



## PARTS & SERVICE MANUAL



## 20TDT, 24TDT, 20TDA & 24TDA TILT TRAILERS

1101 HERITAGE PARKWAY • MANSFIELD, TX 76063 • 800-433-5384



**A note from Interstate Trailers to our valued dealers and customers.**

**The scope of this manual is to provide parts and service information for year model 1998 and newer DT/DTA series trailers. We have made our best effort to document the common replacement parts for these trailers. However, Interstate Trailers Inc. builds many custom trailers which may be equipped with parts and options not listed in this manual. Also, trailers older than model year 1998 have some differences and will require help from the factory staff to locate the correct parts. If you encounter such a situation please call our factory at 1-800-433-5384 between the hours of 8 a.m. to 5 p.m. standard time, M-F excluding holidays. Interstate Trailers recommends that you always have your VIN number (trailer serial) ready when calling a dealer or the factory to assist in locating the correct parts for your trailer. Interstate Trailers will make every effort to help find the correct replacement parts for your trailer and will strive to make your ownership experience as trouble free as possible.**

**\*In April of 2000 Dexter Axle made a design change to the electric brakes used on all trailers with electric brakes listed in this catalog. This manual covers only the new style (post 04/2000) brakes. The difference is the construction of the backing plate, pre 04/2000 the backing plate was a stamped sheet metal plate and post 04/2000 the backing plate changed to a sand cast steel plate. The brake components differ between the types so please check your trailer prior to ordering parts to insure accuracy.**

### **Contact Information**

**Interstate Trailers Inc.  
1101 Heritage parkway  
Mansfield, TX 76063**

**1-800-433-5384 phone  
817-453-2672 parts department fax  
[www.interstatetrailers.com](http://www.interstatetrailers.com) web address**

**Thank you!  
The Interstate Trailers team.**

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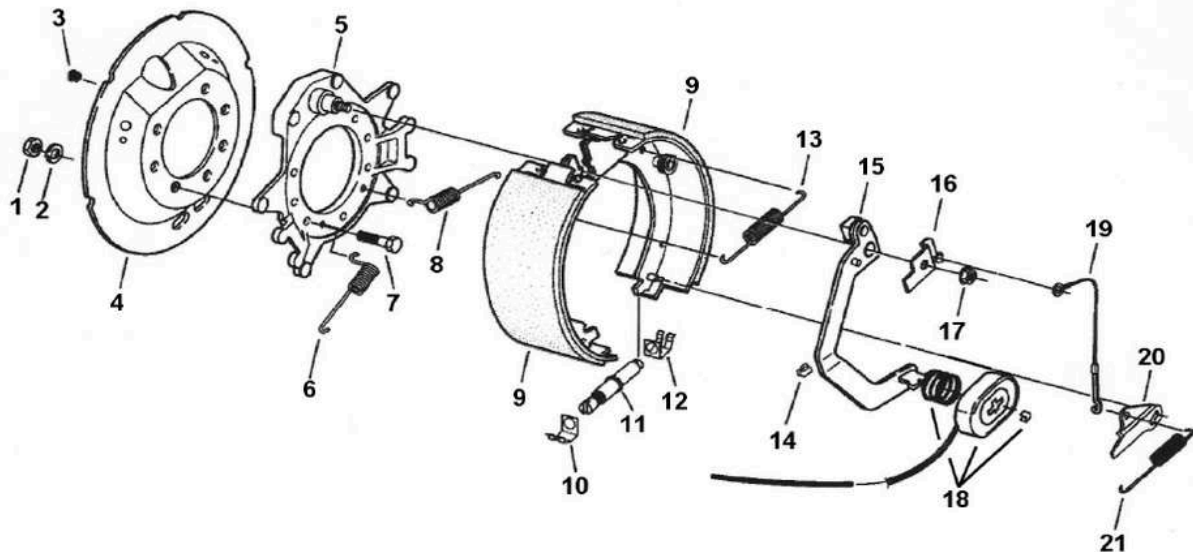
# INTERSTATE

## TRAILERS, INC.

HD 10K AXLES – STANDARD APRIL 2000-FEB 2012

—OPTIONAL FEB 2012– PRESENT

### 20TDT ELECTRIC BRAKE

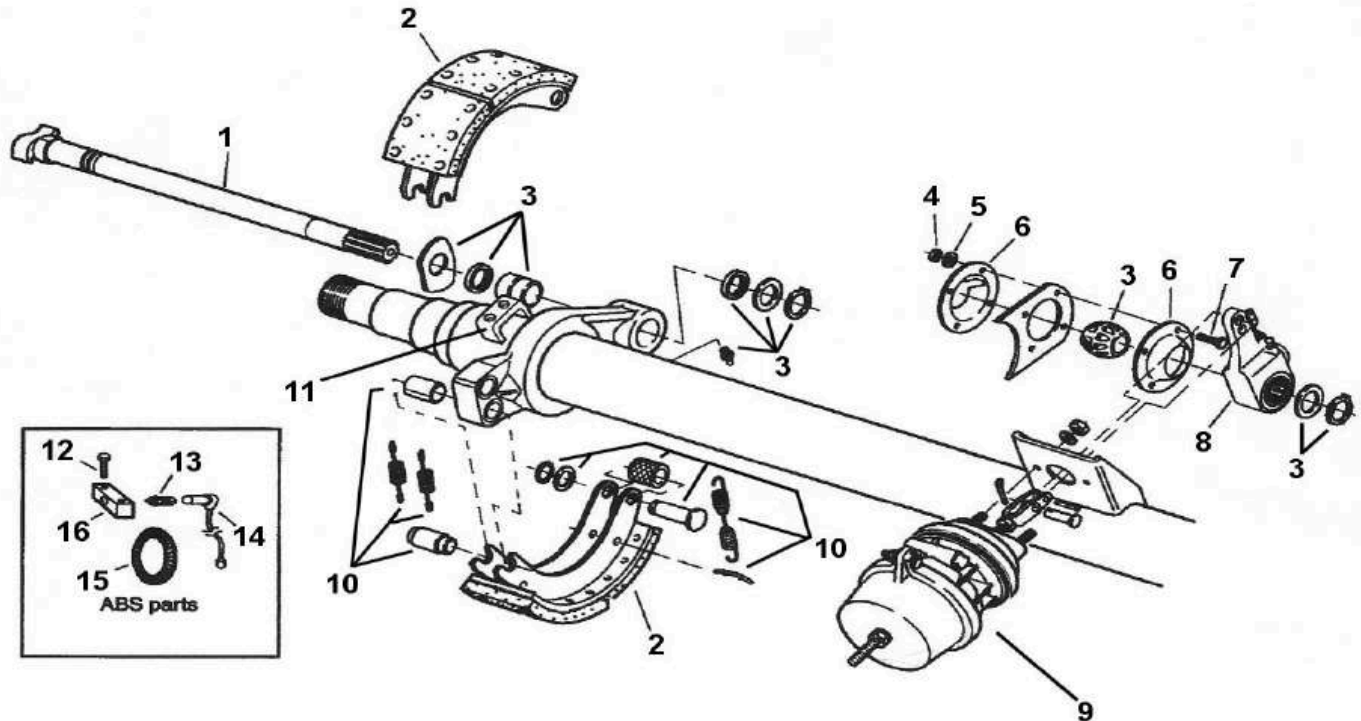


| ITEM# | QTY PER TRAILER | DESCRIPTION                 | PART NUMBER |
|-------|-----------------|-----------------------------|-------------|
| 1     | 28              | BRAKE MOUNTING NUT          | 5295        |
| 2     | 28              | BRAKE MOUNTING LOCK WASHER  | 5301        |
| 3     | 4               | WIRE GROMMET                | 4843        |
| 4     | 4               | DUST SHIELD                 | 6207-1      |
| 5     | 4               | CAST BACKING PLATE          | 7750-1      |
| 6     | 4               | CENTERING SPRING            | 7555        |
| 7     | 28              | BRAKE MOUNTING BOLT         | 5297        |
| 8     | 4               | CENTERING SPRING            | 7555        |
| 9     | 2               | BRAKE SHOE KIT, ROADSIDE    | 7551-1      |
| 9     | 2               | BRAKE SHOE KIT, CURBSIDE    | 7552-1      |
| 10    | 4               | ADJUSTER CLIP, THREAD END   | 4613        |
| 11    | 2               | BRAKE ADJUSTER, ROADSIDE    | 7534        |
| 11    | 2               | BRAKE ADJUSTER, CURBSIDE    | 7535        |
| 12    | 4               | ADJUSTER CLIP, BARREL END   | 4613-1      |
| 13    | 4               | BRAKE SHOE RETURN SPRING    | 5335        |
| 14    | 12              | WIRE CLIP                   | 4846-1      |
| 15    | 2               | ACTUATOR ARM, ROADSIDE      | 7553        |
| 15    | 2               | ACTUATOR ARM, CURBSIDE      | 7554        |
| 16    | 2               | ARM/SHOE RETAINER, ROADSIDE | 7557        |
| 16    | 2               | ARM/SHOE RETAINER, CURBSIDE | 7558        |
| 17    | 4               | FLANGE NUT                  | 7543        |
| 18    | 4               | MAGNET, KIT                 | 7555-1      |
| 19    | 4               | ADJUSTER CABLE              | 7547-1      |
| 20    | 2               | ADJUSTER LEVER, ROADSIDE    | 7546-1      |
| 20    | 2               | ADJUSTER LEVER, CURBSIDE    | 7548-1      |
| 21    | 4               | ADJUSTER LEVER SPRING       | 7536-1      |

# INTERSTATE

## TRAILERS, INC.

### 20TDA AIR BRAKES



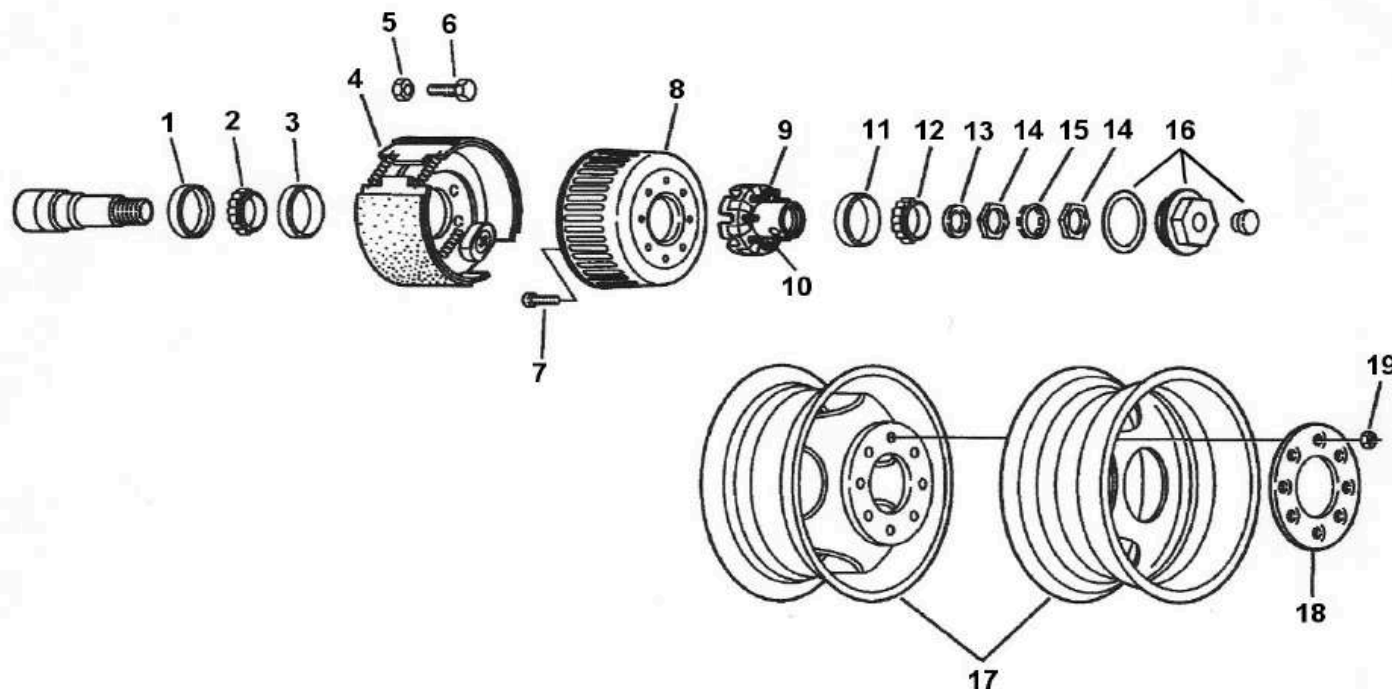
| ITEM# | QTY PER TRAILER | DESCRIPTION                         | PART NUMBER |
|-------|-----------------|-------------------------------------|-------------|
| 1     | 2               | CAMSHAFT, ROADSIDE -28 SPLINE       | 5230        |
| 1     | 2               | CAMSHAFT, CURBSIDE -28 SPLINE       | 5231        |
| 2     | 8               | BRAKE SHOE, 12.25 X 4" "PQ"         | 6237        |
| 3     | 4               | BRAKE CAMSHAFT REBUILD/SERVICE KIT  | 6215        |
| 4     | 16              | CAMSHAFT RETAINER PLATE NUT         | 6290        |
| 5     | 16              | CAMSHAFT RETAINER PLATE LOCKWASHER  | 6289        |
| 6     | 8               | CAMSHAFT RETAINER PLATE             | 6288        |
| 7     | 16              | CAMSHAFT RETAINER PLATE BOLT        | 6287        |
| 8     | 4               | SLACK ADJUSTER, 28 SPLINE AUTOMATIC | 5207        |
| 9     | 4               | SPRING BRAKE CHAMBER 20/24          | 5209        |
| 10    | 4               | BRAKE SHOE HARDWARE KIT             | 6235        |
| 11    | 2               | LOWER ABS MOUNTING BLOCK            | 7000        |
| 12    | 4               | ABS SENSOR MOUNTING BLOCK BOLT      | 7004        |
| 13    | 2               | ABS SENSOR RETAINER CLIP            | 7002        |
| 14    | 2               | ABS SENSOR, 90 DEGREE WIRE          | 7003        |
| 15    | 2               | ABS TONE RING                       | 7006        |
| 16    | 2               | UPPER ABS SENSOR MOUNTING BLOCK     | 7001        |

# **INTERSTATE**

## **TRAILERS, INC.**

**20 TDA HUB & DRUM ( ALL YEARS)**

**20TDT HUB & DRUM (BUILT BEFORE 02/2012)**

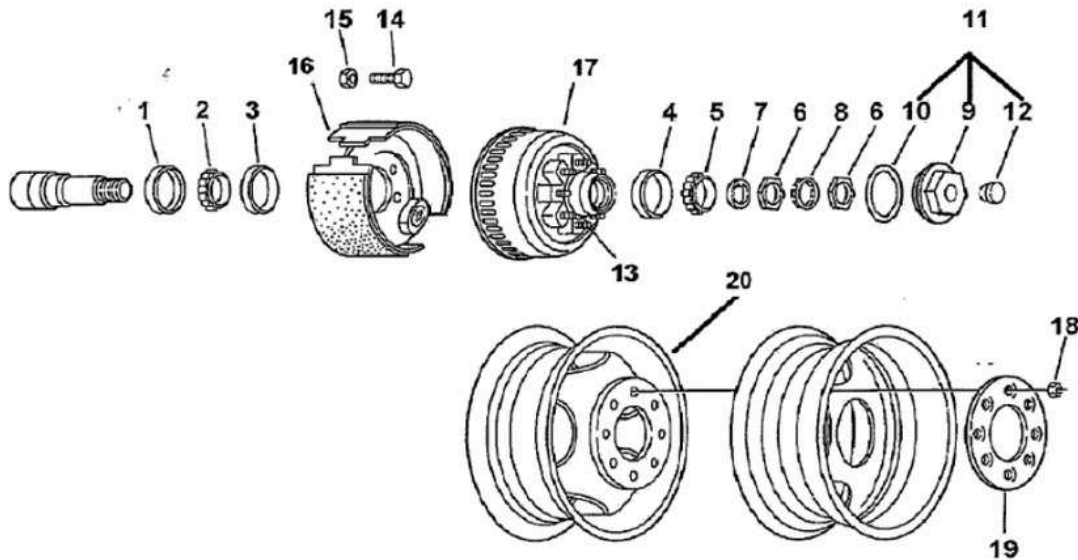


| ITEM# | QTY PER TRAILER | DESCRIPTION                              | PART NUMBER |
|-------|-----------------|------------------------------------------|-------------|
| 1     | 4               | HUB OIL SEAL                             | 6010        |
| 2     | 4               | INNER BEARING CONE                       | 7493        |
| 3     | 4               | INNER BEARING CUP                        | 7494        |
| 4     | 2               | COMPLETE ELEC. BRAKE ASSEMBLY, ROAD SIDE | 7559        |
| 4     | 2               | COMPLETE ELEC. BRAKE ASSEMBLY, CURB SIDE | 7560        |
| 5     | 28              | BRAKE MOUNTING NUT                       | 5295        |
| 6     | 28              | BRAKE MOUNTING BOLT                      | 5297        |
| 7     | 32              | DRUM ATTACHING BOLT                      | 7518        |
| 8     | 4               | BRAKE DRUM                               | 7561        |
| 9     | 4               | HUB, WITH CUPS AND STUDS                 | 7562        |
| 10    | 32              | WHEEL STUD                               | 7520        |
| 11    | 4               | OUTER BEARING CUP                        | 7496        |
| 12    | 4               | OUTER BEARING CONE                       | 7495        |
| 13    | 4               | SPINDLE WASHER                           | 5294        |
| 14    | 8               | BEARING LOCKNUT                          | 7511        |
| 15    | 4               | SPINDLE LOCK WASHER                      | 7512        |
| 16    | 4               | HUB OIL CAP ASSEMBLY                     | 7226        |
| 17    | 8               | DUAL WHEEL, 16" X 6"                     | 5151        |
| 18    | 4               | WHEEL CLAMP RING                         | 5283        |
| 19    | 32              | WHEEL NUT                                | 7517        |

# INTERSTATE

## TRAILERS, INC.

### 20 TDT HUB & DRUM (BUILT AFTER 02/2012)

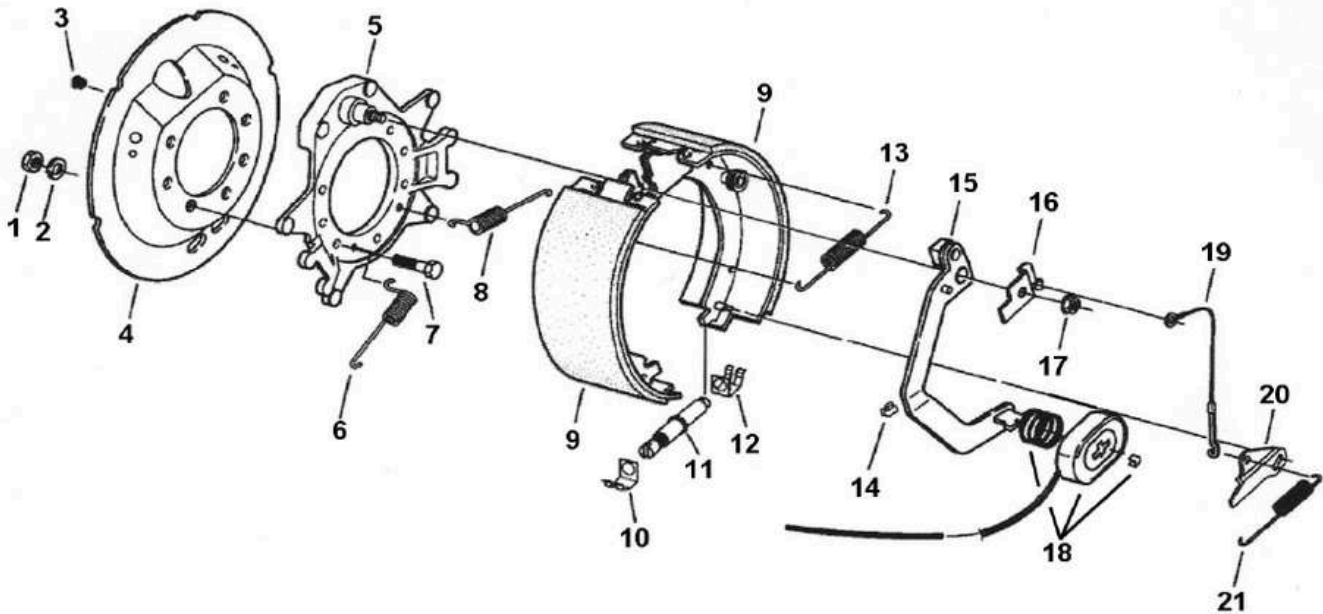


| ITEM # | QTY PER TRAILER | DESCRIPTION                      | PART NUMBER |
|--------|-----------------|----------------------------------|-------------|
| 1      | 4               | OIL SEAL                         | 7220        |
| 2      | 4               | INNER BEARING CONE               | 7495        |
| 3      | 4               | INNER BEARING CUP                | 7496        |
| 4      | 4               | OUTER BEARING CUP                | 5263        |
| 5      | 4               | OUTER BEARING CONE               | 5262        |
| 6      | 8               | SPINDLE NUT                      | 7221        |
| 7      | 4               | SPINDLE WASHER                   | 7222        |
| 8      | 4               | TANG WASHER                      | 7223        |
| 9      | 4               | OIL CAP                          | 7217        |
| 10     | 4               | "O" RING                         | 7219        |
| 11     | 4               | OIL CAP SET (ITEM # 9, 10, & 12) | 7225        |
| 12     | 4               | OIL CAP PLUG                     | 7515        |
| 13     | 32              | 5/8 - 18 WHEEL STUD              | 7520        |
| 14     | 28              | BRAKE MOUNTING BOLT              | 5297        |
| 15     | 28              | BRAKE MOUNTING NUT               | 5295        |
| 16     | 2               | L. H. ELECTRIC BRAKE ASSEMBLY    | 7210        |
|        | 2               | R. H. ELECTRIC BRAKE ASSEMBLY    | 7212        |
| 17     | 4               | HUB & DRUM ASSEMBLY              | 7209-1      |
| 18     | 32              | 5/8 - 18 90° CONE NUT            | 7517        |
| 19     | 4               | CLAMP RING                       | 5283        |
| 20     | 8               | WHEEL, DUAL 16 X 6               | 5151        |

# **INTERSTATE**

## **TRAILERS, INC.**

### 24 TDT ELECTRIC BRAKE

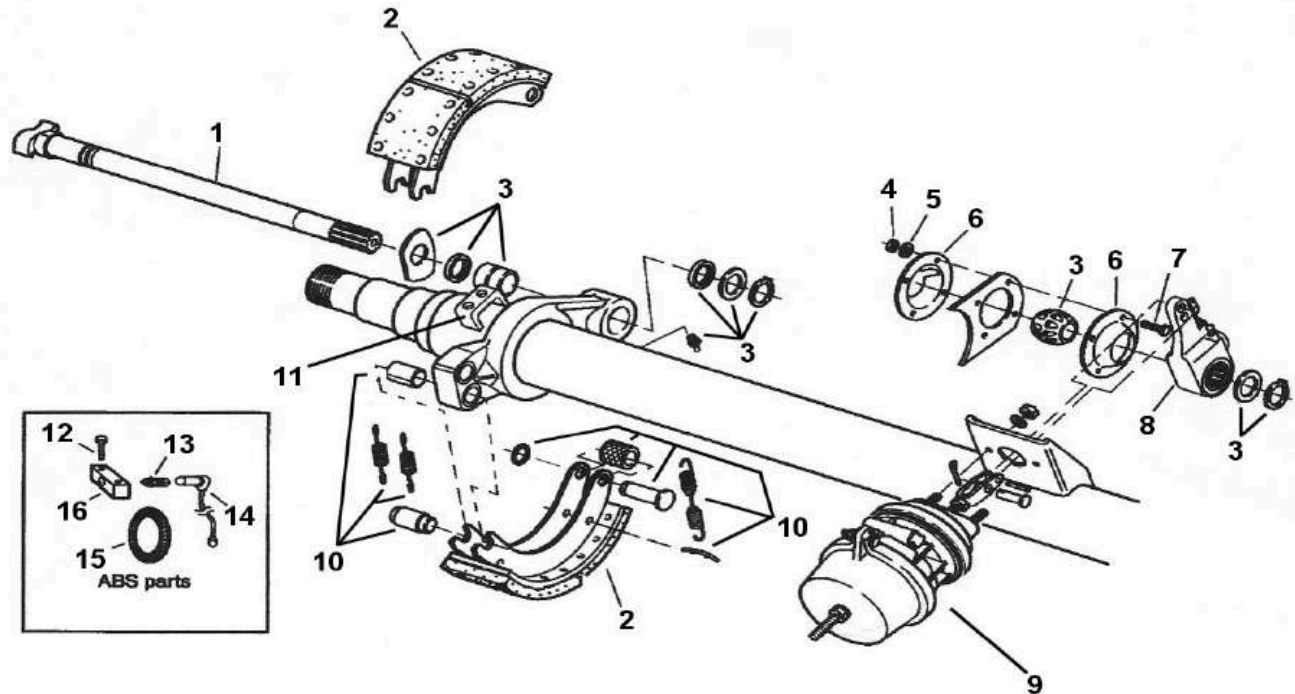


| ITEM# | QTY PER TRAILER | DESCRIPTION                 | PART NUMBER |
|-------|-----------------|-----------------------------|-------------|
| 1     | 28              | BRAKE MOUNTING NUT          | 5295        |
| 2     | 28              | BRAKE MOUNTING LOCK WASHER  | 5301        |
| 3     | 4               | WIRE GROMMET                | 4843        |
| 4     | 4               | DUST SHIELD                 | 6207-2      |
| 5     | 4               | CAST BACKING PLATE          | 7750-1      |
| 6     | 4               | CENTERING SPRING            | 7555        |
| 7     | 28              | BRAKE MOUNTING BOLT         | 5297        |
| 8     | 4               | CENTERING SPRING            | 7555        |
| 9     | 2               | BRAKE SHOE KIT, ROADSIDE    | 7570-1      |
| 9     | 2               | BRAKE SHOE KIT, CURBSIDE    | 7571-1      |
| 10    | 4               | ADJUSTER CLIP, THREAD END   | 4613        |
| 11    | 2               | BRAKE ADJUSTER, ROADSIDE    | 7534        |
| 11    | 2               | BRAKE ADJUSTER, CURBSIDE    | 7535        |
| 12    | 4               | ADJUSTER CLIP, BARREL END   | 4613-1      |
| 13    | 4               | BRAKE SHOE RETURN SPRING    | 5335        |
| 14    | 12              | WIRE CLIP                   | 4846-1      |
| 15    | 2               | ACTUATOR ARM, ROADSIDE      | 7537-1      |
| 15    | 2               | ACTUATOR ARM, CURBSIDE      | 7538-1      |
| 16    | 2               | ARM/SHOE RETAINER, ROADSIDE | 7557        |
| 16    | 2               | ARM/SHOE RETAINER, CURBSIDE | 7558        |
| 17    | 4               | FLANGE NUT                  | 7543        |
| 18    | 4               | MAGNET, KIT                 | 7539-1      |
| 19    | 4               | ADJUSTER CABLE              | 7547-1      |
| 20    | 2               | ADJUSTER LEVER, ROADSIDE    | 7546-1      |
| 20    | 2               | ADJUSTER LEVER, CURBSIDE    | 7548-1      |
| 21    | 4               | ADJUSTER LEVER SPRING       | 7536-1      |

# **INTERSTATE**

## **TRAILERS, INC.**

### 24 TDA AIR BRAKES

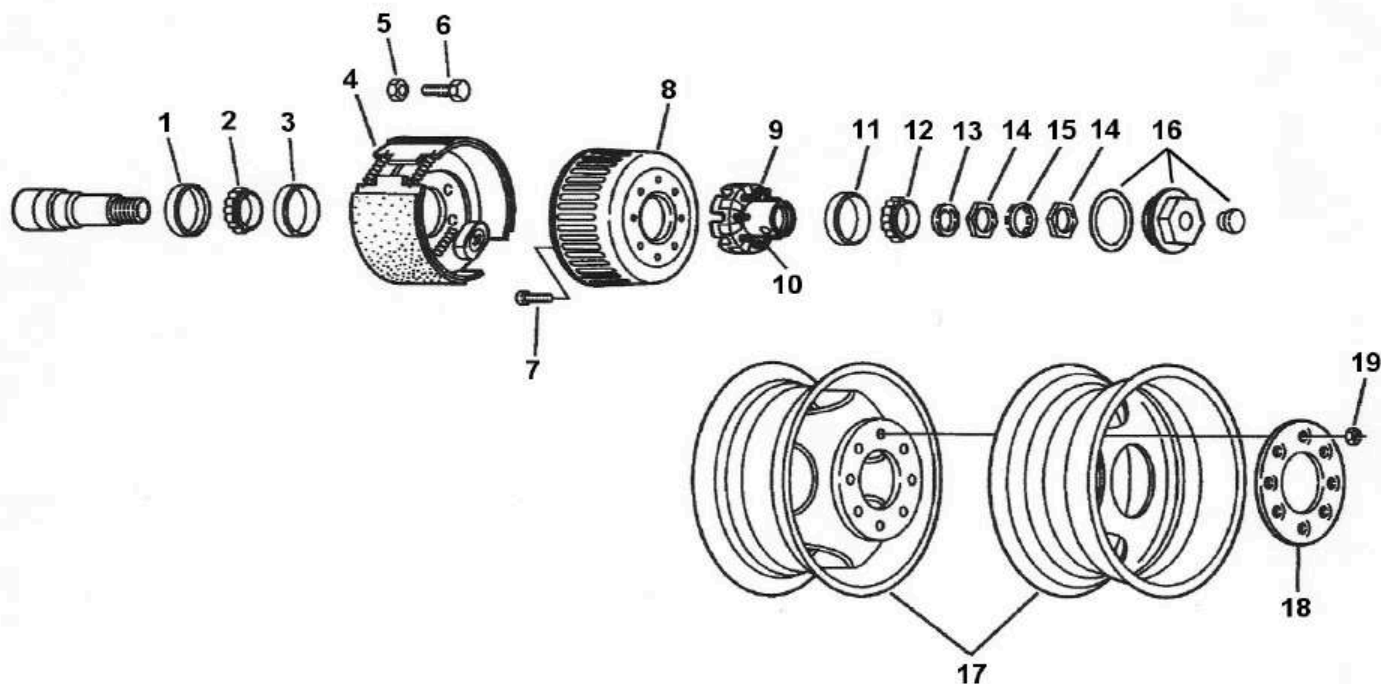


| ITEM# | QTY PER TRAILER | DESCRIPTION                         | PART NUMBER |
|-------|-----------------|-------------------------------------|-------------|
| 1     | 2               | CAMSHAFT, ROADSIDE -28 SPLINE       | 5210        |
| 1     | 2               | CAMSHAFT, CURBSIDE -28 SPLINE       | 5210-1      |
| 2     | 8               | BRAKE SHOE, 12.25 X 5" "PQ"         | 6236        |
| 3     | 4               | BRAKE CAMSHAFT REBUILD/SERVICE KIT  | 6215        |
| 4     | 16              | CAMSHAFT RETAINER PLATE NUT         | 6290        |
| 5     | 16              | CAMSHAFT RETAINER PLATE LOCKWASHER  | 6289        |
| 6     | 8               | CAMSHAFT RETAINER PLATE             | 6288        |
| 7     | 16              | CAMSHAFT RETAINER PLATE BOLT        | 6287        |
| 8     | 4               | SLACK ADJUSTER, 28 SPLINE AUTOMATIC | 5207        |
| 9     | 4               | SPRING BRAKE CHAMBER 24/30          | 6293        |
| 10    | 4               | BRAKE SHOE HARDWARE KIT             | 6235        |
| 11    | 2               | LOWER ABS MOUNTING BLOCK            | 7000        |
| 12    | 4               | ABS SENSOR MOUNTING BLOCK BOLT      | 7004        |
| 13    | 2               | ABS SENSOR RETAINER CLIP            | 7002        |
| 14    | 2               | ABS SENSOR, 90 DEGREE WIRE          | 7003        |
| 15    | 2               | ABS TONE RING                       | 7006        |
| 16    | 2               | UPPER ABS SENSOR MOUNTING BLOCK     | 7001        |

# **INTERSTATE**

## **TRAILERS, INC.**

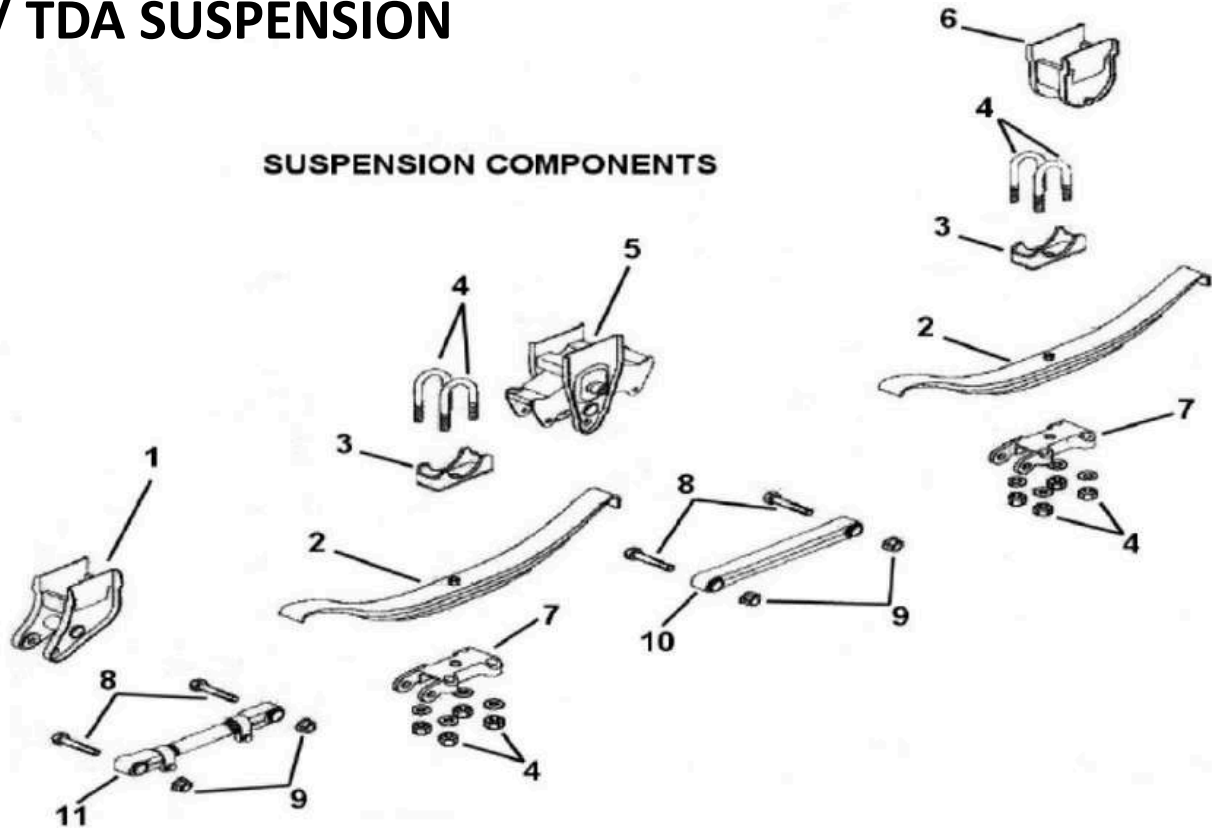
### 24TDT HUB & DRUM



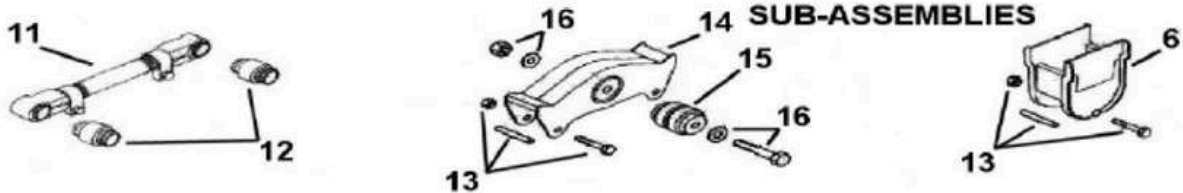
| ITEM# | QTY PER TRAILER | DESCRIPTION                              | PART NUMBER |
|-------|-----------------|------------------------------------------|-------------|
| 1     | 4               | HUB OIL SEAL                             | 6010        |
| 2     | 4               | INNER BEARING CONE                       | 7503        |
| 3     | 4               | INNER BEARING CUP                        | 7504        |
| 4     | 2               | COMPLETE ELEC. BRAKE ASSEMBLY, ROAD SIDE | 7505        |
| 4     | 2               | COMPLETE ELEC. BRAKE ASSEMBLY, CURB SIDE | 7506        |
| 5     | 28              | BRAKE MOUNTING NUT                       | 5295        |
| 6     | 28              | BRAKE MOUNTING BOLT                      | 5297        |
| 7     | 32              | DRUM ATTACHING BOLT                      | 7518        |
| 8     | 4               | BRAKE DRUM                               | 7507        |
| 9     | 4               | HUB, WITH CUPS AND STUDS                 | 7508        |
| 10    | 32              | WHEEL STUD                               | 7520        |
| 11    | 4               | OUTER BEARING CUP                        | 7509        |
| 12    | 4               | OUTER BEARING CONE                       | 7510        |
| 13    | 4               | SPINDLE WASHER                           | 5294        |
| 14    | 8               | BEARING LOCKNUT                          | 7511        |
| 15    | 4               | SPINDLE LOCK WASHER                      | 7512        |
| 16    | 4               | HUB OIL CAP ASSEMBLY                     | 7226        |
| 17    | 8               | DUAL WHEEL, 16" X 6"                     | 5151        |
| 18    | 4               | WHEEL CLAMP RING                         | 5283        |
| 19    | 32              | WHEEL NUT                                | 7517        |

## TDT / TDA SUSPENSION

### SUSPENSION COMPONENTS

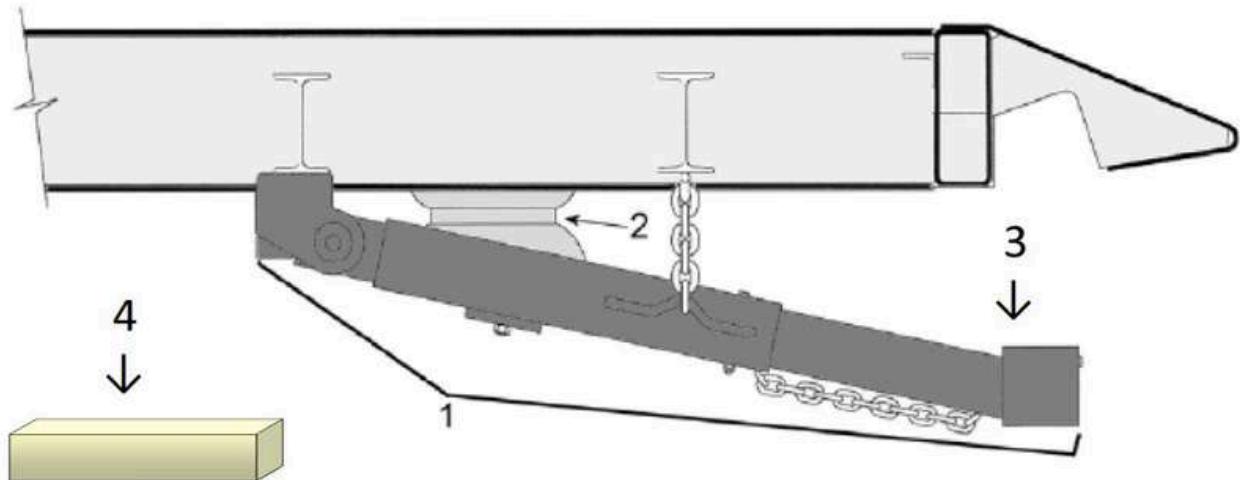


### SUB-ASSEMBLIES

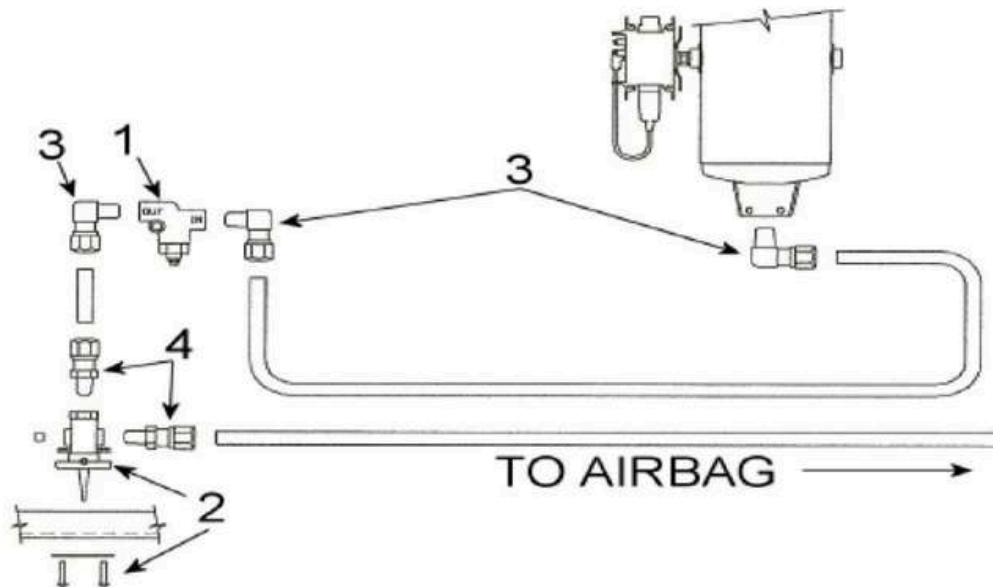


| ITEM# | QTY PER TRAILER | DESCRIPTION                        | PART NUMBER |
|-------|-----------------|------------------------------------|-------------|
| 1     | 2               | FRONT HANGER                       | 5119        |
| 2     | 4               | 3-LEAF SPRING                      | 5136        |
| 3     | 4               | AXLE SEAT                          | 5127        |
| 4     | 8               | U-BOLT WITH NUTS AND WASHERS       | 5129        |
| 5     | 2               | CENTER HANGER WITH EQUALIZER       | 5115        |
| 6     | 2               | REAR HANGER                        | 5120        |
| 7     | 4               | BOTTOM PLATE                       | 5128        |
| 8     | 8               | TORQUE ARM BOLT                    | 5133        |
| 9     | 8               | TORQUE ARM NUT                     | 5134        |
| 10    | 2               | FIXED TORQUE ARM                   | 5132        |
| 11    | 2               | ADJUSTABLE TORQUE ARM              | 5131        |
| 12    | 8               | TORQUE ARM BUSHING                 | 5132-1      |
| 13    | 6               | REBOUND BOLT WITH SLEEVE AND NUT   | 5125-3      |
| 14    | 2               | EQUALIZER WITH BUSHING             | 5125        |
| 15    | 2               | EQUALIZER BUSHING                  | 5125-2      |
| 16    | 2               | EQUALIZER BOLT KIT                 | 5125-1      |
|       | 2               | HANGER SUPPORT TUBE                | 5110        |
|       | 6               | HANGER SPACER                      | 5113        |
|       |                 | <b>**COMPLETE SUSPENSION KIT**</b> | <b>5204</b> |

**INTERSTATE TRAILERS, INC.**  
UNDER RIDE BUMPER AND PLUMBING



| ITEM# | DESCRIPTION                    | PART<br>NUMBER |
|-------|--------------------------------|----------------|
| 1     | UNDER RIDE BUMPER, LARGE TILTS | 5684*          |
| 2     | AIR BAG, UNDER RIDE BUMPER     | 5685           |
| 3     | REPLACEMENT BUMPER ONLY        | 5684-1         |
| 4     | REPLACEMENT BUMPER BLOCK       | 5684-2         |



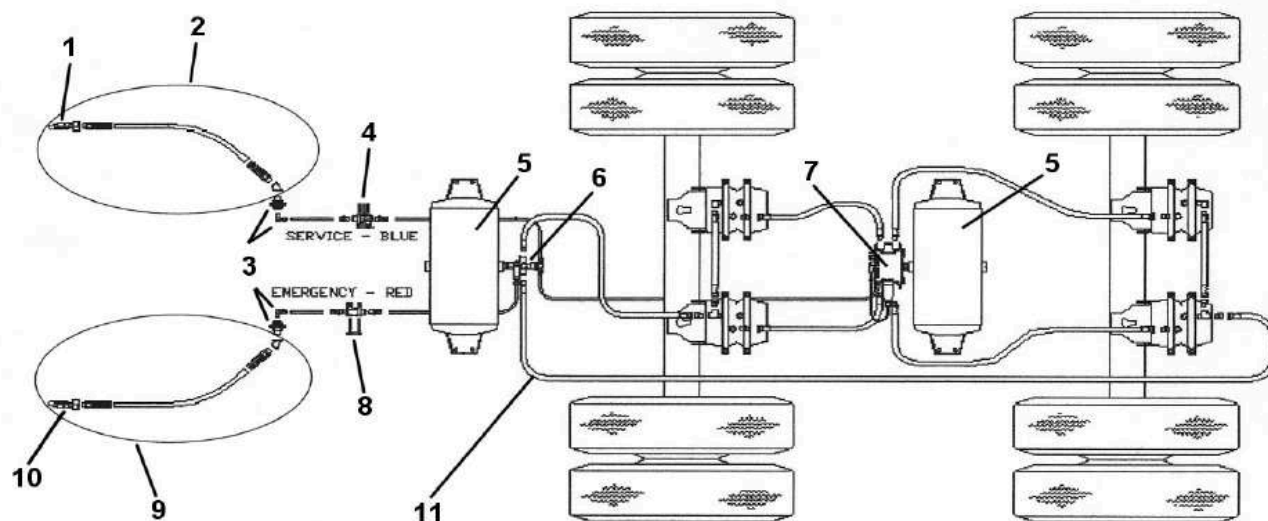
| ITEM# | DESCRIPTION                         | PART NUMBER    |
|-------|-------------------------------------|----------------|
| 1     | REGULATOR, AIR BAG                  | 6558-1         |
| 2     | FLIP SWITCH, AIRBAG                 | 6558           |
| 3     | FITTING, 3/8 NPT-3/8 COMP 90 DEGREE | PP-200-E90-002 |
| 4     | FITTING, 1/8 NPT-3/8 COMP STRAIGHT  | PP-200-CON-006 |

\*UNDER RIDE BUMPER REQUIRES VIN NUMBER WHEN ORDERING

# **INTERSTATE**

## **TRAILERS, INC.**

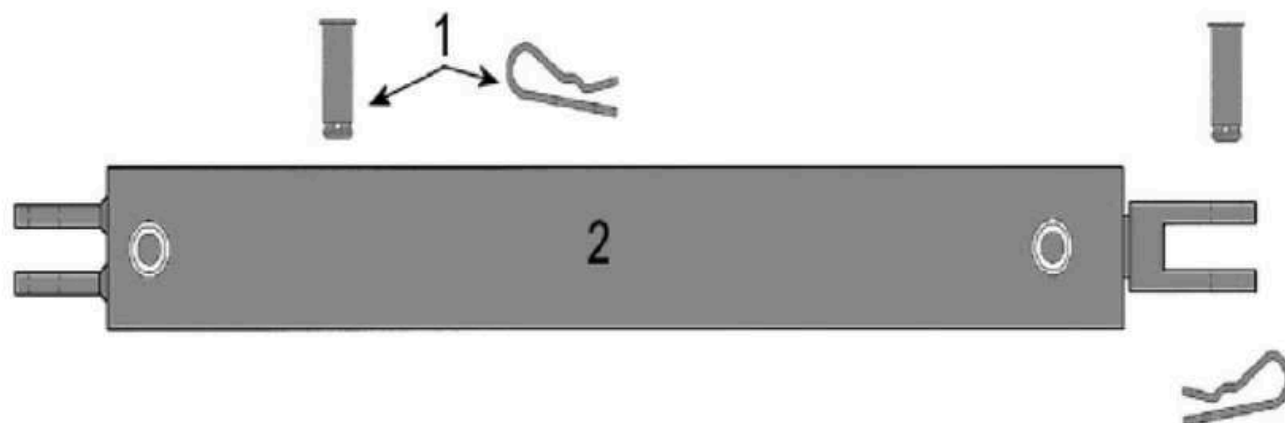
### 20/24TDA AIR SYSTEM



| ITEM# | QTY PER TRAILER | DESCRIPTION                                   | PART NUMBER |
|-------|-----------------|-----------------------------------------------|-------------|
| 1     | 1               | SERVICE GLADHAND                              | 5361        |
| 2     | 1               | SERVICE AIR HOSE ASM. W/GLADHAND & FITTINGS   | 5686        |
| 3     | 2               | BULKHEAD FITTING AND ELBOW FITTING            | 5359        |
| 4     | 1               | SERVICE AIR FILTER                            | 5331-1      |
| 5     | 2               | AIR TANK                                      | 5354        |
| 6     | 1               | SPRING BRAKE CONTROL VALVE                    | 5353-1      |
| 7     | 1               | ABS VALVE/MODULE ASSEMBLY                     | 5353-2      |
| 8     | 1               | EMERGENCY AIR FILTER                          | 5331        |
| 9     | 1               | EMERGENCY AIR HOSE ASM. W/GLADHAND & FITTINGS | 5687        |
| 10    | 1               | EMERGENCY GLADHAND                            | 5360        |
| 11    |                 | AIR HOSE, VARIOUS SIZES -CALL FACTORY         |             |

# **INTERSTATE** TRAILERS, INC.

## CUSHION CYLINDER AND BED



| ITEM# | DESCRIPTION                                   | PART NUMBER |
|-------|-----------------------------------------------|-------------|
| 1     | CLEVIS PIN AND CLIP                           | 5252        |
| 2     | COMPLETE CYLINDER, INCLUDES 2 EA PINS & CLIPS | 5246        |

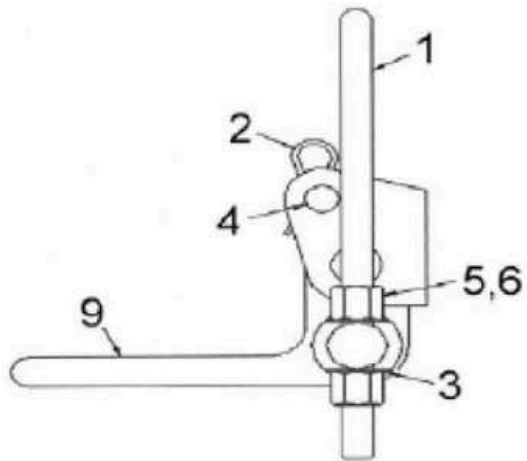
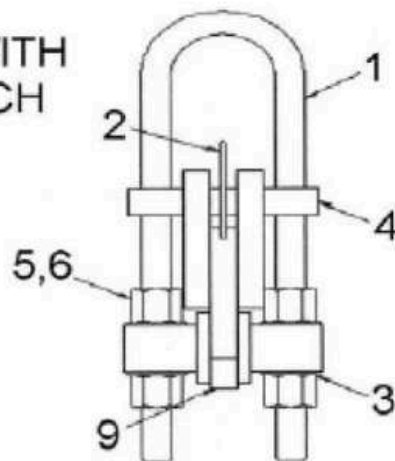


| ITEM# | DESCRIPTION                                           | PART NUMBER |
|-------|-------------------------------------------------------|-------------|
| 1     | COMPLETE BED ASSEMBLY<br>*SPECIAL ORDER, CALL FACTORY | 6204        |

# ***INTERSTATE*** TRAILERS, INC.

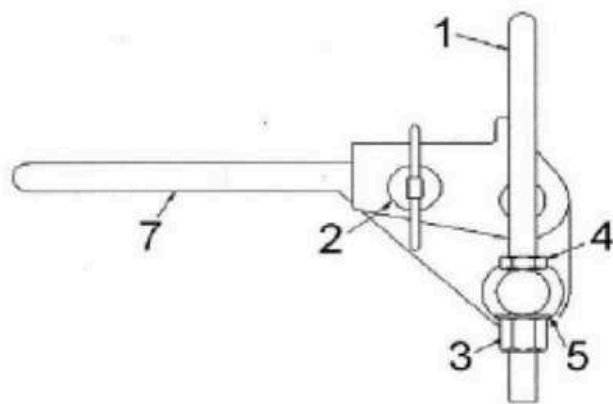
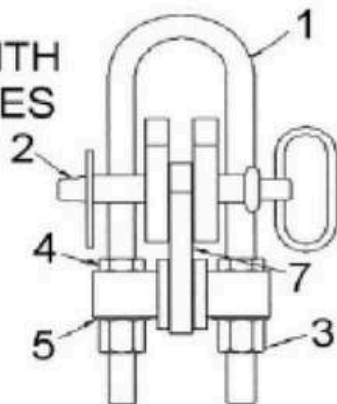
## TILT BED LATCH COMPONENTS

### TRAILERS WITH SINGLE LATCH



| ITEM                     | DESCRIPTION     | PART # |
|--------------------------|-----------------|--------|
| 1                        | 16" U Bolt      | 5257   |
| 2                        | Fab Locking Pin | 5255   |
| 3                        | Washer          | 5256   |
| 4                        | Fab Locking Pin | 5255   |
| 5                        | Nut             | 5366   |
| 6                        | Nut             | 5366   |
| 9                        | Handle          | 5370   |
| *COMPLETE LATCH ASSEMBLY |                 | 5251   |

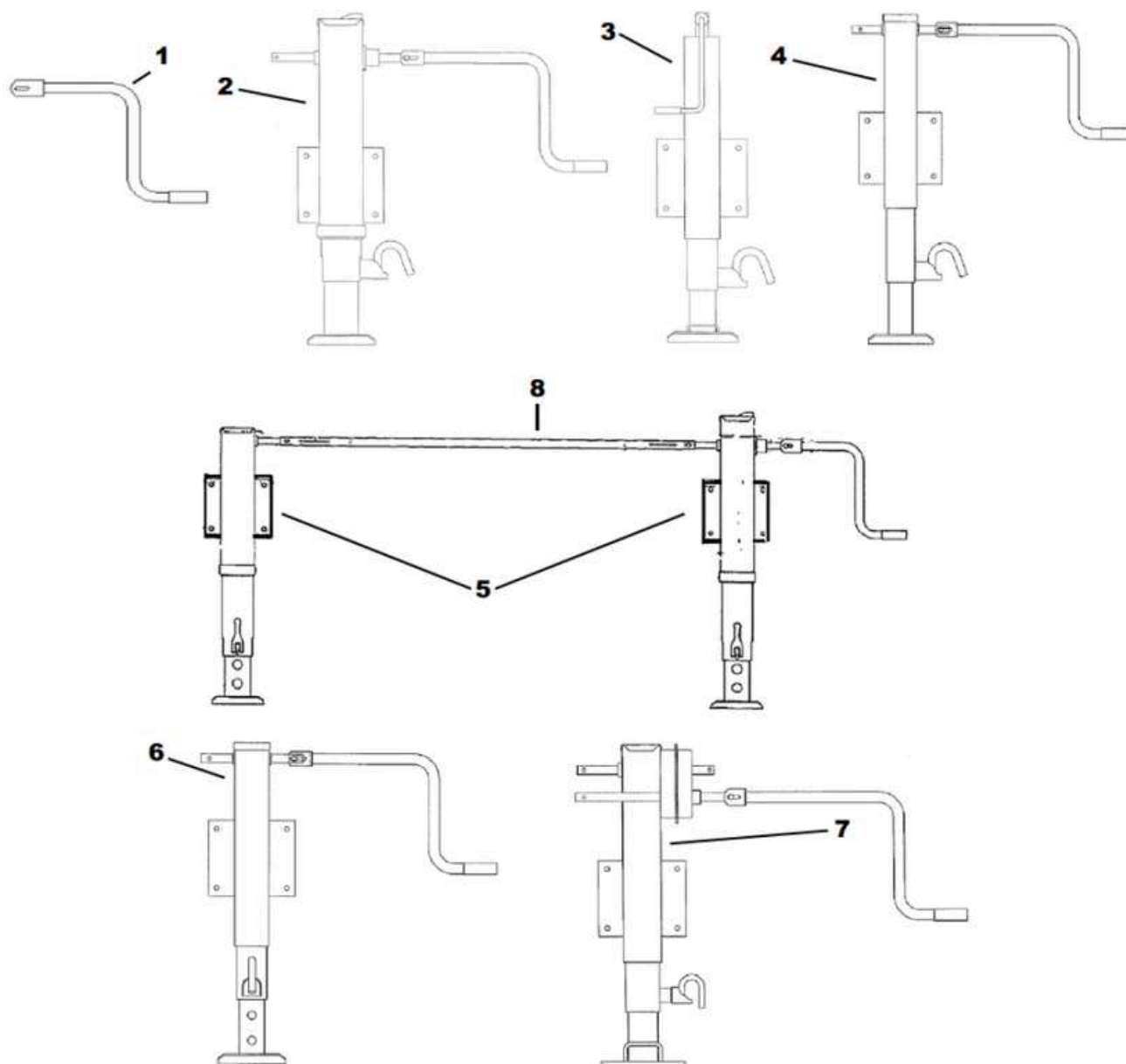
### TRAILERS WITH DUAL LATCHES



| ITEM                     | DESCRIPTION | PART # |
|--------------------------|-------------|--------|
| 1                        | 14" U Bolt  | 5253   |
| 2                        | Hitch Pin   | 6865   |
| 3                        | Nut         | 5366   |
| 4                        | Jamb Nut    | 5256-1 |
| 5                        | Washer      | 5256   |
| 7                        | Handle      | 5389   |
| *COMPLETE LATCH ASSEMBLY |             | 5251-1 |

# **INTERSTATE** TRAILERS, INC.

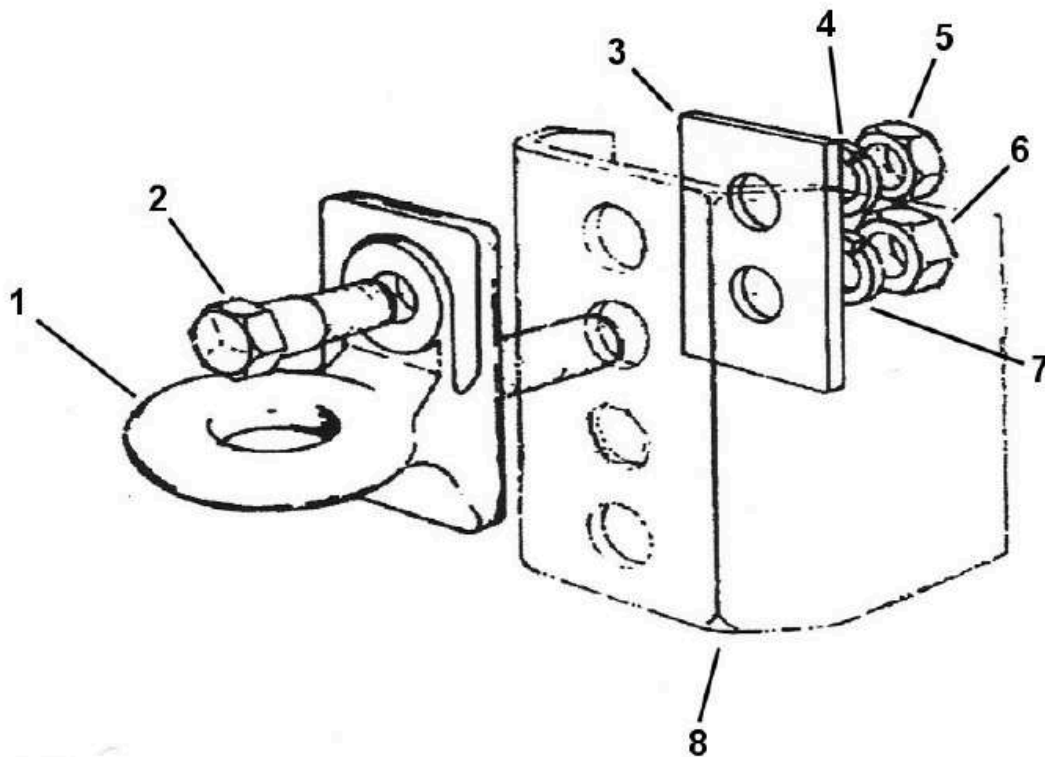
## LANDING GEAR



| ITEM# | DESCRIPTION                                                                           | PART NUMBER |
|-------|---------------------------------------------------------------------------------------|-------------|
| 1     | JACK HANDLE, FITS ALL SIDEWIND JACKS                                                  | 5648        |
| 2     | TWO SPEED 25K JACK WITH DROP FOOT                                                     | 7129        |
| 3     | 10K TOPWIND JACK WITH DROP FOOT                                                       | 7114        |
| 4     | 12K SIDE WIND JACK WITH DROP FOOT                                                     | 7130        |
| 5     | 25K TWO SPEED JACK SET INCLUDES BOTH JACKS, CROSS SHAFT, HANDLE, AND HEADBOARD MOUNTS | 7125-1      |
| 6     | 12K JACK (FOR SINGLE SPEED DUAL JACK SET)                                             | 7125-8      |
| 7     | 25K JACK, 2-SPEED (HOLLAND)                                                           | 7129-6      |
| 8     | CROSS SHAFT, FOR DUAL JACK SET                                                        | 7125-6      |
| 5     | *GEARSIDE JACK ONLY*                                                                  | 7129-10     |
| 5     | *OFFSIDE JACK ONLY *                                                                  | 7129-5      |

**HYDRAULIC & ELECTRIC JACKS AVAILABLE UPON REQUEST**

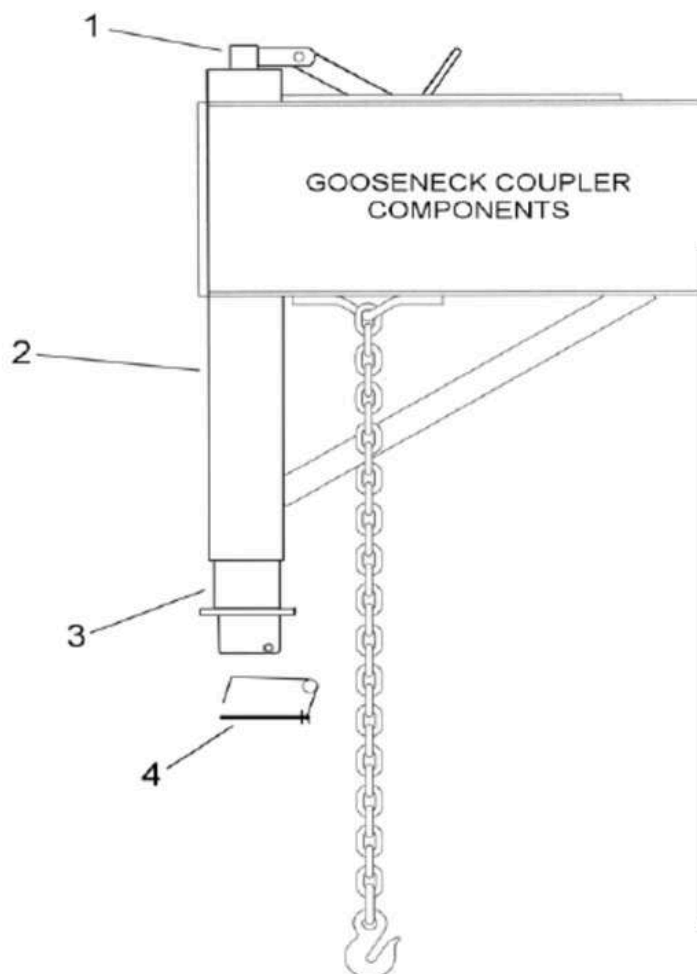
## PINTLE HITCH COMPONENTS



| ITEM# | DESCRIPTION                                | PART NUMBER |
|-------|--------------------------------------------|-------------|
| 1     | PINTLE HITCH, NO HARDWARE                  | 4727        |
| 1     | PINTLE HITCH, WITH HARDWARE (2-7)          | 4790        |
| 2     | HITCH BOLT                                 | 4734        |
| 3     | HITCH BACKING PLATE                        | 5254        |
| 4     | 1.5" LOCK WASHER                           | 4731        |
| 5     | 1.5" NUT                                   | 4730        |
| 6     | 1.75" NUT                                  | 4729        |
| 7     | 1.75" LOCK WASHER                          | 4728        |
| 8     | NOSE PLATE, WITH CHAIN ANCHORS (NOT SHOWN) | 6126-3      |

# ***INTERSTATE*** TRAILERS, INC.

## GOOSENECK HITCH PARTS



**OLD STYLE (7124)**

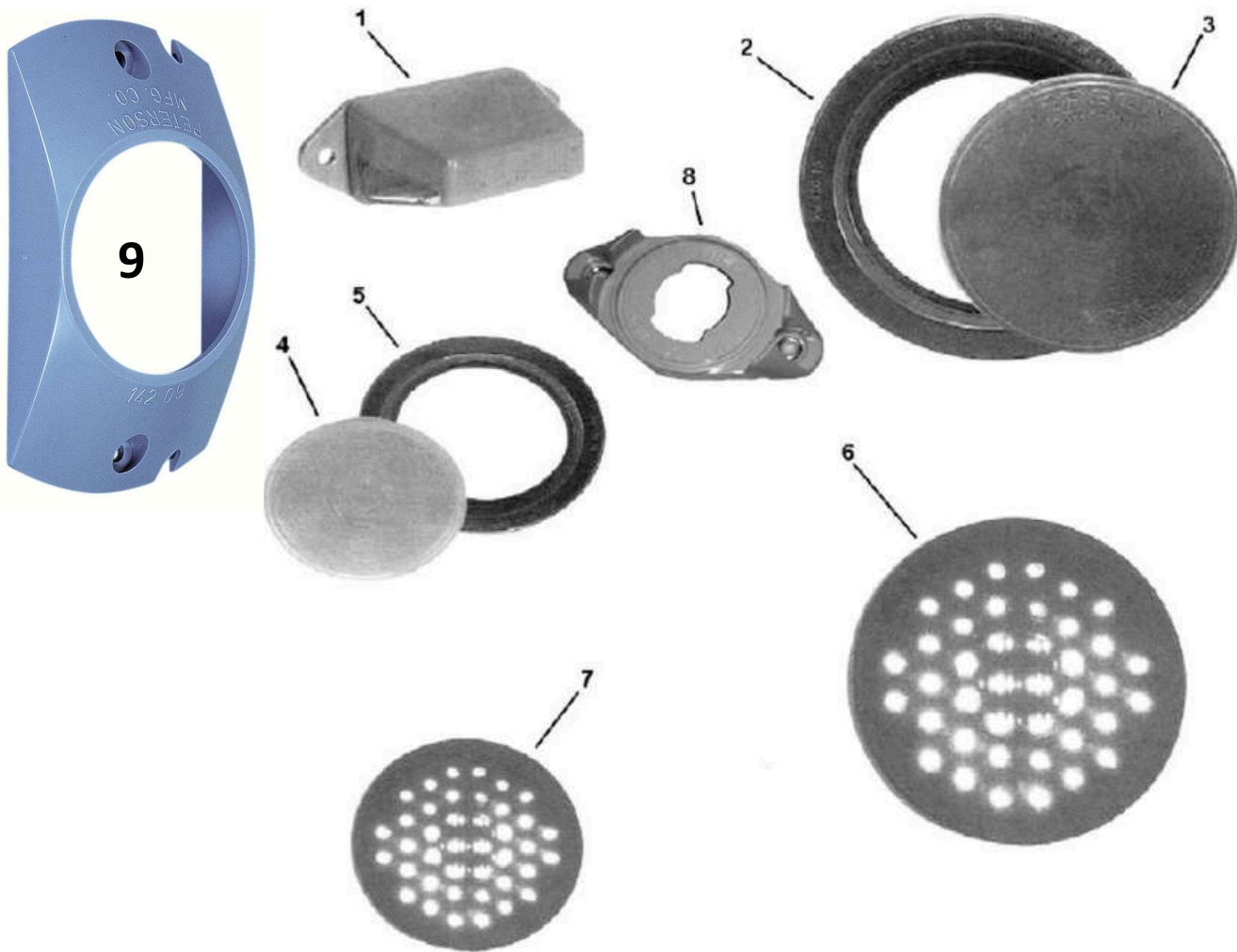
**NEW STYLE (7124-0)**



| ITEM# | DESCRIPTION                                   | PART NUMBER |
|-------|-----------------------------------------------|-------------|
| 1     | HANDLE, 1" INPUT SHAFT                        | 7140-1      |
| 2     | HITCH, COMPLETE ASSEMBLY INCLUDES ITEMS 1,3,4 | 7124        |
| 3     | INNER LEG, WITH MANUAL COUPLER                | 7127        |
| 4     | BAIL PIN, FOR MANUAL COUPLER                  | 7168        |
|       | COMPLETE HITCH ASSEMBLY (NEW STYLE)           | 7124-0      |

# **INTERSTATE** TRAILERS, INC.

## LIGHTING



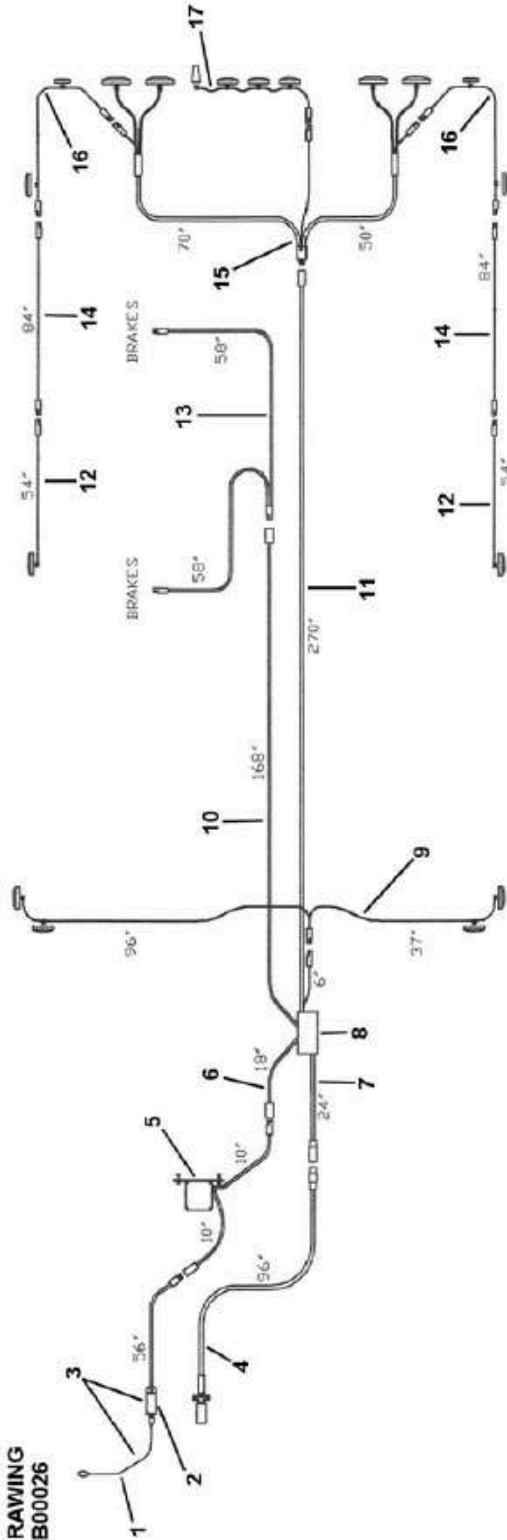
| ITEM# | DESCRIPTION                            | PART NUMBER |
|-------|----------------------------------------|-------------|
| 1     | TAG LIGHT                              | 7074        |
| 2     | 4" TAIL LIGHT MOUNTING GROMMET         | 7067        |
| 3     | 4" INCANDESCANT TAIL LIGHT             | 7068        |
| 4     | 2" INCANDESCANT MARKER LIGHT, RED      | 5170        |
| 4     | 2.5" INCANDESCANT MARKER LIGHT, RED    | 7070        |
| 4     | 2.5" INCANDESCANT MARKER LIGHT, AMBER  | 7071        |
| 5     | 2.5" MARKER LIGHT MOUNTING GROMMET     | 7069        |
| 6     | 4" L.E.D. TAIL LIGHT                   | 7068-2      |
| 7     | 2" L.E.D. MARKER LIGHT, RED            | 5170-2      |
| 7     | 2.5" LED MARKER LIGHT, RED             | 7070-2      |
| 7     | 2.5" LED MARKER LIGHT, AMBER           | 7071-2      |
| 8     | ABS LAMP MOUNTING BRACKET              | 7083        |
| 8     | ABS BRACKET AND LIGHT COMBO            | 7083-1      |
| 9     | BRANCH DEFLECTOR BRACKET               | 7080        |
|       | BRANCH DEFLECTOR W/GROMMET & LED LIGHT | 7080-1      |

# INTERSTATE

## TRAILERS, INC.

### TDT/GTDT HARNESS DIAGRAM

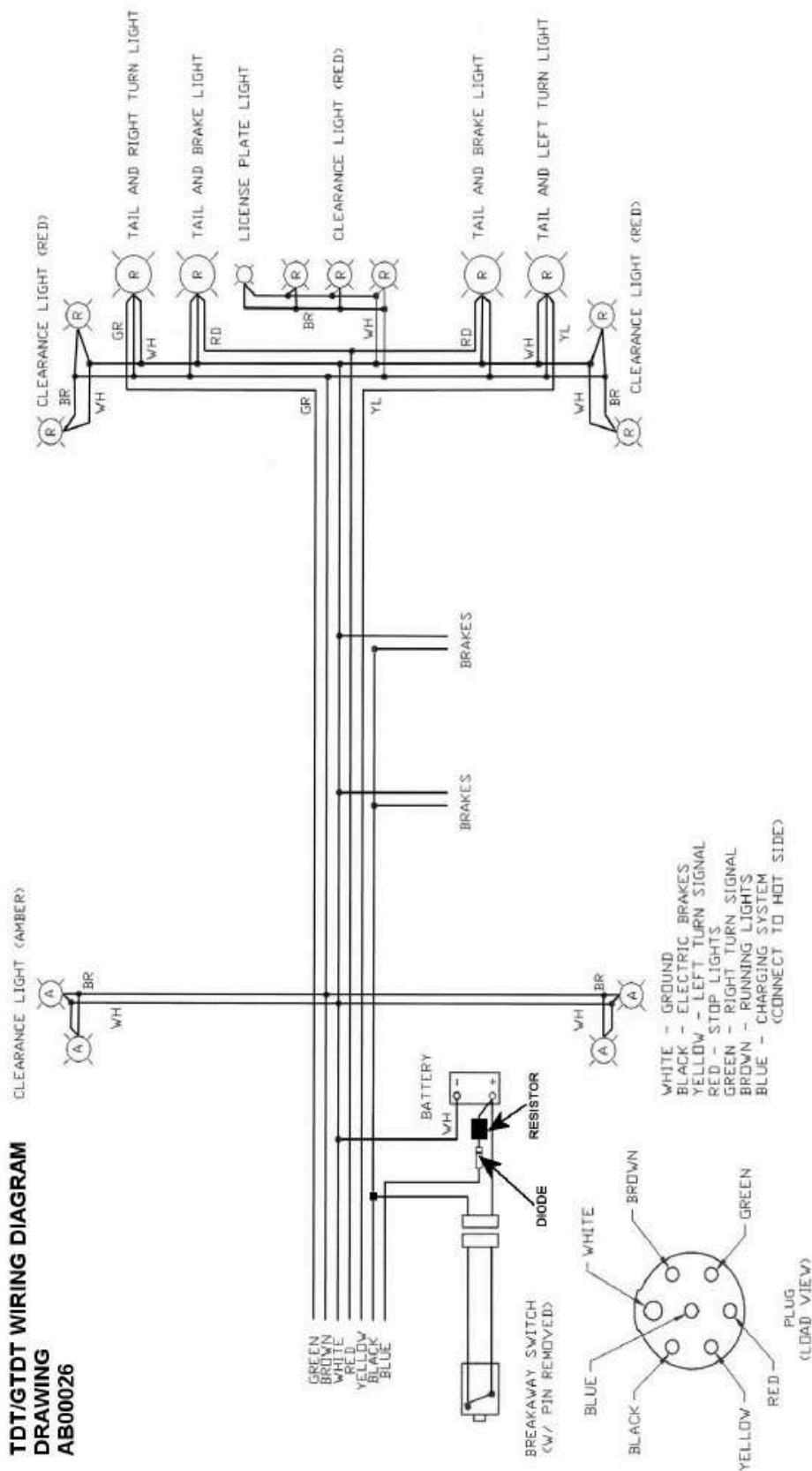
TDT/GTDT HARNESS DIAGRAM  
DRAWING  
AB00026



| ITEM# | QTY PER TRAILER | DESCRIPTION                                                | PART NUMBER |
|-------|-----------------|------------------------------------------------------------|-------------|
| 1     | 1               | BREAK A WAY PULL PIN                                       | 4996        |
| 2     | 1               | BREAK A WAY SWITCH ONLY                                    | 6561        |
| 3     | 1               | BREAK A WAY SWITCH AND PIN ASSEMBLY                        | 6561-1      |
| 4     | 1               | NOSE HARNESS 7-WAY STANDARD                                | 102-2       |
| 4     | 1               | NOSE HARNESS 6-WAY OPTIONAL                                | 102-4       |
| 5     | 1               | BREAK A WAY BATTERY, BOX, AND HARNESS (INCLUDES ITEMS 1,2) | 8003-1      |
| 6     | 1               | BREAK A WAY LEAD OUT HARNESS                               | 106         |
| 7     | 1               | JUNCTION BOX LEAD OUT HARNESS                              | 5993-1      |
| 8     | 1               | JUNCTION BOX, INCLUDES CIRCUIT BREAKERS                    | 4882        |
| 9     | 1               | FRONT MARKER LIGHT HARNESS                                 | 108         |
| 10    | 1               | ELECTRIC BRAKE LEAD OUT HARNESS                            | 128         |
| 11    | 1               | MAIN HARNESS, WITH JUNCTION BOX                            | 0101-3      |
| 12    | 2               | CENTER MARKER HARNESS                                      | 145         |
| 13    | 1               | TANDEM BRAKE HARNESS                                       | 103         |
| 14    | 2               | MARKER HARNESS EXTENSION                                   | 146         |
| 15    | 1               | REAR HARNESS (INCLUDES 15,16,17)                           | 0104-1      |
| 16    | 2               | CORNER MARKER HARNESS                                      | 0122-2      |
| 17    | 1               | REAR CENTER MARKER HARNESS                                 | 126-2       |

## TDT WIRING DIAGRAM

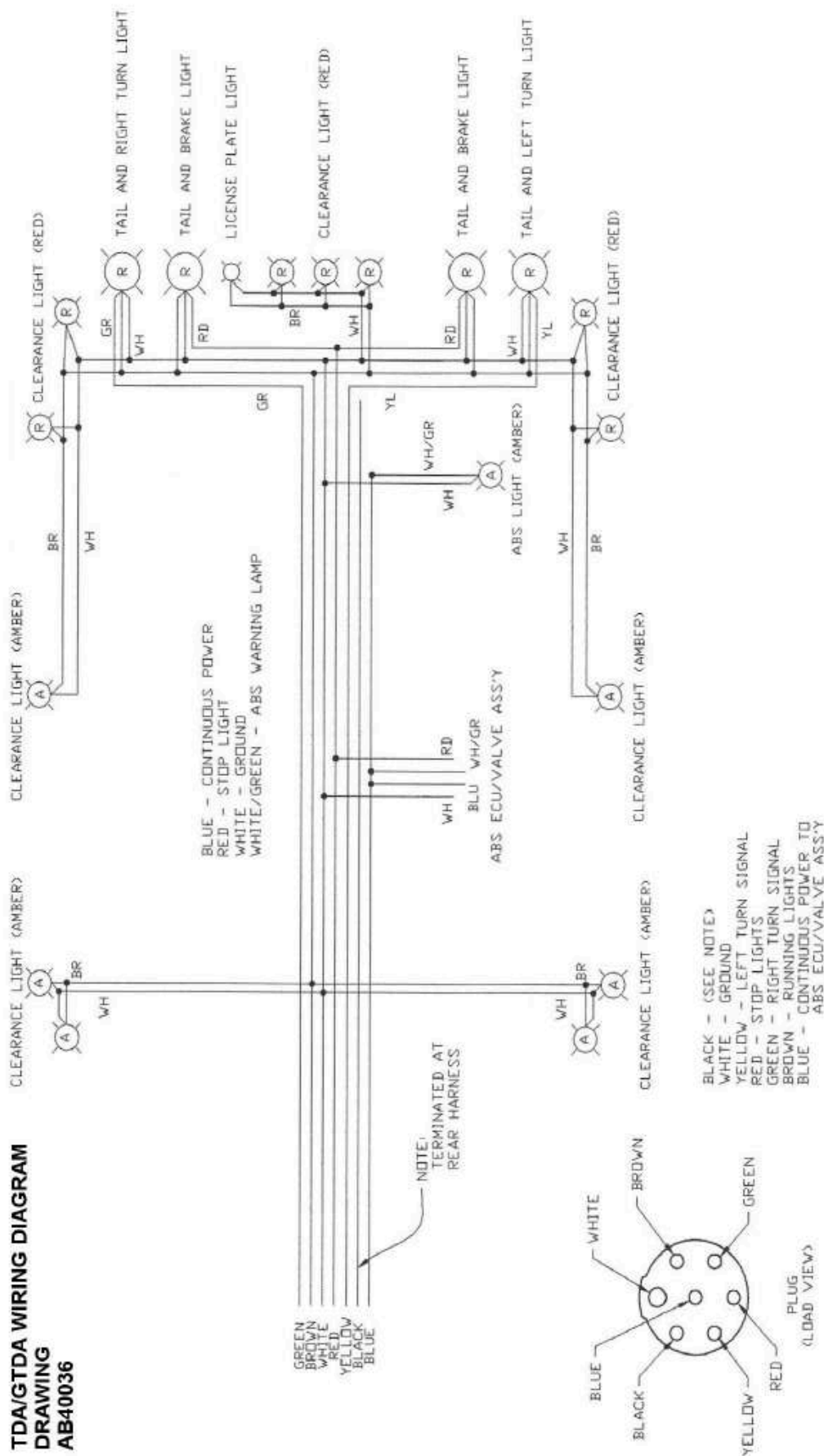
**TDT/GTDT WIRING DIAGRAM  
DRAWING  
AB00026**





## TDA/GTDA WIRING DIAGRAM

**TDA/GTDA WIRING DIAGRAM  
DRAWING  
AB40036**



# INTERSTATE

## TRAILERS, INC.

### DECAL KIT

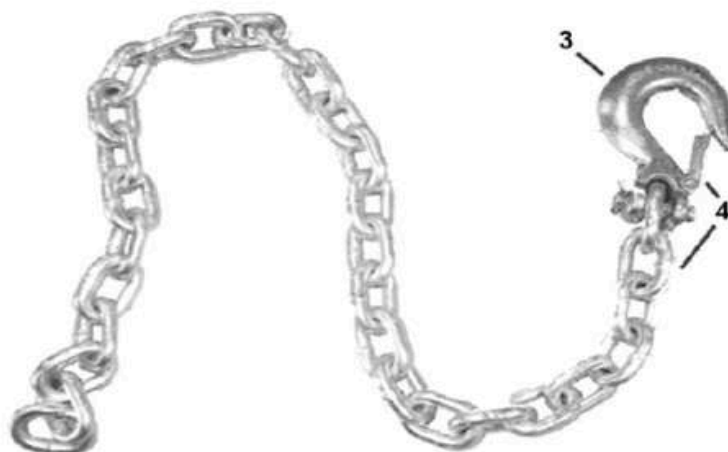


| ITEM# | DESCRIPTION                                                                              | PART NUMBER |
|-------|------------------------------------------------------------------------------------------|-------------|
| 1     | DECAL KIT, ALL 20/24 TDT'S AND TDA'S MUST SPECIFY TRAILER MODEL AND COLOR WHEN ORDERING. | 6095-1      |

INTERSTATE GRAY PAINT CODE: ANSI 49 GRAY

# ***INTERSTATE*** TRAILERS, INC.

## MISCELLANEOUS PARTS



| ITEM# | DESCRIPTION                                     | PART NUMBER |
|-------|-------------------------------------------------|-------------|
| 1     | TIRE, 245/75R16 -10PLY (18-20DT/DTA)            | 6148-1      |
| 1     | TIRE, 235/85R16 -14PLY (24DT/DTA)               | 6148-4      |
| 1     | TIRE, 235/80R16 -10PLY STANDARD ON ALL DT/DTA'S | 6148-7      |
| 1     | DUAL WHEEL, 16 X 6"                             | 5151        |
| 1     | WHEEL AND TIRE ASSEMBLY 245/75R16-10PLY         | 6148-2      |
| 1     | WHEEL AND TIRE ASSEMBLY 235/85R16-14PLY         | 6148-5      |
| 1     | WHEEL AND TIRE ASSEMBLY 235/80R16-10PLY         | 6148-6      |
| 2     | D-RING AND CLIP                                 | 4792        |
| 3     | 3/8" SAFETY HOOK WITH LATCH                     | 6851        |
| 4     | 3/8" SAFETY CHAIN WITH HOOK                     | 4732        |
|       | ***DUAL WHEEL, 16.5" (PRE 1998)***              | 7034        |
|       | 16" STAINLESS WHEEL SIMULATORS (SET OF 4)       | 7034-3      |

# ***INTERSTATE*** TRAILERS, INC.

## **Hutch 9700 Alignment Procedure**

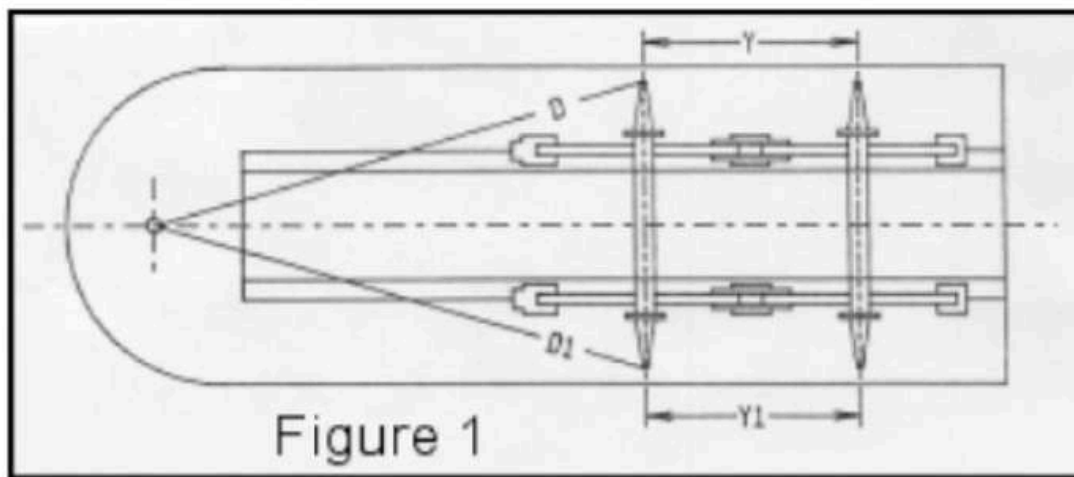
Your Hutch suspension is designed to require a minimum of service. The key to a successful service life, however, is a thorough inspection of the suspension after a short break-in period to make certain all nuts and bolts are properly torqued, and a regular periodic inspection thereafter. This is essential to assure continuous trouble free operation. The frequency of your preventative maintenance inspections depends upon your operation, such as: the terrain your trailers operate over, the mileage per month, etc.

### **Alignment**

Before attempting alignment, make sure the trailer is not loaded. Be sure the suspension has not been placed in a "blind" by being jack-knifed into a bay or having gone through any other unusual maneuver. The suspension must be free and loose in order to obtain a true alignment.

To align, measure the distance from the king-pin / pintle eye to the centerline of the spindle on the front axle. If the dimensions "D" and "D1" (figure 1, below) are not the same, turn the adjustable torque arm screw until the two dimensions are the same. Next, align any succeeding axle from the front axle. Move the adjustable torque arm until "Y" and "Y1" (figure 1, below) are the same. When all axles are properly aligned, make sure all clamp bolts on adjustable torque arms are tightened to 85 foot pounds.

It is to be understood that all alignments are to be performed on smooth, level and flat surfaces with the trailer empty. True readings cannot be obtained if alignment is performed on loaded trailers in the street or on rough terrain.



### **Note to dealers:**

All Interstate trailers come from the factory pre-aligned and should not require any adjustments prior to customer delivery.

# **INTERSTATE** TRAILERS, INC. **ABS DIAGNOSTICS**

## Blink Code Diagnostics

The Meritor WABCO Enhanced Easy-Stop Trailer ABS ECU detects any electrical fault in the trailer ABS. Each of the faults has a code. When a fault occurs, the ECU stores the code for that fault in the memory.

There are two kinds of faults: active and stored. Active faults are those currently existing in the system, such as a broken wire. Stored faults are faults that have occurred but do not presently exist. Active faults can be cleared only after repairs are completed. Stored faults can only be diagnosed with TOOLBOX Software or the Pro-Link 9000.

The ECU signals a malfunction by lighting both the internal and external indicator lamp when a fault exists. The external ABS indicator lamp is usually mounted on the left rear of the trailer, near the rear wheels.

There are two ways to obtain blink codes:

- Ignition Power Activation (recommended method)
- Diagnostic Tool

Although the ECU can store multiple faults in its memory, it only displays one blink code at a time. This is why it is important to recheck the blink codes after repairing a fault. If there are additional codes in the memory, they only blink after you have repaired the first fault.

Stored faults, clear all and end of line test modes are available with the TOOLBOX Software or the Pro-Link 9000.

## Ignition Power Activation

Ignition Power Activation is the process of using the vehicle's ignition switch (or interrupting the power on the blue wire by some other means) to display blink codes on the trailer ABS indicator lamp located on the side of the trailer. This method is for constant power vehicles only.

To obtain blink codes using ignition power activation, perform the following procedure:

1. Turn the ignition switch on for no longer than 5 seconds. The ABS indicator lamp will be on.
2. Turn the ignition switch off. The ABS indicator lamp will go out.

3. Turn the ignition switch on. The ABS indicator lamp will then come on, then go out.
4. The blink code will be displayed three times by the ABS indicator lamp on the trailer.

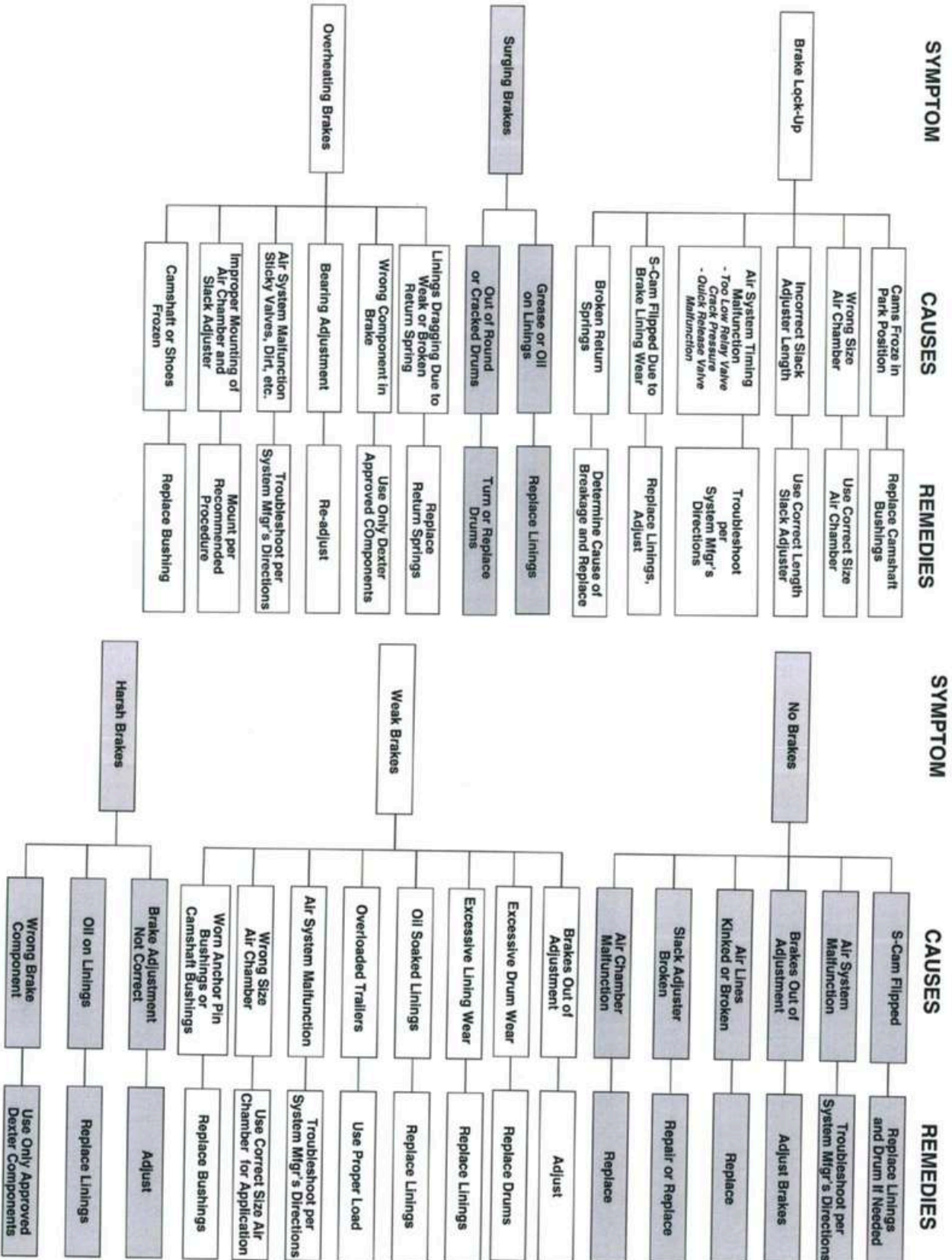
**NOTE:** For ignition power activation, power is provided by the Ignition switch.

| BLINK CODES |                                            |                                                                                        |
|-------------|--------------------------------------------|----------------------------------------------------------------------------------------|
| Blink Code  | Problem Area                               | Action                                                                                 |
| 3           | Sensor BU1                                 | Determine sensor location. Check sensor installation. Make necessary repairs.          |
| 4           | Sensor YE1                                 | Determine sensor location. Check sensor installation. Make necessary repairs.          |
| 5           | Sensor BU2                                 | Determine sensor location. Check sensor installation. Make necessary repairs.          |
| 6           | Sensor YE2                                 | Determine sensor location. Check sensor installation. Make necessary repairs.          |
| 7           | External ABS modulator valve               | Verify proper electrical installation. Check power supply. Make necessary corrections. |
| 9           | Internal modulator failure, inlet valve #2 | Verify proper installation. If code continues, contact Meritor WABCO for assistance.   |
| 10          | Internal modulator failure, inlet valve #1 | Verify proper installation. If code continues, contact Meritor WABCO for assistance.   |
| 11          | Internal modulator failure, outlet valve   | Verify proper installation. If code continues, contact Meritor WABCO for assistance.   |
| 14          | Power Supply                               | Verify proper electrical installation. Check power supply. Make necessary corrections. |
| 15          | ECU Failure                                | Verify proper installation. If code continues, contact Meritor WABCO for assistance.   |
| 16          | SAE J1708 Failure                          | Internal failure, contact Meritor WABCO.                                               |
| 17          | SAE J2497 (PLC) Failure                    | Internal failure, contact Meritor WABCO.                                               |
| 18          | Generic I/O Failure                        | Verify proper electrical installation. Check power supply. Make necessary corrections. |

For diagnostic and trouble-shooting assistance, call Meritor WABCO at 1-800-535-5560

## Braking Systems - Air

### Troubleshooting





# ***INTERSTATE* TRAILERS, INC.**

## **MAINTENANCE SCHEDULE**

- TIRES** - CHECK DAILY - MAINTAIN 235/85R16 AND 245/75R16 TIRES @ 80 PSI COLD.
- WHEEL LUGS** - CHECK WEEKLY - LIGHTLY GREASE STUDS TORQUE TO 200 FL. LBS.
- WHEEL BEARINGS** - CHECK OIL LEVEL DAILY. USE SAE 80W-90 API-GL-5 OIL
- BRAKES** - SHOULD BE CHECKED FOR ADJUSTMENT MONTHLY. BRAKE LININGS SHOULD BE REPLACED WHEN LININGS ARE WORN TO RIVET HEADS (AIR) OR BACKING PLATE (ELECTRIC). DO NOT WEAR LININGS PAST RIVET HEADS OR INTO BACKING PLATE.
- MAGNETS** - CHECK AT ANY INDICATION OF BRAKE PROBLEMS, AT BRAKE REPLACEMENT BEARING INSPECTION, OR ANY TIME A HUB IS PULLED. MAGNETS SHOULD BE REPLACED IF BARE WIRE IS SHOWING AT WEAR SURFACE, SURFACE OF MAGNET IS GOUGED OR SCORED, OR IF MAGNET IS WORN UNEVENLY
- SUSPENSION** - THE HUTCHENS 9700 SUSPENSION DOES NOT REQUIRE LUBRICATION. THE SUSPENSION SHOULD BE INSPECTED FOR WEAR PERIODICALLY AND ANY WORN PARTS SHOULD BE REPLACED IMMEDIATELY.
- TOW RING** - INSPECT FOR TIGHTNESS DAILY BEFORE USE. RING PLATE MUST BE TIGHT AGAINST NOSE PLATE TO PREVENT NOSE PLATE DEFORMATION. RING SHOULD BE INSPECTED DAILY AND REPLACED IF RING SHOWS EXCESSIVE WEAR. TO INSTALL RING ON TRAILER DETERMINE PROPER HEIGHT ACCORDING TO THE TOW VEHICLE WHICH WILL BE USED. INSTALL TOW RING WITH BOLT IN THE LOWER POSITION WHENEVER POSSIBLE. TIGHTEN NUTS ON BOLT AND STUD UNTIL BOTH LOCK WASHER ARE FULLY COMPRESSED. DO NOT USE WITH A TOW HITCH THAT IS EXCESSIVELY LOOSE OR ONE THAT BINDS WHEN TURNING.
- LIGHTS** - CHECK PLUG FOR CONDITION AND TIGHTNESS OF TERMINALS. INSPECT ALL LIGHTS FOR PROPER OPERATION DAILY AND REPLACE BULBS AS NEEDED.
- JACK(S)** - CHECK JACK DAILY FOR ANY PHYSICAL DAMAGE OR LACK OF OPERATION DUE TO RUST OR CORROSION. REPLACE IF SEVERELY RUSTED OR DAMAGED. CHECK MOUNTING BOLTS FOR TIGHTNESS AND BE SURE LOCKING HARDWARE IS USED.

### **WARNINGS**

- \*WARNING\*** - BE SURE TRAILER IS CONNECTED TO TOW VEHICLE WHEN LOADING AND UNLOADING MACHINERY. LOCK TRUCK BRAKES BEFORE LOADING AND UNLOADING
- \*WARNING\*** - CHECK TIRE INFLATION DAILY
- \*WARNING\*** - CHECK WHEEL LUGS WEEKLY
- \*WARNING\*** - USE CAUTION WHEN RAISING OR LOWERING REAR RAMPS.  
**DO NOT PLACE HANDS OR FEET UNDER RAMPS WHEN RAISING OR LOWERING!**
- \*WARNING\*** - TRAILER SHOULD BE LEVEL WHEN FULLY LOADED. ADJUST HITCH TO MAKE TRAILER LEVEL WHEN LOADED.

**HUTCHENS RECOMMENDS THAT ALL NUTS AND BOLTS BE CHECKED TO INSURE THAT THE RECOMMENDED TORQUE VALUES ARE BEING MAINTAINED AFTER AN INITIAL BREAK IN PERIOD (APPROXIMATELY 1000 MILES) AND AT LEAST EVERY 4 MONTHS PERIODICALLY THEREAFTER.**



## **Trailer Operations Check List**

### **Proper Loading Procedures:**

1. Ensure that tow vehicle and trailer are on level ground.
2. Engage parking brake on tow vehicle. Place chock blocks in front of and behind trailer tires.
3. Check to see that hitch is properly secured to tow vehicle.
4. Raise landing gear and secure in travel position to avoid damage during loading.
5. Clear trailer deck of all debris and obstacles before loading.
6. Fold down loading ramps making sure that all personnel are clear of a dropping ramp or any pinch points. Ramps are extremely heavy and caution should be exercised at all times while raising and lowering.
7. Adjust loading ramps so that center of ramps line up with track centers of equipment being loaded.
8. Clear ramps of any debris such as mud, ice or snow that could cause loss of traction while loading.
9. Load equipment and position so that load is properly balanced both front to back and side to side. An improperly balanced load may cause abnormal tire wear, suspension damage or dangerous towing characteristics such as fishtailing.
10. Secure load per D.O.T. Federal Motor Carrier Safety Regulations 392.9, 393.100 and 393.102. If you have any questions, contact your local law enforcement or D.O.T. before towing.
11. Raise and secure loading ramps into travel position using the same precautions outlined in step 6 above.
12. Remove all chock blocks and store properly.
13. Make a final visual inspection of the tow vehicle, trailer and load for any abnormalities.

\*\*\*\*\* The above steps are to provide you with a basic guideline for safely loading your trailer. Common sense and extreme caution should always be exercised while applying these steps.

### **Pre-Trip Inspection:**

1. Check and correct air pressure on all tires of the tow vehicle and trailer.
2. Make sure the wheel lug nuts/bolts on the trailer are tightened to the correct torque specifications. Failure to do so may result in wheel damage.



**Page 2 of 2 – Trailer Operations Check List**

3. Be sure the hitch, coupler, draw bar, and other equipment that connect the trailer and the tow vehicle are properly secured and adjusted. Trailer should run level when loaded.
4. Check that the wiring is properly connected - not touching the road, but loose enough to make turns without disconnecting or damaging the wires.
5. Make sure all running lights, brake lights, turn signals, and hazard lights are working.
6. Attach safety chains to tow vehicle, cross them if possible. Chains should be loose enough as not to bind while turning.
7. Verify that the brakes on the tow vehicle and trailer are operating correctly. Air lines should be secured in a manner which prevents chafing and pinching during travel.
8. Be sure the trailer jack, tongue support, and any attached stabilizers are raised and locked in place.
9. Check load distribution to make sure the tow vehicle and trailer are properly balanced front to back and side to side.
10. Inspect D-rings and clips before use - replace if cracked, worn, or deformed.
11. Check to ensure that all loads have been secured per D.O.T. Federal Motor Carrier Safety Regulations 392.9, 393.100 and 393.102. If you have any questions, contact your local law enforcement or D.O.T. before towing. \*\*
12. While in transit, periodically stop to check load to ensure that securement devices such as chains, binders and straps are tight and load has not shifted.

\*\* Requirements for securing loads differ from state to state. Please familiarize yourself with all state and local regulations before transporting any loads.

**Weekly Inspections:**

1. Inspect tow hitch for excessive wear. Replace when needed.
2. Check for proper tow hitch to noseplate connection. Tighten as needed.
3. Inspect wheels for cracks or deformities. Replace if needed.
4. Inspect suspension components for excessive wear, cracks or deformities. Replace or repair as needed.
5. Inspect trailer frame for cracks and deformities. Repair as needed.
6. Check tires for excessive or unusual wear. Unusual wear may indicate a suspension alignment or tire inflation problem. Repair or replace as needed.
7. Inspect decking for broken, rotted or missing boards. Replace as needed.

\*\*\*\* Information provided is a basic guideline for safe trailer operation and in no way supersedes Federal, State or Local regulations.

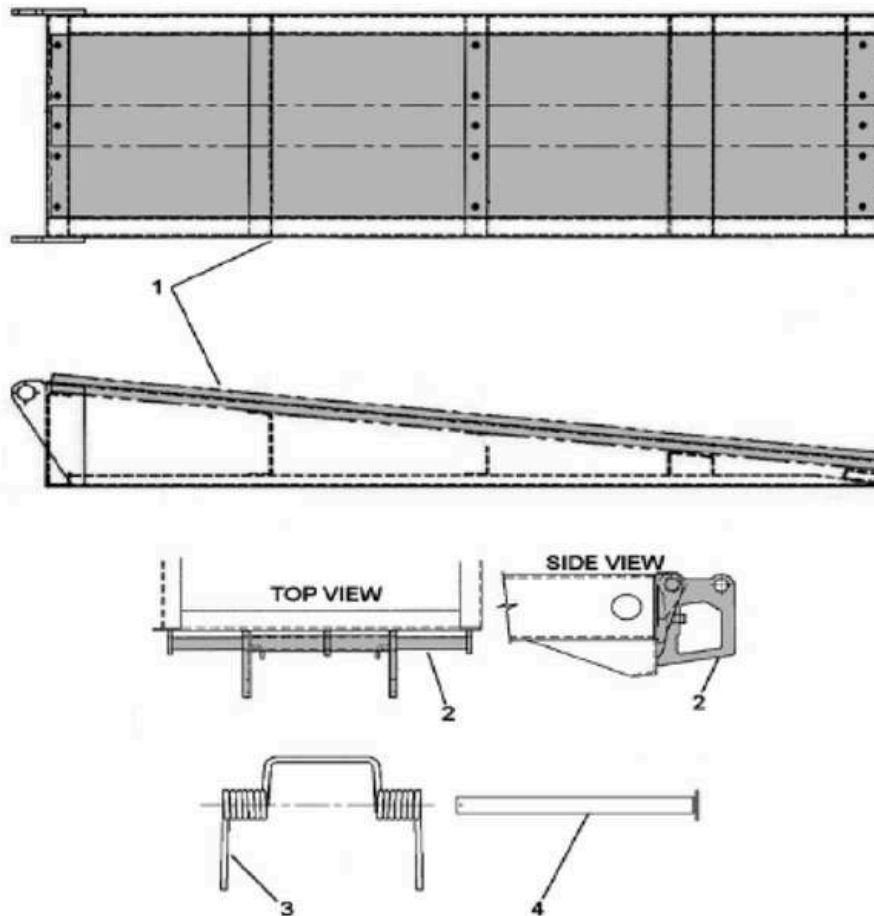
**Interstate Trailers, Inc. (800) 433-5384**

**[www.interstatetrailers.com](http://www.interstatetrailers.com)**

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# ***INTERSTATE*** TRAILERS, INC.

## APC RAMPS AND LINKAGE



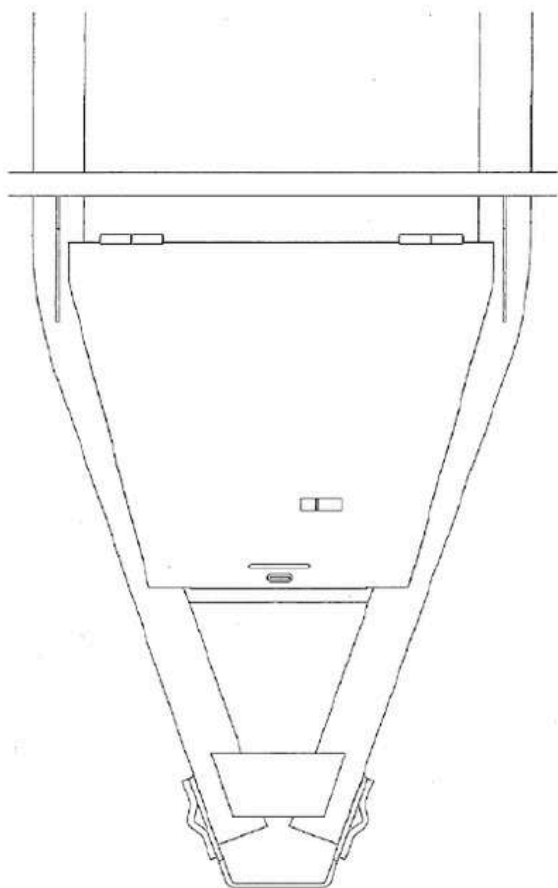
| ITEM#                            | DESCRIPTION                            | PART NUMBER |
|----------------------------------|----------------------------------------|-------------|
| 1                                | APC RAMP (SHADED AREA IS WOOD DECKING) | 8145        |
| 2                                | RAMP LINKAGE, APC (SHADED AREA)        | 4896        |
| 3                                | RAMP ASSIST SPRING, TWO COIL           | 4639        |
| 4                                | RAMP PIVOT PIN, APC                    | 4640-10     |
| HEAVY DUTY APC RAMP (REINFORCED) |                                        | 8145-2      |
| ALUMINUM APC RAMP SET            |                                        | 8145-3      |

\*THIS BREAKDOWN IS INTENDED TO PROVIDE GENERAL INFORMATION FOR THE RAMPS AND LINKAGES FOR STANDARD APC TRAILERS.

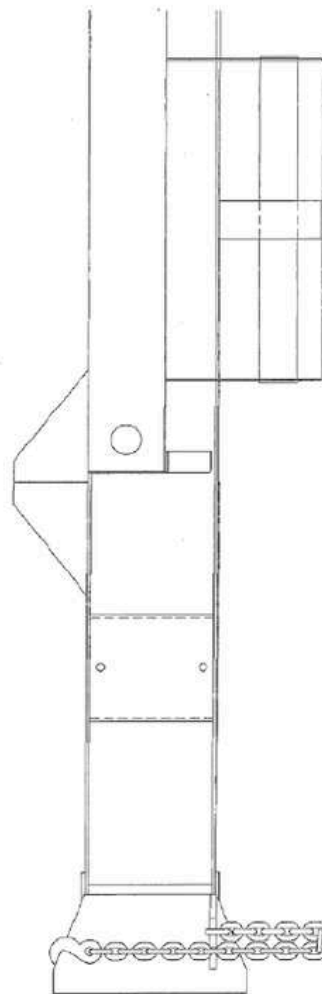
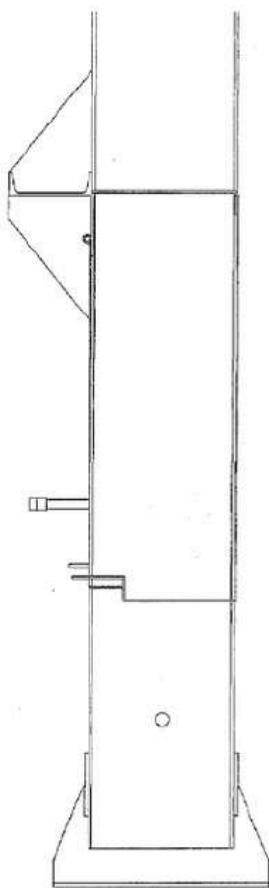
YOUR TRAILER MAY DIFFER FROM THESE DRAWINGS, IF SO PLEASE CONTACT FACTORY WITH YOUR VIN NUMBER FOR UNIT SPECIFIC INFORMATION.

# ***INTERSTATE*** TRAILERS, INC.

TOOL BOX LID



UPRIGHT TIRE CARRIER  
UNDER MOUNT TIRE CARRIER

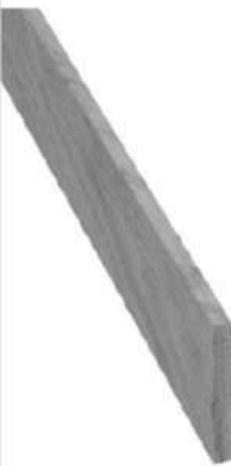


**TOOL BOX LIDS AVAILABLE, VIN# IS NEEDED TO ORDER**

UPRIGHT TIRE CARRIER  
UNDER MOUNT TIRE CARRIER

6100-1  
6100

# **INTERSTATE** TRAILERS, INC.

|                                                                                                                                                     |                                                                                                                                                |                                                                                                                                                |
|-----------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------|
|  <p>PINTLE EYE LOCK<br/>PART# 5805-2</p>                         |  <p>FLOOR SCREWS<br/>PART#6202</p>                           |  <p>2X8 OAK DECKING<br/>PART# 6200</p>                        |
|  <p>50 TON PINTLE HOOK<br/>PART# 2354454</p>                     |  <p>DECK CLIP      CLIP KIT<br/>PART# 4644      # 4644-1</p> |  <p>50 TON PINTLE HOOK<br/>PART# 2354454S</p>                 |
|  <p>RATCHET BINDER<br/>1/2" PART# 4595<br/>3/8" PART# 4594</p> |  <p>4"X30' WINCH STRAP<br/>PART# 0430</p>                  |  <p>SELF CONTAINED RATCHET<br/>STRAP 2" – PART# 95111-1</p> |

# INTERSTATE

\* The Definition of Value \*



14PBS



40TDL



40APC



10ST/12ST



100SDGN



200T

"Take the 10-Ton Challenge"



50/70LBQ



50TDL



40DLA



50DLA



Ask Your  
Sales Representative  
for Details

**INTERSTATE TRAILERS, INC.**

1101 HERITAGE PARKWAY  
MANSFIELD, TEXAS 76063  
[www.interstatetrailers.com](http://www.interstatetrailers.com)