	4896
2	1	BREAK A WAY SWITCH ONLY	6561
3	1	BREAK A WAY SWITCH AND PIN ASSEMBLY	6561-1
4	1	NOSE HARNESS 7-WAY STANDARD	0102-2
5	1	NOSE HARNESS 6-WAY OPTIONAL	0102-4
6	1	BREAK A WAY LEAD OUT HARNESS	0106
7	1	JUNCTION BOX LEAD OUT HARNESS	5993-1
8	1	JUNCTION BOX, INCLUDES CIRCUIT BREAKERS	4882
9	1	FRONT MARKER LIGHT HARNESS	0108
10	1	ELECTRIC BRAKE LEAD OUT HARNESS	0126
11	1	MAIN HARNESS, WITH JUNCTION BOX	0101-3
12	2	CENTER MARKER HARNESS	0145
13	2	TANDEM BRAKE HARNESS	0103
14	1	MARKER HARNESS EXTENSION	0146
15	1	REAR HARNESS (INCLUDES 16, 17)	0104-1
16	2	CORNER MARKER HARNESS	0122-2
17	1	REAR CENTER MARKER HARNESS	0126-2
		COMPLETE BST WIRING HARNESS (LESS BREAK A WAY SYSTEM)	1104
		BREAK A WAY BATTERY, BOX, AND HARNESS (INCLUDES ITEMS 1,2)	8003-1

10.2005

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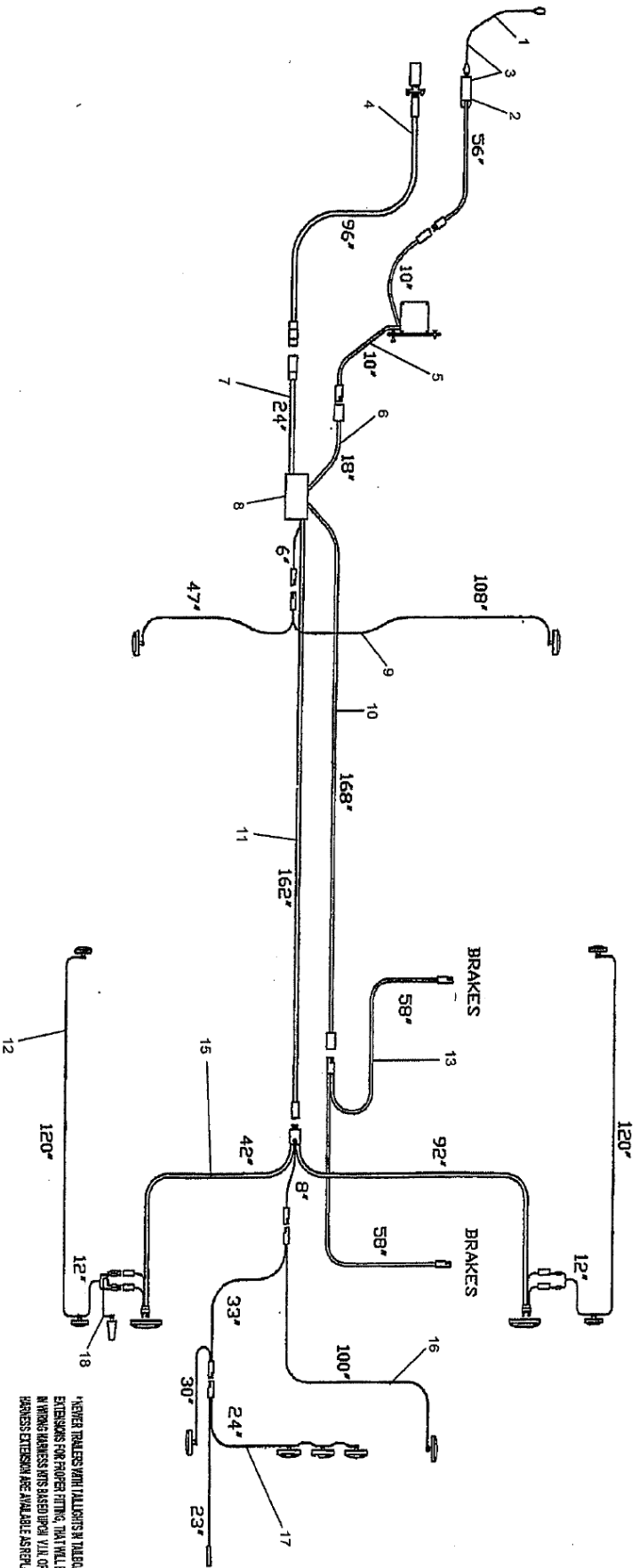
BST WIRING DIAGRAM



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ST, TST, RBS, BST/S HARNESS DIAGRAM



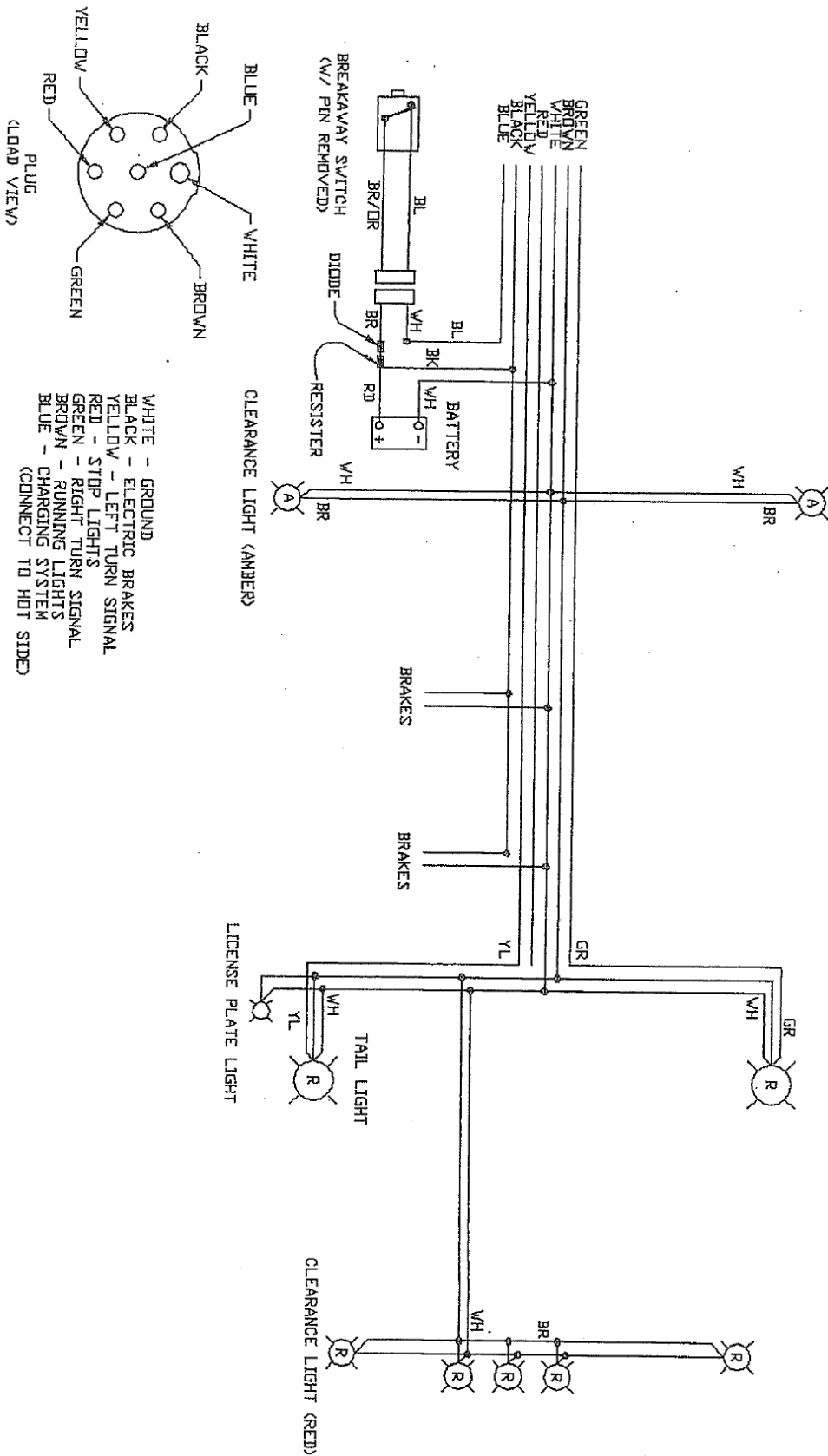
*LENGTHS WITH TAILPINS IN THE ROAD REQUIRE EXTENSIONS FOR PROPER FITTING. TAILPINS ARE INCLUDED IN HARNESS LENGTHS BASED UPON VIAL OF TRAILER HARNESS EXTENSIONS ARE AVAILABLE AS REPLACEMENT PARTS

ITEM #	QTY PER TRAILER	DESCRIPTION	PART NUMBER	ITEM#	QTY PER TRAILER	DESCRIPTION	PART NUMBER
1	1	BREAK A WAY PULL PIN	4996	11	1	MAIN HARNESS, WITH JUNCTION BOX ST	0101-2
2	1	BREAK A WAY SWITCH ONLY	6561	12	2	FENDER ID LIGHT HARNESS	0138
3	1	BREAK A WAY SWITCH AND PIN ASSEMBLY	6561-1	13	1	TANDEM BRAKE HARNESS	0103
4	1	NOSE HARNESS 7-WAY STANDARD	0102-2	14	1	COMPLETE REAR HARNESS (INCLUDES 12, 15, 16, 17, & 18)	0105-1
5	1	NOSE HARNESS 6-WAY OPTIONAL	0102-4	15	1	REAR MAIN HARNESS ST	0123-3
6	1	BREAK A WAY BOX LEAD OUT HARNESS	0107	16	1	CORNER MARKER HARNESS	0126-1
7	1	BREAK A WAY LEAD OUT HARNESS	106	17	1	REAR CENTER MARKER HARNESS	0126-3
8	1	JUNCTION BOX LEAD OUT HARNESS	5993-1	18	1	TAG LIGHT HARNESS ST	140
9	1	JUNCTION BOX, INCLUDES CIRCUIT BREAKERS	4882	19	1	BREAK A WAY ASSEMBLY (INCLUDES ITEMS 1, 2, & 3)	8003-1
10	1	FRONT MARKER LIGHT HARNESS	0108	20	1	BREAK A WAY BATTERY	8004
11	1	ELECTRIC BRAKE LEAD OUT HARNESS	128	21	1	COMPLETE ST WIRING HARNESS (LESS BREAK A WAY SYSTEM)	1102

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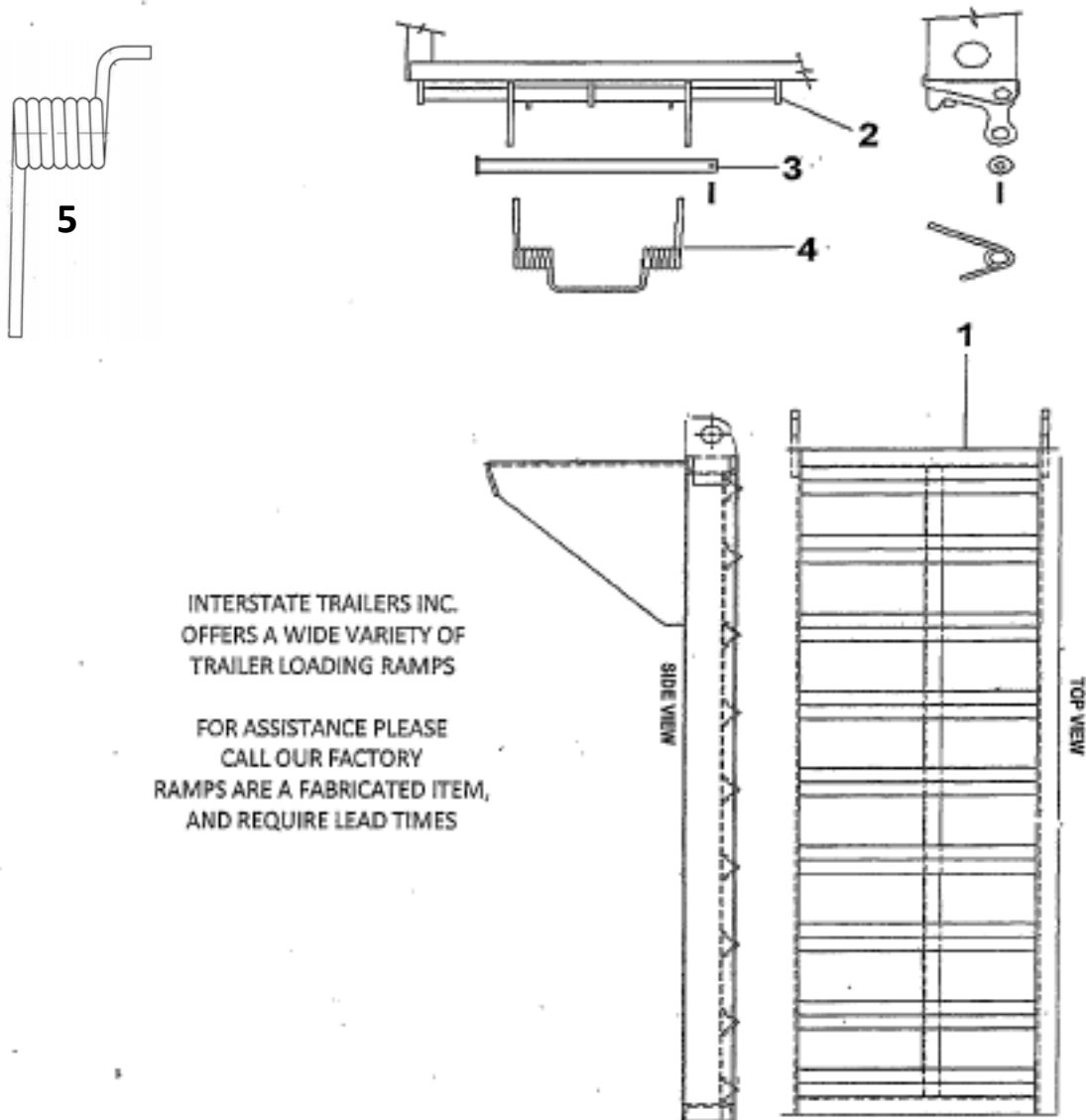
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ST, TST, RBS, BST/S WIRING DIAGRAM



INTERSTATE

TRAILERS, INC.



INTERSTATE TRAILERS INC.
OFFERS A WIDE VARIETY OF
TRAILER LOADING RAMPS

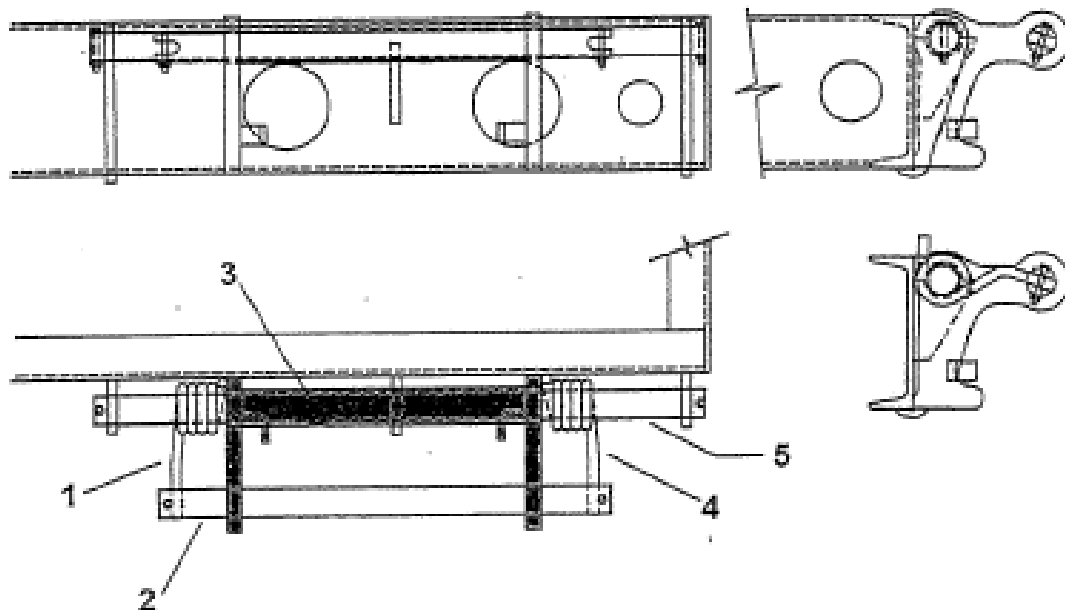
FOR ASSISTANCE PLEASE
CALL OUR FACTORY
RAMPS ARE A FABRICATED ITEM,
AND REQUIRE LEAD TIMES

ITEM#	DESCRIPTION	PART
1	LOADING RAMP, WOOD DECK	7113
1	LOADING RAMP, STEEL DECK (SHOWN)	7113-1
2	RAMP LINKAGE ASSEMBLY	4897
3	RAMP PIVOT PIN	4840-1
4	RAMP LIFT ASSIST SPRING	4638
5	RAMP ASSIST SPRING, SINGLE COIL (NO LINKAGE)	4639-7

INTERSTATE

TRAILERS, INC.

TWO WAY SPRING ASSIST SYSTEM



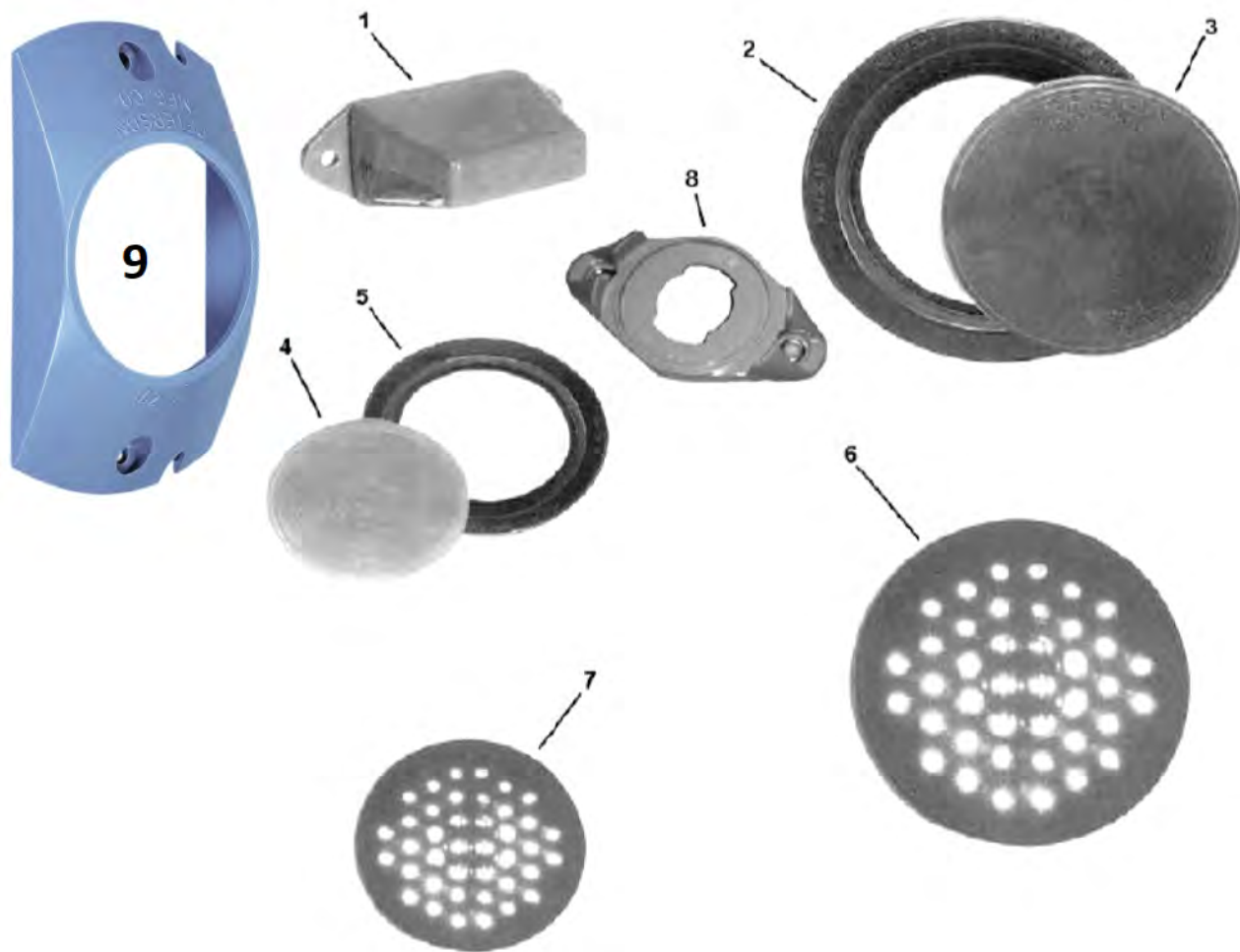
ITEM#	QTY PER RAMP	DESCRIPTION	PART NUMBER
1	1	LEFT SIDE (OF LINKAGE) SPRING	4638-1
2	1	RAMP PIN, SINGLE GROOVE	4640-9
2	1	RAMP PIN, TWO GROOVES	4640-8
3	1	LINKAGE MID SECTION (SHADED)	4697-2
4	1	RIGHT SIDE (OF LINKAGE) SPRING	4638-2
5	1	RAMP PIN, CROSS DRILLED ON EACH END*	4623

*THIS PIN MUST BE MEASURED PRIOR TO ORDERING AS SOME TRAILERS HAVE DIFFERENT WIDTH LINKAGES.

*THIS TWO WAY SPRING ASSIST BECAME AVAILABLE AS A FACTORY OPTION FOR THE 2005 MODEL YEAR, HOWEVER IT CAN BE RETRO FITTED TO OLDER TRAILERS. CALL FACTORY FOR DETAILS.

INTERSTATE TRAILERS, INC.

LIGHTING



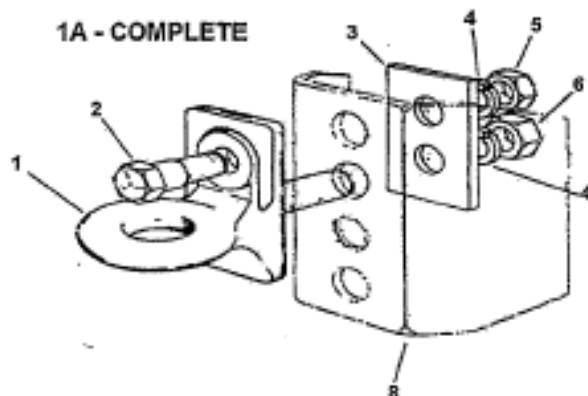
ITEM#	DESCRIPTION	PART NUMBER
1	TAG LIGHT	7074
2	4" TAIL LIGHT MOUNTING GROMMET	7067
3	4" INCANDESCENT TAIL LIGHT	7068
4	2" INCANDESCENT MARKER LIGHT, RED	5170
4	2.5" INCANDESCENT MARKER LIGHT, RED	7070
4	2.5" INCANDESCENT MARKER LIGHT, AMBER	7071
5	2.5" MARKER LIGHT MOUNTING GROMMET	7069
6	4" L.E.D. TAIL LIGHT	7068-2
7	2" L.E.D. MARKER LIGHT, RED	5170-2
7	2.5" LED MARKER LIGHT, RED	7070-2
7	2.5" LED MARKER LIGHT, AMBER	7071-2
8	ABS LAMP MOUNTING BRACKET	7083
8	ABS BRACKET AND LIGHT COMBO	7083-1
9	BRANCH DEFLECTOR BRACKET	7080
	BRANCH DEFLECTOR W/GROMMET & LED LIGHT	7080-1

INTERSTATE

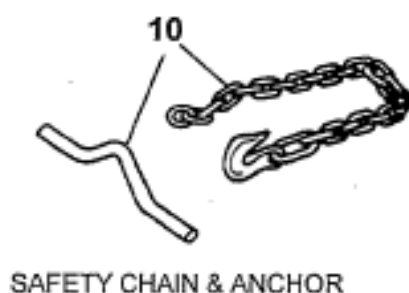
TRAILERS, INC.

MISC. PARTS

EYE HITCH ASSEMBLY

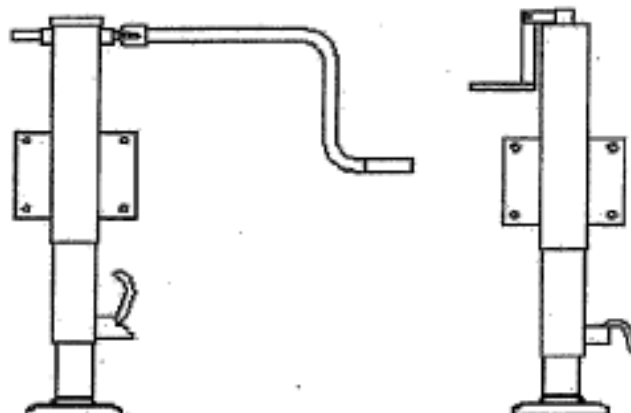
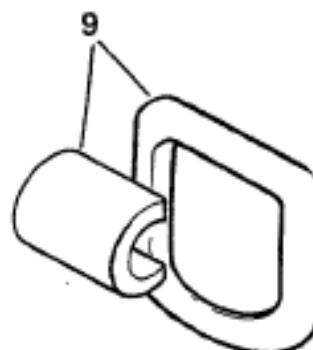


7 NOT SHOWN



SAFETY CHAIN & ANCHOR

TIE DOWN RING & CLIP



11 TONGUE JACKS

Item	Part No.	Qty.	Description
1A	4789	1	HITCH, COMPLETE 1 1/2" BST
1	4734	1	BOLT - 1-1/2"
2	4726	1	HITCH (LESS ATTACHING PARTS)
3	4723	1	REINFORCEMENT PLATE
4	4731	2	LOCKWASHER - 1-1/2"
5	4730	1	NUT - 1-1/2" COARSE THREAD
6	4724	1	NUT - 1-1/2" FINE THREAD
7	4787	1	HITCH, COMPLETE 2 5/16" BALL ASSEMBLY
8	6125-1	1	NOSE PLATE (VIN REQUIRED)
9	4792	6	D-RING W/CLIP
10	4746	2	3/8" SAFETY CHAIN W/ANCHOR
11	7114-2	1	JACK, 10K TOP CRANK
11A	7130	1	JACK, 12K SIDE CRANK

***INTERSTATE* TRAILERS, INC.**

MAINTENANCE SCHEDULE

- TIRES** - CHECK DAILY - MAINTAIN 235/85R16 AND 245/75R16 TIRES @ 80 PSI COLD.
- WHEEL LUGS** - CHECK WEEKLY - LIGHTLY GREASE STUDS TORQUE TO 200 FL. LBS.
- WHEEL BEARINGS** - CHECK OIL LEVEL DAILY. USE SAE 80W-90 API-GL-5 OIL
- BRAKES** - SHOULD BE CHECKED FOR ADJUSTMENT MONTHLY. BRAKE LININGS SHOULD BE REPLACED WHEN LININGS ARE WORN TO RIVET HEADS (AIR) OR BACKING PLATE (ELECTRIC). DO NOT WEAR LININGS PAST RIVET HEADS OR INTO BACKING PLATE.
- MAGNETS** - CHECK AT ANY INDICATION OF BRAKE PROBLEMS, AT BRAKE REPLACEMENT BEARING INSPECTION, OR ANY TIME A HUB IS PULLED. MAGNETS SHOULD BE REPLACED IF BARE WIRE IS SHOWING AT WEAR SURFACE, SURFACE OF MAGNET IS GOUGED OR SCORED, OR IF MAGNET IS WORN UNEVENLY
- SUSPENSION** - THE HUTCHENS 9700 SUSPENSION DOES NOT REQUIRE LUBRICATION. THE SUSPENSION SHOULD BE INSPECTED FOR WEAR PERIODICALLY AND ANY WORN PARTS SHOULD BE REPLACED IMMEDIATELY.
- TOW RING** - INSPECT FOR TIGHTNESS DAILY BEFORE USE. RING PLATE MUST BE TIGHT AGAINST NOSE PLATE TO PREVENT NOSE PLATE DEFORMATION. RING SHOULD BE INSPECTED DAILY AND REPLACED IF RING SHOWS EXCESSIVE WEAR. TO INSTALL RING ON TRAILER DETERMINE PROPER HEIGHT ACCORDING TO THE TOW VEHICLE WHICH WILL BE USED. INSTALL TOW RING WITH BOLT IN THE LOWER POSITION WHENEVER POSSIBLE. TIGHTEN NUTS ON BOLT AND STUD UNTIL BOTH LOCK WASHER ARE FULLY COMPRESSED. DO NOT USE WITH A TOW HITCH THAT IS EXCESSIVELY LOOSE OR ONE THAT BINDS WHEN TURNING.
- LIGHTS** - CHECK PLUG FOR CONDITION AND TIGHTNESS OF TERMINALS. INSPECT ALL LIGHTS FOR PROPER OPERATION DAILY AND REPLACE BULBS AS NEEDED.
- JACK(S)** - CHECK JACK DAILY FOR ANY PHYSICAL DAMAGE OR LACK OF OPERATION DUE TO RUST OR CORROSION. REPLACE IF SEVERELY RUSTED OR DAMAGED. CHECK MOUNTING BOLTS FOR TIGHTNESS AND BE SURE LOCKING HARDWARE IS USED.

WARNINGS

- *WARNING*** - BE SURE TRAILER IS CONNECTED TO TOW VEHICLE WHEN LOADING AND UNLOADING MACHINERY. LOCK TRUCK BRAKES BEFORE LOADING AND UNLOADING
- *WARNING*** - CHECK TIRE INFLATION DAILY
- *WARNING*** - CHECK WHEEL LUGS WEEKLY
- *WARNING*** - USE CAUTION WHEN RAISING OR LOWERING REAR RAMPS.
DO NOT PLACE HANDS OR FEET UNDER RAMPS WHEN RAISING OR LOWERING!
- *WARNING*** - TRAILER SHOULD BE LEVEL WHEN FULLY LOADED. ADJUST HITCH TO MAKE TRAILER LEVEL WHEN LOADED.

HUTCHENS RECOMMENDS THAT ALL NUTS AND BOLTS BE CHECKED TO INSURE THAT THE RECOMMENDED TORQUE VALUES ARE BEING MAINTAINED AFTER AN INITIAL BREAK IN PERIOD (APPROXIMATELY 1000 MILES) AND AT LEAST EVERY 4 MONTHS PERIODICALLY THEREAFTER.



Trailer Operations Check List

Proper Loading Procedures:

1. Ensure that tow vehicle and trailer are on level ground.
2. Engage parking brake on tow vehicle. Place chock blocks in front of and behind trailer tires.
3. Check to see that hitch is properly secured to tow vehicle.
4. Raise landing gear and secure in travel position to avoid damage during loading.
5. Clear trailer deck of all debris and obstacles before loading.
6. Fold down loading ramps making sure that all personnel are clear of a dropping ramp or any pinch points. Ramps are extremely heavy and caution should be exercised at all times while raising and lowering.
7. Adjust loading ramps so that center of ramps line up with track centers of equipment being loaded.
8. Clear ramps of any debris such as mud, ice or snow that could cause loss of traction while loading.
9. Load equipment and position so that load is properly balanced both front to back and side to side. An improperly balanced load may cause abnormal tire wear, suspension damage or dangerous towing characteristics such as fishtailing.
10. Secure load per D.O.T. Federal Motor Carrier Safety Regulations 392.9, 393.100 and 393.102. If you have any questions, contact your local law enforcement or D.O.T. before towing.
11. Raise and secure loading ramps into travel position using the same precautions outlined in step 6 above.
12. Remove all chock blocks and store properly.
13. Make a final visual inspection of the tow vehicle, trailer and load for any abnormalities.

***** The above steps are to provide you with a basic guideline for safely loading your trailer. Common sense and extreme caution should always be exercised while applying these steps.

Pre-Trip Inspection:

1. Check and correct air pressure on all tires of the tow vehicle and trailer.
2. Make sure the wheel lug nuts/bolts on the trailer are tightened to the correct torque specifications. Failure to do so may result in wheel damage.

Page 2 of 2 – Trailer Operations Check List

3. Be sure the hitch, coupler, draw bar, and other equipment that connect the trailer and the tow vehicle are properly secured and adjusted. Trailer should run level when loaded.
4. Check that the wiring is properly connected - not touching the road, but loose enough to make turns without disconnecting or damaging the wires.
5. Make sure all running lights, brake lights, turn signals, and hazard lights are working.
6. Attach safety chains to tow vehicle, cross them if possible. Chains should be loose enough as not to bind while turning.
7. Verify that the brakes on the tow vehicle and trailer are operating correctly. Air lines should be secured in a manner which prevents chafing and pinching during travel.
8. Be sure the trailer jack, tongue support, and any attached stabilizers are raised and locked in place.
9. Check load distribution to make sure the tow vehicle and trailer are properly balanced front to back and side to side.
10. Inspect D-rings and clips before use - replace if cracked, worn, or deformed.
11. Check to ensure that all loads have been secured per D.O.T. Federal Motor Carrier Safety Regulations 392.9, 393.100 and 393.102. If you have any questions, contact your local law enforcement or D.O.T. before towing. **
12. While in transit, periodically stop to check load to ensure that securement devices such as chains, binders and straps are tight and load has not shifted.

** Requirements for securing loads differ from state to state. Please familiarize yourself with all state and local regulations before transporting any loads.

Weekly Inspections:

1. Inspect tow hitch for excessive wear. Replace when needed.
2. Check for proper tow hitch to noseplate connection. Tighten as needed.
3. Inspect wheels for cracks or deformities. Replace if needed.
4. Inspect suspension components for excessive wear, cracks or deformities. Replace or repair as needed.
5. Inspect trailer frame for cracks and deformities. Repair as needed.
6. Check tires for excessive or unusual wear. Unusual wear may indicate a suspension alignment or tire inflation problem. Repair or replace as needed.
7. Inspect decking for broken, rotted or missing boards. Replace as needed.

**** Information provided is a basic guideline for safe trailer operation and in no way supersedes Federal, State or Local regulations.

Interstate Trailers, Inc. (800) 433-5384

www.interstatetrailers.com

HUTCHENS RECOMMENDS THAT ALL NUTS AND BOLTS BE CHECKED TO INSURE THAT THE RECOMMENDED TORQUE VALUES ARE BEING MAINTAINED AFTER AN INITIAL BREAK IN PERIOD (APPROXIMATELY 1000 MILES) AND AT LEAST EVERY 4 MONTHS PERIODICALLY THEREAFTER.

INTERSTATE TRAILERS, INC.



PINTLE EYE LOCK
PART# 5805-2



FLOOR SCREWS
PART#6202



2X8 OAK DECKING
PART# 6200



50 TON PINTLE HOOK
PART# 2354454



DECK CLIP CLIP KIT
PART# 4644 # 4644-1



50 TON PINTLE HOOK
PART# 2354454S



RATCHET BINDER
1/2" PART# 4595
3/8" PART# 4594



4"X30' WINCH STRAP
PART# 0430



SELF CONTAINED RATCHET
STRAP 2" – PART# 9511-1

INTERSTATE

* The Definition of Value *



14P8S



40TDL



40APC



10ST/12ST



100SDGN



Ask Your
Sales Representative
for Details

INTERSTATE TRAILERS, INC.

1101 HERITAGE PARKWAY
MANSFIELD, TEXAS 76063
www.interstatetrailers.com



20DT

"Take the 10-Ton Challenge"



50/70LBQ



50TDL



40DLA



50DLA